

**R A V E N**

# AutoBoom™ Installation Manual



**Flexi-Coil 67 Series**

## ***Disclaimer***

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## CHAPTER

# 1

# *Important Safety Information*

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## NOTICE

Read this manual and the operation and safety instructions included with your implement and/or controller carefully before installing the AutoBoom™ system.

- Follow all safety information presented within this manual.
- If you require assistance with any portion of the installation or service of your Raven equipment, contact your local Raven dealer for support.
- Follow all safety labels affixed to the AutoBoom system components. Be sure to keep safety labels in good condition and replace any missing or damaged labels. To obtain replacements for missing or damaged safety labels, contact your local Raven dealer.

When operating the machine after installing AutoBoom, observe the following safety measures:

- Be alert and aware of surroundings.
- Do not operate AutoBoom or any agricultural equipment while under the influence of alcohol or an illegal substance.
- Remain in the operator's position in the machine at all times when AutoBoom is engaged.
- Disable AutoBoom when exiting from the operator's seat and machine.
- Do not drive the machine with AutoBoom enabled on any public road.
- Determine and remain a safe working distance from other individuals. The operator is responsible for disabling AutoBoom when the safe working distance has diminished.
- Ensure AutoBoom is disabled prior to starting any maintenance work on AutoBoom or the machine.

## WARNING

- When starting the machine for the first time after installing AutoBoom, be sure that all persons stand clear, in case a hose has not been properly tightened.
- The machine must remain stationary and switched off, with the booms unfolded and supported, during installation or maintenance.

 **CAUTION**

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## *Hydraulic Safety*

- Raven Industries recommends that appropriate protective equipment must be worn at all times when working on the hydraulic system.
- Never attempt to work on a hydraulic system with the equipment running. Care should always be taken when opening a system that has been previously pressurized.
- When disconnecting the hydraulic hoses or purging is required, be aware that the hydraulic fluid may be extremely hot and under high pressure. Caution must be exercised.
- Any work performed on the hydraulic system must be done in accordance with the machine manufacturer's approved maintenance instructions.
- When installing AutoBoom hydraulics or performing diagnostics, maintenance, or routine service, ensure that precautions are taken to prevent any foreign material or contaminants from introduced into the machine's hydraulic system. Objects or materials that are able to bypass the machine's hydraulic filtration system will reduce performance and possibly damage the AutoBoom hydraulic valve.

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## *Electrical Safety*

- Always verify that the power leads are connected to the correct polarity as marked. Reversing the power leads could cause severe damage to the equipment.
- Ensure that the power cable is the last cable to be connected.



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CHAPTER

2

*Introduction*

Congratulations on your purchase of the Raven AutoBoom system! This system is designed to provide automated boom height adjustment for agricultural spraying equipment.

This manual applies to the following machines. For future reference, write your serial number in the space below.

**MAKE:** Flexi-Coil  
**MODEL:** 67 Series  
**YEAR:** 2006 & Older  
**SERIAL NUMBER:**

**FIGURE 1. Flexi-Coil 67 Series**



**Note:** *This manual contains the installation instructions for the PowerGlide, PowerGlide Plus, and UltraGlide systems. Be sure to identify which system you have and follow only the instructions for that system.*

### *Preparing for Installation*

Before installing AutoBoom, park the machine where the ground is level, clean, and dry. Leave the machine turned off for the duration of the installation process.

During the installation process, follow good safety practices. Be sure to carefully read the instructions in this manual as you complete the installation process.

### Recommendations

Raven Industries recommends the following best practices before installing or operating the AutoBoom system for the first time, at the start of the season, or when moving the AutoBoom system to another machine:

- Ensure the machine's hydraulic filters have been recently changed and there are no issues with the machine's hydraulic system (e.g., pump issues, faulty hydraulic motors, fine metal deposits in the hydraulic hoses, etc.).
- Operate each of the machine's boom hydraulic functions (i.e., tilt, fold, center rack, tongue extension, or other hydraulic valve functions) three times to ensure the machine's hydraulic valve is using fresh oil and debris is flushed from the hydraulic hoses, valves, and filters.
- Upon installation of the AutoBoom system, operate the boom and center rack raise/lower functions through the machine's manual control functions first before operating them via the AutoBoom controller/field computer to ensure the hydraulic system has been installed correctly and air is released from the system.

Raven Industries recommends the following best practices when installing the AutoBoom system.

- Use part numbers to identify the parts.
- Do not remove the plastic wrap from a part until it is necessary for installation.
- Do not remove plastic caps from a part until it is necessary for installation.

### Tools Needed

The following tools are recommended for installation of the AutoBoom system:

- SAE standard-sized wrenches
- Cable ties
- Set of tools

### Point of Reference

The instructions in this manual assume that you are standing behind the machine, looking toward the cab.

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### *Hydraulic Fittings*

This manual may reference the following types of hydraulic fittings:

- SAE O-ring fittings
- ORFS (O-Ring Face Seal) fittings
- JIC fittings

SAE O-ring fitting



ORFS fitting



JIC fitting (M)





CHAPTER

3

*PowerGlide*

*PowerGlide Kit Contents*

This section contains a list of the components that are included in the PowerGlide AutoBoom kit. Before beginning the AutoBoom installation, compare the items in the AutoBoom kit with the components on this list. If you have questions about the kit, contact your Raven dealer.

