To Assemble:

1. Assemble items 11 thru 14 loosely. Install into body (item 3). Make sure this is turned exactly in the fully closed position.
2. Apply lubricant to stem. Assemble o-ring (item 5) in groove of stem.
3. Slide stem into body (item 3). Make sure stem is in exact position as shown above. Tighten item 14. Fasten item 8 to stem loosely.
4. Assemble bracket to body using items 6 & 7.
5. Assemble valve/bracket to motor assembly using items 9 & 10.
6. Tighten cap screws (item 8).