To Assemble:

1. Run motor assembly to fully closed position. Also, make sure valve is in bypass direction.
2. Assemble bracket to valve.
3. Thread coupler on ball valve the entire way, then back off (no more than 1 turn) until coupler is in position shown above. Tighten cap screw (item 9).
4. Assemble Valve/Bracket to motor assembly using items 10 & 11.
5. Tighten the two cap screws (item 8).