**Note:** *In addition to the following kit components, an axle kit is required for the operation of the PowerGlide AutoBoom system. For available kits and ordering information, contact your local Raven dealer.*

**TABLE 1. PowerGlide Installation Kit (P/N 117-0230-024 or 117-0230-041)**





| Picture   | Item Description  | Part Number  | Qty. |
|---|---|--------------|------|
| Not Pictured  | Manual - Flexi-Coil 67 Series AutoBoom Installation         | 016-0230-024 | 1    |
|  | Valve - PowerGlide AutoBoom                                 | 063-0131-127 | 1    |
|  | Plate - Hydraulic Block Mounting                            | 107-0171-619 | 1    |
|  | Cable - Boom Sense Adapter                                  | 115-0171-546 | 4    |
|  | Cable - PowerGlide/PowerGlide Plus/<br>UltraGlide Extension | 115-0230-008 | 1    |

TABLE 1. PowerGlide Installation Kit (P/N 117-0230-024 or 117-0230-041)






| Picture   | Item Description  | Part Number  | Qty. |
|---|---|--------------|------|
|    | Bracket - Flexi-Coil 67 Series Right Receiver<br>(Without Windscreens Only) | 116-0159-530 | 1    |
|    | Bracket - Flexi-Coil 67 Series Left Receiver<br>(Without Windscreens Only)  | 116-0159-531 | 1    |
|    | Bracket - Flexi-Coil 67 Series Left Receiver<br>(With Windscreens Only)     | 116-0159-555 | 1    |
|    | Bracket - Flexi-Coil 67 Series Right Receiver<br>(With Windscreens Only)    | 116-0159-556 | 1    |
|   | Wheel   | 322-0131-008 | 2    |
|  | U-Bolt - 2-1/16" W x 3" L x 3/8" Thread                                     | 107-0171-609 | 10   |
|  | Bolt - 5/16"-18 x 7/8" Hex  | 311-0052-104 | 4    |
|  | Bolt - 1/2"-13 x 1-1/2" SS Hex  | 311-0058-186 | 4    |
|  | Nut - 1/2"-13 Zinc Hex  | 312-1001-043 | 4    |
|  | Nut - 3/8"-16 Zinc Flanged Lock   | 312-1001-164 | 20   |
|  | Washer - 5/16" Zinc Plated Lock   | 313-1000-019 | 4    |




TABLE 2. Hydraulic Kit (P/N 117-0134-024)

| Picture   | Item Description   | Part Number  | Qty. |
|---|--|--------------|------|
|    | Fitting - 9/16" JIC M/F 90° Swivel Elbow                         | 333-0012-042 | 2    |
|    | Fitting - 9/16" JIC M/M/F Swivel Run Tee                         | 333-0012-043 | 2    |
|    | Fitting - 9/16" JIC (M) to 9/16" SAE O-Ring (M) Straight Adapter | 333-0012-045 | 4    |
|    | Fitting - 9/16" JIC (M) to 3/4" SAE O-Ring (M) Straight Adapter  | 333-0012-046 | 2    |
|   | Fitting - 3/4" SAE O-Ring (M) to 3/4" JIC (M) Straight Adapter   | 333-0012-093 | 3    |
|  | Fitting - 1/2" NPT (M) to 3/4" JIC (M) Straight Adapter          | 333-0012-157 | 1    |
|  | Fitting - 1/2" NPT (M) to 1/2" NPSM (F) Swivel Straight Adapter  | 333-0012-187 | 1    |
|  | Fitting - 1/2" NPT (M) to 1/2" NPSM (F) Tee                      | 333-0012-201 | 1    |
|  | Hydraulic Hose - 3/4" JIC (F) 90° to 3/4" JIC 90° (F) - 30"      | 214-1000-043 | 1    |
|  | Hydraulic Hose - 9/16" JIC (F) to 9/16" JIC 90° (F) - 54"        | 214-1000-515 | 2    |
|  | Hydraulic Hose - 9/16" JIC (F) to 9/16" JIC (F) - 48"            | 214-1000-547 | 2    |

**TABLE 2. Hydraulic Kit (P/N 117-0134-024)**


| Picture   | Item Description  | Part Number  | Qty. |
|---|---|--------------|------|
|  | Hydraulic Hose - 3/4" JIC (F) 90° to 1/2" FP - 30"      | 214-1000-602 | 1    |
|  | Hydraulic Hose - 3/4" JIC (F) 90° to 1/2" NPT (M) - 30" | 214-1000-603 | 1    |


**TABLE 3. PowerGlide Wiring Kit (P/N 117-0137-022)**


| Picture   | Item Description                                    | Part Number  | Qty. |
|---|---|--------------|------|
| Not Pictured  | Manual - AutoBoom PowerGlide Calibration Operator's | 016-0130-061 | 1    |
|    | Controller - PowerGlide AutoBoom                    | 063-0130-011 | 1    |
|  | Cable - AutoBoom Controller                         | 115-0230-002 | 1    |
|  | Cable - AutoBoom Harness                            | 115-0230-003 | 1    |



