HYDRAULIC CONTROL VALVE
W/O PRESSURE COMPENSATION
REPLACEMENT PARTS
063-0172-197 (30 GPM)

To Assemble:
1. Place Grease Retainer (item 5) over bottom of spool and encapsulate with grease. Assemble remaining items (6 thru 9) to bottom of spool.
2. Place Grease Retainer (item 4) over top of spool and encapsulate with grease.
3. Assemble Motor Assembly (item 1) to Valve Assembly using items 10 thru 12.