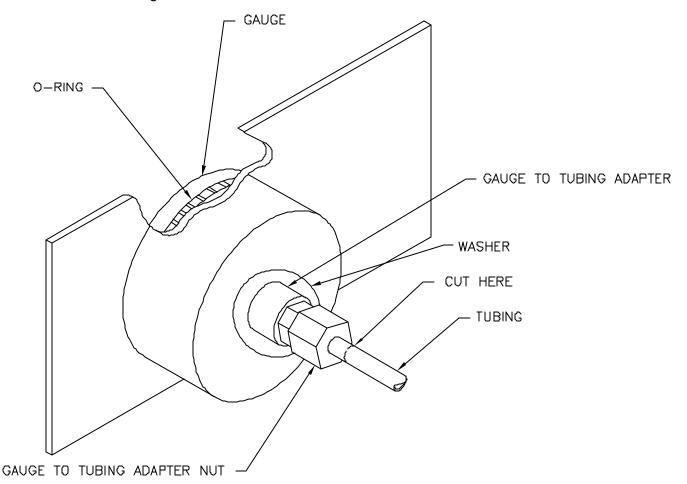
SCS 203 LIQUID GAUGE INSTALLATION SHEET

- 1. Remove SCS-203 Console battery connection (red and white wires).
- 2. Remove 4 screws from front of SCS-203 Console.
- 3. Pushing on cable, slide out faceplate assembly from back enclosure.
- 4. Cut off 1/4" tubing close to plastic pressure gauge fitting.
- 5. Remove plastic fitting and nut from back of pressure gauge (DO NOT USE).
- 6. Slide out pressure gauge.
- 7. Ream pressure gauge stem hole to .562" (9/16") diameter.
- 8. Install new pressure gauge with affixed o-ring around gauge.
- 9. Place washer over male threads of gauge then screw on gauge to tubing adapter. Loosen nut on gauge to tubing adapter.
- 10. Push tubing into gauge to tubing adapter.
- 11. Tighten gauge to tubing adapter nut.
- 12. Reassemble faceplate with 4 screws.
- 13. Reconnect red and white wires to battery.
- 14. Check for leakage.



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