## Install the PowerGlide Hydraulic System

|   |   |
|---|---|
|  | <div style="background-color: #e67e22; color: white; padding: 5px; text-align: center;"><b>⚠ WARNING</b></div> <p>The machine must remain stationary and switched off, with the booms unfolded and supported, during installation or maintenance.</p> |
|---|---|

|   |  |
|---|--|
|  | <div style="background-color: #f1c40f; color: black; padding: 5px; text-align: center;"><b>⚠ CAUTION</b></div> <p>When installing AutoBoom hydraulics or performing diagnostics, maintenance, or routine service, ensure precautions are taken to prevent any foreign material from being introduced into the machine's hydraulic system.</p> <p>Objects or materials that are able to bypass the machine's hydraulic filtration system will reduce performance and possibly cause damage to the AutoBoom hydraulic valve.</p> |
|---|--|

|   |   |
|---|---|
|  | <div style="background-color: #2980b9; color: white; padding: 5px; text-align: center;"><b>NOTICE</b></div> <p>The appearance of the AutoBoom hydraulic valve may vary slightly from the images contained in this manual. However, the fittings, hose connections, and cable connections remain the same.</p> |
|---|---|

### Convert the Sprayer's Hydraulic Valve to Open Center (If Applicable)

By factory default, the machine's main hydraulic valve is configured as an "open center" hydraulic system. However, if the hydraulic valve has been converted to a "closed center" system, it will have to be changed back to the "open center" configuration. Complete the following steps to convert the machine's hydraulic system from a "closed center" to "open center" system.

**Note:** *The machine came equipped from the factory with a master open center coil that is necessary to convert the hydraulic valve. If the master open center coil has been misplaced, a replacement must be obtained from the dealer from whom the machine was purchased.*



FIGURE 1. Converted Hydraulic Valve - Closed Center to Open Center

Closed Center Valve



Open Center Valve



1. Locate the master open center coil port on the machine's hydraulic valve.
2. Remove the cavity plug installed in the master open center coil port.
3. Install the master open center coil in the machine's hydraulic valve.

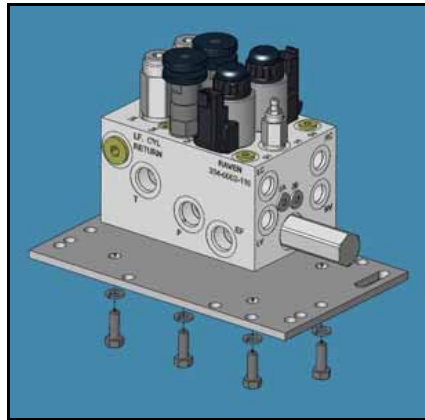
## Install Fittings on the AutoBoom Valve

Before mounting the AutoBoom valve on the machine, install the proper fittings on the valve. This prepares the valve for installation and simplifies the hose connection process later in the procedure. Refer to the following table to install the fittings in the appropriate ports of the AutoBoom valve.

| Fitting  | Part Number  | Port                      |
|--|--------------|---------------------------|
| Fitting - 9/16" JIC (M) to 9/16" SAE O-Ring (M) Straight Adapter | 333-0012-045 | LC, RC<br>LV, RV          |
| Fitting - 3/4" SAE O-Ring (M) to 3/4" JIC (M) Straight Adapter   | 333-0012-093 | P, T, EF                  |
| Fitting - 9/16" JIC M/F 90° Swivel Elbow                         | 333-0012-042 | LC, RC                    |
| Fitting - 9/16" JIC (M) to 9/16" SAE O-Ring (M) Straight Adapter | 333-0012-046 | LF CYL RTN,<br>RT CYL RTN |

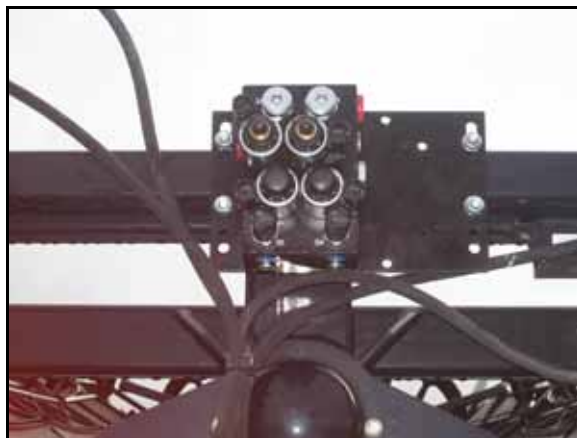
## Mount the AutoBoom Valve

**FIGURE 2. AutoBoom Valve Mounted on the Valve Mounting Plate**




1. Secure the AutoBoom valve (P/N 063-0131-127) to the mounting plate (P/N 107-0171-619) using four 5/16" hex bolts (P/N 311-0052-104) and four 5/16" lock washers (P/N 313-1000-019).

**FIGURE 3. AutoBoom Valve Mounted on the Machine**



2. Mount the AutoBoom valve using two 2-1/16" W x 3" L x 3/8" thread U-bolts (P/N 107-0171-609) and four 3/8" zinc flanged lock nuts (P/N 312-1001-164).

