## Scotch Lock Splice Installation

## Note:

Follow the steps in this procedure if boom sense adapter cables are not provided with the installation kit, or if the installation kit kit contains integrated, machine-specific cabling for Raven CAN AutoBoom.

- 1. Locate the machine's boom function coils near the machine's hydraulic valve.
- 2. Locate the left tilt up coil.
- 3. Determine which wire feeding into the coil receives the signal from the switches in the cab by pressing the switch and using a test light or multi-meter to detect +12 volts.
- 4. Locate the Left Solenoid Sense Up connector on the ISO AutoBoom harness cable (P/N 115-0230-034).
- 5. Use a 16-18 gauge scotch lock parallel splice connector (P/N 405-2001-079) to connect the left tilt up coil wire to the Left Solenoid Sense Up connector.
- 6. Locate the left tilt down coil.
- 7. Determine which wire feeding into the coil receives the signal from the switches in the cab by pressing the switch and using a test light or multi-meter to detect 12+ volts.
- 8. Locate the Left Solenoid Sense Down connector on the ISO AutoBoom harness cable (P/N 115-0230-034).
- 9. use a 16-18 gauge scotch lock parallel splice connector (P/N 405-2001-079) to connect the left tilt down coil wire to the Left Solenoid Sense Down connector.
- **10.** Repeat the steps above to connect the right tilt up and down coils to the Right Solenoid Sense Up and Down connectors on the AutoBoom harness cable.