## Install the Pressure and Tank Hoses

|   |  |
|---|--|
|  | <p><b>⚠ WARNING</b></p> <p>Hydraulics are under pressure. Care should always be taken with a system that has been pressurized. When disconnecting or purging the hydraulic hoses, be aware that the hydraulic fluid within the machine may be extremely hot and under high pressure.</p> |
|---|--|


|   |   |
|---|---|
|  | <p><b>⚠ CAUTION</b></p> <p>When installing AutoBoom hydraulics or performing diagnostics, maintenance, or routine service, ensure precautions are taken to prevent any foreign material or contaminants from being introduced into the machine's hydraulic system.</p> <p>Objects or materials that are able to bypass the machine's hydraulic filtration system will reduce performance and possibly cause damage to the AutoBoom hydraulic valve.</p> |
|---|---|

FIGURE 4. Extension Hose Installed on Machine's Pressure Hose



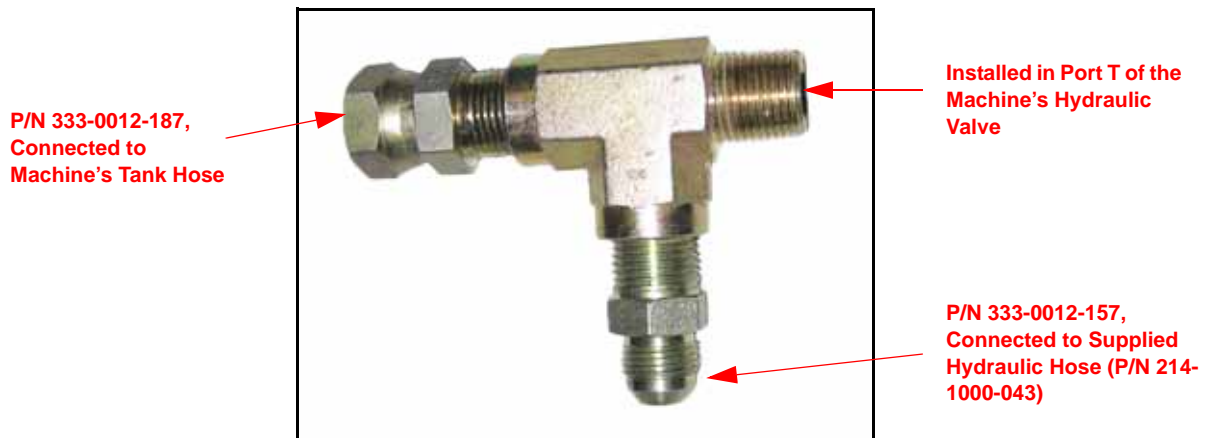
1. Disconnect the pressure hose from the machine's hydraulic valve.
2. Install the female swivel end of the supplied hydraulic hose (P/N 214-1000-602) on the machine's pressure hose.

FIGURE 5. Pressure and Tank Lines Installed



3. Connect the 90° end of the installed hydraulic hose to the fitting installed in Port P of the AutoBoom valve.
4. Install the male end of the supplied hydraulic hose (P/N 214-1000-603) in port P of the machine's hydraulic valve.
5. Connect the 90° end of the installed hydraulic hose to Port EF on the AutoBoom valve.
6. Disconnect the tank hose from the machine's hydraulic valve.

FIGURE 6. Machine's Tank Port Fitting Assembly



7. Install a 1/2" NPT (M) to 3/4" JIC (M) straight adapter fitting (P/N 333-0012-157) on the 90° end of the 1/2" NPTF (M) to 1/2" NPSM F/F tee fitting.
8. Install the 1/2" NPT (M) to 1/2" NPSM (F) swivel straight adapter fitting (P/N 333-0012-187) on the other female end of the tee fitting.
9. Install the male end of the tee fitting in port T of the machine's hydraulic valve.
10. Install the machine's tank hose to the fitting installed on the opposite end of the installed tee fitting.
11. Install the straight end of the supplied hydraulic hose (P/N 214-1000-043) to the fitting installed on the 90° end of the tee fitting.
12. Connect the 90° end of installed hydraulic hose to the fitting installed in Port T of the AutoBoom valve.

## Install the Left and Right Cylinder Hoses

1. Disconnect the machine's raise hoses from the rod-end of the tilt cylinders and route them back to the AutoBoom valve.
2. Connect the machine's right raise hose to Port RV on the AutoBoom valve.
3. Connect the machine's left raise hose to Port LV on the AutoBoom valve.

**FIGURE 7. Hydraulic Hoses Installed on Machine's Cylinders**

---



4. Install the 90° end of the supplied hydraulic hose (P/N 214-1000-515) on the rod-end of the machine's right tilt cylinder.
5. Connect the straight end of the hydraulic hose to the fittings installed in Port RC of the AutoBoom valve.
6. Install the 90° end of the supplied hydraulic hose (P/N 214-1000-515) on the rod-end of the machine's left tilt cylinder.
7. Connect the straight end of the hydraulic hose to the fittings installed in Port LC of the AutoBoom valve.

## Install the Left and Right Down Hoses

**FIGURE 8. Machine's Down Hoses Installed on Tee Fittings**

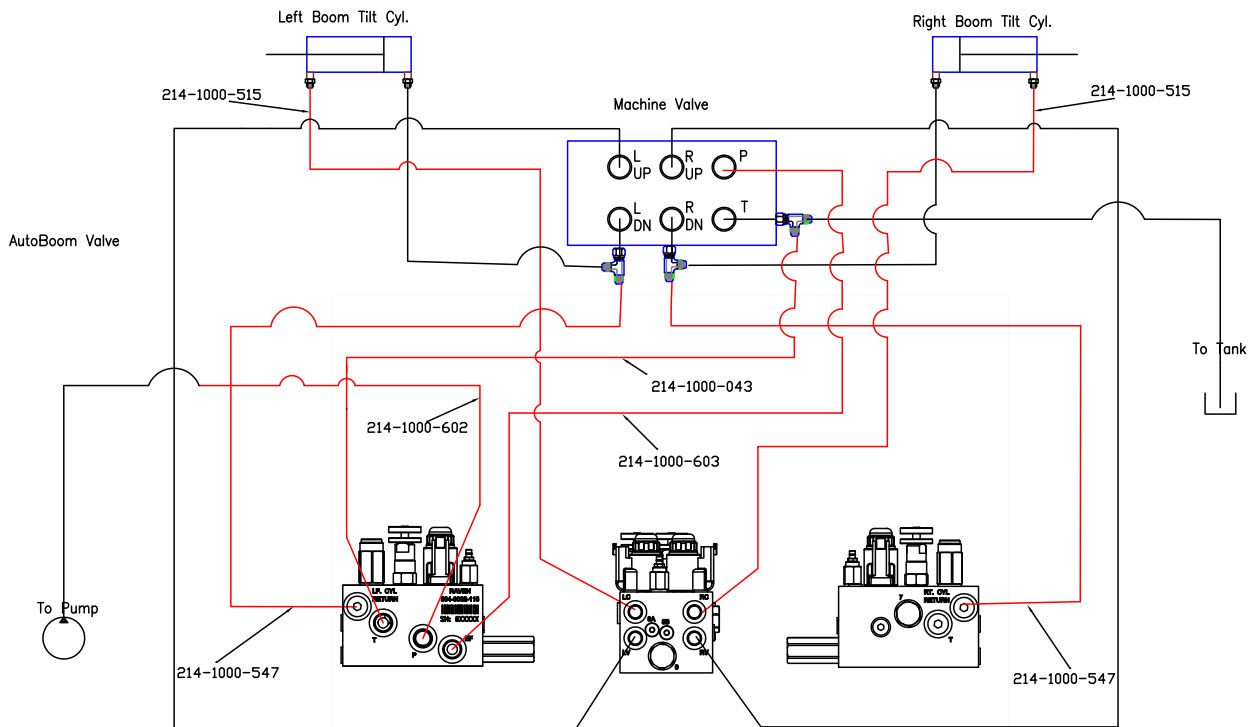
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1. Trace the machine's hose from the base-end of the left tilt cylinder to the machine's hydraulic valve.
2. Disconnect the hose from the machine's hydraulic valve.

3. Install a 9/16" JIC M/M/F swivel run tee adapter fitting (P/N 333-0012-043) in the open port of the machine's hydraulic valve.
4. Connect the machine's left down hose to the opposite end of the installed tee fitting.
5. Install one end of the supplied hydraulic hose (P/N 214-1000-547) to the 90° end of the installed tee fitting.
6. Connect the other end of the installed hydraulic hose to the fitting installed in Port LF CYL RTN of the AutoBoom valve.
7. Trace the machine's hose from the base-end of the right tilt cylinder to the machine's hydraulic valve.
8. Disconnect the hose from the machine's hydraulic valve.
9. Install a 9/16" JIC M/M/F swivel run tee adapter fitting (P/N 333-0012-043) in the open port of the machine's hydraulic valve.
10. Connect the machine's right down hose to the opposite end of the installed tee fitting.
11. Install one end of the supplied hydraulic hose (P/N 214-1000-547) to the 90° end of the installed tee fitting.
12. Connect the other end of the installed hydraulic hose to the fitting installed in Port RT CYL RTN of the AutoBoom valve.

# PowerGlide Hydraulic Schematic



— Original Hose  
— AutoBoom Hose



117-0230-024 HYD SCHEMATIC 127



## Install the Gauge Wheels

### Gauge Wheel Mounting Locations

Wheel mounting locations may be influenced by the boom configuration. Determine the appropriate location for mounting wheels on the boom, ensuring they will not interfere with or be damaged by folding or unfolding the booms. The wheel should be mounted outside of the boom fold, but inside of the boom breakaway.

|   |   |
|---|---|
|  | <div style="background-color: #e67e22; color: white; padding: 5px; text-align: center;">  <b>WARNING</b> </div> <p>The machine must remain stationary and switched off, with the booms unfolded and supported, during installation or maintenance.</p> |
|---|---|

### Mount the Gauge Wheels

**Note:** *The appearance of the wheel axles may vary.*


**FIGURE 9. Gauge Wheel Installed**



1. Remove the lug nuts from the right wheel axle.
2. Place the wheel (P/N 322-0131-008) on the right wheel axle.
3. Reinstall the lug nuts on the wheel axle to secure the wheel.
4. Attach the right wheel mounting bracket (P/N 116-0159-530 or 116-0159-556) in between the beams of the right boom using four 2-1/16" W x 3" L x 3/8" thread U-bolts (P/N 107-0171-609) and eight 3/8"-16 zinc flanged lock nuts (P/N 312-1001-164).
5. Insert the right wheel axle into the right wheel mounting bracket, positioning it so that the bottom of the wheel touches the ground (or nearly so) and the wheel faces away from the machine.
6. Secure the gauge wheel assembly in the wheel mounting bracket by installing two 1/2"-13 x 1-1/2" SS hex bolts (P/N 311-0058-186) and two 1/2" zinc hex nuts (P/N 312-1001-043).
7. Repeat the steps above to install the left wheel.

## Install the PowerGlide Wiring

### Wiring Connections

|   |   |
|---|---|
|  | <p style="text-align: center;"><b>⚠ CAUTION</b></p> <p>Always connect the power cable as the last step in the wiring process and verify that the power leads are connected with the correct polarity. Reversing power leads can cause severe damage to the equipment.</p> |
|---|---|

For wiring connections made outside of the cab, apply dielectric silicone grease (P/N 222-0000-006) generously on both the male and female ends of the connectors. Application of the grease will prevent corrosion to the pins and wires.

### Connect the Harness

1. On the harness cable (P/N 115-0230-003), locate the Left Solenoid connector and connect it to Port 4A on the AutoBoom valve.
2. Connect the Right Solenoid connector to Port 4B on the AutoBoom valve.

**FIGURE 10. Machine's Left and Right Tilt Boom Function Coils**



3. Locate the machine's boom function coils near the machine's hydraulic valve.
4. Disconnect the connector from the left tilt up coil.
5. Install a boom sense adapter cable (P/N 115-0171-546) between the coil and the machine's coil connector.
6. Connect the boom sense adapter cables between the left tilt down, right tilt up, and right tilt down coils and the coil connectors.
7. On the harness cable, locate the Left Solenoid Sense connectors.
8. Isolate the connector labeled Up and connect it to the left tilt up coil via the installed boom sense adapter cable.
9. Connect the down Left Solenoid Sense connector to the left tilt down coil via the installed boom sense adapter cable.
10. Connect the Right Solenoid Sense connectors to the machine's right tilt up and right tilt down coils via the installed boom sense adapter cables.

## Connect the Harness Cable

1. Route the harness cable (P/N 115-0230-003) toward the machine's cab.
2. Connect the harness cable to the controller cable (P/N 115-0230-002). Tighten the connector cap to secure.

**Note:** Be sure to allow enough slack in the harness cable to allow for boom racking. If the harness cable is not long enough, it may be necessary to connect the 12' extension cable (P/N 115-0230-008) between the harness and controller cables.

## Connect the Controller

FIGURE 11. Controller Connectors



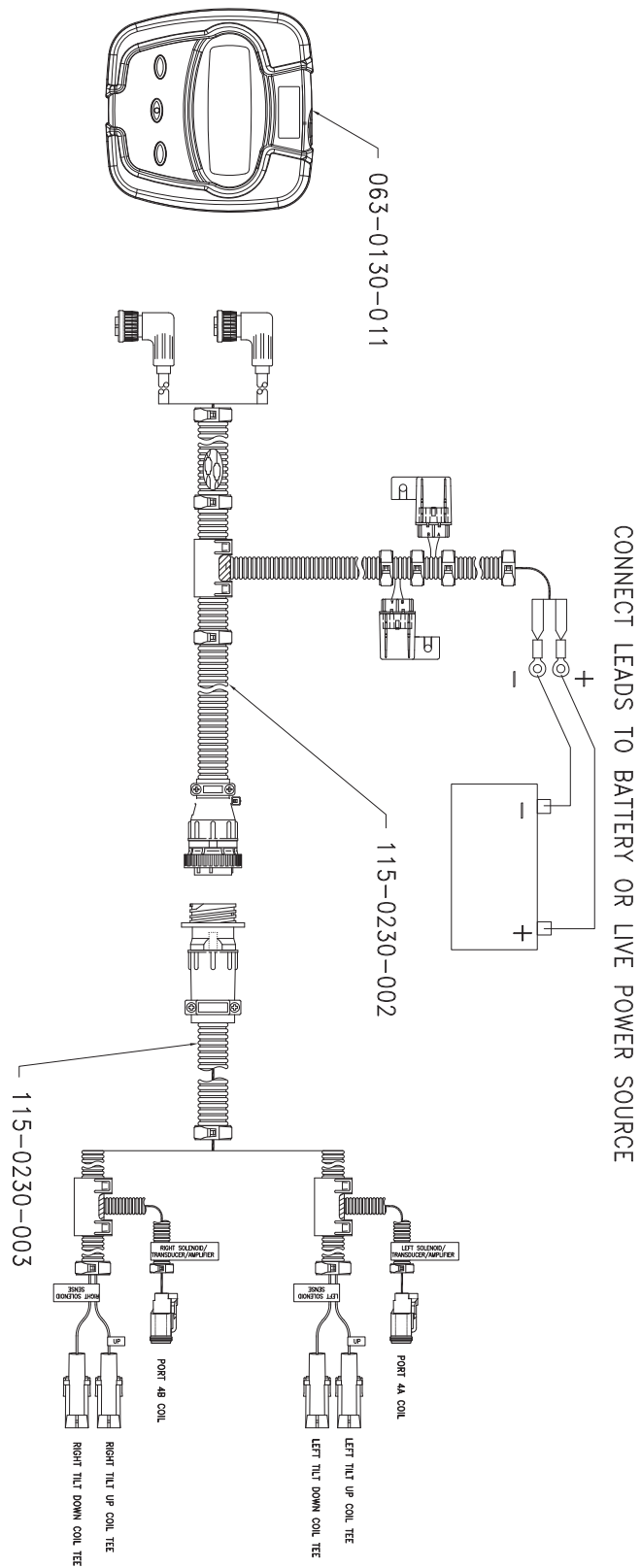
1. Route the controller cable (P/N 115-0230-002) into the right side of the machine's cab.
2. Locate the two controller connectors. Connect them to the AutoBoom controller (P/N 063-0130-011).

**Note:** The AutoBoom controller should be mounted in the machine's cab so that the machine operator has easy access to it.

## Connect the Power Leads

1. Locate the power cable that has the red and white power leads at one end.
2. Disconnect the machine's connectors from the battery terminals.
3. Install the red power lead on the positive battery terminal and reinstall the machine's battery connector.
4. Install the white power lead on the negative battery terminal and reinstall the machine's battery connector.

# PowerGlide Wiring Schematic



CHAPTER






4

*PowerGlide Plus*



*PowerGlide Plus Kit Contents*

This section contains a list of the components that are included in the PowerGlide Plus AutoBoom kit. Before beginning the AutoBoom installation, compare the items in the AutoBoom kit with the components on this list. If you have questions about the kit, contact your Raven dealer.

**TABLE 1. PowerGlide Plus Installation Kit (P/N 117-0231-024 or 117-0231-041)**

| Picture   | Item Description                                    | Part Number  | Qty. |
|---|---|--------------|------|
| Not Pictured  | Manual - Flexi-Coil 67 Series AutoBoom Installation | 016-0230-024 | 1    |
|  | Valve - PowerGlide Plus AutoBoom                    | 016-0131-126 | 1    |
|  | Plate - Hydraulic Block Mounting                    | 107-0171-802 | 1    |
|  | Cable - Boom Sense Adapter                          | 115-0171-546 | 4    |
|  | Cable - 12' PowerGlide Plus/UltraGlide Extension    | 115-0230-008 | 1    |
|  | U-Bolt - 2-1/16" W x 3" L x 3/8" Thread             | 107-0171-609 | 2    |

**TABLE 1. PowerGlide Plus Installation Kit (P/N 117-0231-024 or 117-0231-041)**

| Picture   | Item Description                | Part Number  | Qty. |
|---|---------------------------------|--------------|------|
|  | Bolt - 5/16"-18 x 7/8" Hex      | 311-0052-104 | 4    |
|  | Bolt - 3/8"-16 x 1-1/4" Hex     | 311-0054-106 | 3    |
|  | Nut - 3/8"-16 Zinc Flanged Lock | 312-1001-164 | 7    |
|  | Washer - 5/16" Zinc Plated Lock | 313-1000-019 | 4    |




**TABLE 2. Hydraulic Kit (P/N 117-0134-024)**

| Picture   | Item Description   | Part Number  | Qty. |
|---|--|--------------|------|
|  | Fitting - 9/16" JIC M/F 90° Swivel Elbow                         | 333-0012-042 | 2    |
|  | Fitting - 9/16" JIC M/M/F Swivel Run Tee                         | 333-0012-043 | 2    |
|  | Fitting - 9/16" JIC (M) to 9/16" SAE O-Ring (M) Straight Adapter | 333-0012-045 | 4    |
|  | Fitting - 9/16" JIC (M) to 3/4" SAE O-Ring (M) Straight Adapter  | 333-0012-046 | 2    |
|  | Fitting - 3/4" SAE O-Ring (M) to 3/4" JIC (M) Straight Adapter   | 333-0012-093 | 3    |
|  | Fitting - 1/2" NPT (M) to 3/4" JIC (M) Straight Adapter          | 333-0012-157 | 1    |







TABLE 2. Hydraulic Kit (P/N 117-0134-024)

| Picture   | Item Description   | Part Number  | Qty. |
|---|--|--------------|------|
|    | Fitting - 1/2" NPT (M) to 1/2" NPSM (F)<br>Swivel Straight Adapter | 333-0012-187 | 1    |
|    | Fitting - 1/2" NPT (M) to 1/2" NPSM (F) Tee                        | 333-0012-201 | 1    |
|    | Hydraulic Hose - 3/4" JIC (F) 90° to 3/4" JIC<br>90° (F) - 30"     | 214-1000-043 | 1    |
|    | Hydraulic Hose - 9/16" JIC (F) to 9/16" JIC<br>90° (F) - 54"       | 214-1000-515 | 2    |
|   | Hydraulic Hose - 9/16" JIC (F) to 9/16" JIC<br>(F) - 48"           | 214-1000-547 | 2    |
|  | Hydraulic Hose - 3/4" JIC (F) 90° to 1/2" FP -<br>30"              | 214-1000-602 | 1    |
|  | Hydraulic Hose - 3/4" JIC (F) 90° to 1/2" NPT<br>(M) - 30"         | 214-1000-603 | 1    |

TABLE 3. PowerGlide Plus (Without Windscreens) Wheel Kit (P/N 117-0133-024)

| Picture   | Item Description  | Part Number  | Qty. |
|---|---|--------------|------|
|  | Axle Assembly - Right Cushioned AutoBoom                                    | 063-0131-585 | 1    |
|  | Axle Assembly - Left Cushioned AutoBoom                                     | 063-0131-590 | 1    |
|  | Bracket - Flexi-Coil 67 Series Right Receiver<br>(Without Windscreens Only) | 116-0159-530 | 1    |

**TABLE 3. PowerGlide Plus (Without Windscreens) Wheel Kit (P/N 117-0133-024)**

| Picture   | Item Description   | Part Number  | Qty. |
|---|--|--------------|------|
|    | Bracket - Flexi-Coil 67 Series Left Receiver<br>(Without Windscreens Only) | 116-0159-531 | 1    |
|    | Wheel  | 322-0131-008 | 2    |
|    | U-Bolt - 2-1/16" W x 3" L x 3/8" Thread                                    | 107-0171-609 | 8    |
|    | Bolt - 1/2"-13 x 1-1/2" SS Hex   | 311-0058-186 | 4    |
|    | Nut - 1/2"-13 Zinc Hex   | 312-1001-043 | 4    |
|  | Nut - 3/8"-16 Zinc Flanged Lock  | 312-1001-164 | 16   |

**TABLE 4. PowerGlide Plus (With Windscreens) Wheel Kit (P/N 117-0133-041)**

| Picture   | Item Description   | Part Number  | Qty. |
|---|--|--------------|------|
|  | Axle Assembly - Flexi-Coil Left Offset<br>AutoBoom                       | 063-0131-564 | 1    |
|  | Axle Assembly - Flexi-Coil Right Offset<br>AutoBoom                      | 063-0131-565 | 1    |
|  | Bracket - Flexi-Coil 67 Series Left Receiver<br>(With Windscreens Only)  | 116-0159-555 | 1    |
|  | Bracket - Flexi-Coil 67 Series Right Receiver<br>(With Windscreens Only) | 116-0159-556 | 1    |



TABLE 4. PowerGlide Plus (With Windscreens) Wheel Kit (P/N 117-0133-041)






| Picture   | Item Description                        | Part Number  | Qty. |
|---|---|--------------|------|
|  | Wheel                                   | 322-0131-008 | 2    |
|  | U-Bolt - 2-1/16" W x 3" L x 3/8" Thread | 107-0171-609 | 8    |
|  | Bolt - 1/2"-13 x 1-1/2" SS Hex          | 311-0058-186 | 4    |
|  | Nut - 1/2"-13 Zinc Hex                  | 312-1001-043 | 4    |
|  | Nut - 3/8"-16 Zinc Flanged Lock         | 312-1001-164 | 16   |

TABLE 5. Gen I PowerGlide Plus Wiring Kit (P/N 117-0137-023)








| Picture   | Item Description                          | Part Number  | Qty. |
|---|---|--------------|------|
| Not Pictured  | Manual - AutoBoom Calibration & Operation | 016-0130-062 | 1    |
|  | Node - PowerGlide Plus AutoBoom           | 063-0130-010 | 1    |
|  | Cable - Harness                           | 115-0230-045 | 1    |
|  | Cable - Power/CAN                         | 115-0230-007 | 1    |


TABLE 6. Gen II PowerGlide Plus Wiring Kit (P/N 117-5130-001)

| Picture   | Item Description   | Part Number  | Qty. |
|---|--|--------------|------|
| Not Pictured  | Manual - AutoBoom Calibration & Operation                      | 016-0130-062 | 1    |
|  | Node - PowerGlide Plus AutoBoom                                | 063-0130-010 | 1    |
|  | Cable - PowerGlide Plus/UltraGlide with CAN/Power Tee AutoBoom | 115-0230-085 | 1    |


**Important:** In addition to the Gen II wiring kit components listed above, an implement extension tee cable is required for the operation of the PowerGlide Plus AutoBoom system. For available cables and ordering information, contact your local Raven dealer.


## Install the PowerGlide Plus Hydraulic System

 **WARNING**


The machine must remain stationary and switched off, with the booms unfolded and supported, during installation or maintenance.



 **CAUTION**

When installing AutoBoom hydraulics or performing diagnostics, maintenance, or routine service, ensure precautions are taken to prevent any foreign material from being introduced into the machine's hydraulic system.

Objects or materials that are able to bypass the machine's hydraulic filtration system will reduce performance and possibly cause damage to the AutoBoom hydraulic valve.



NOTICE

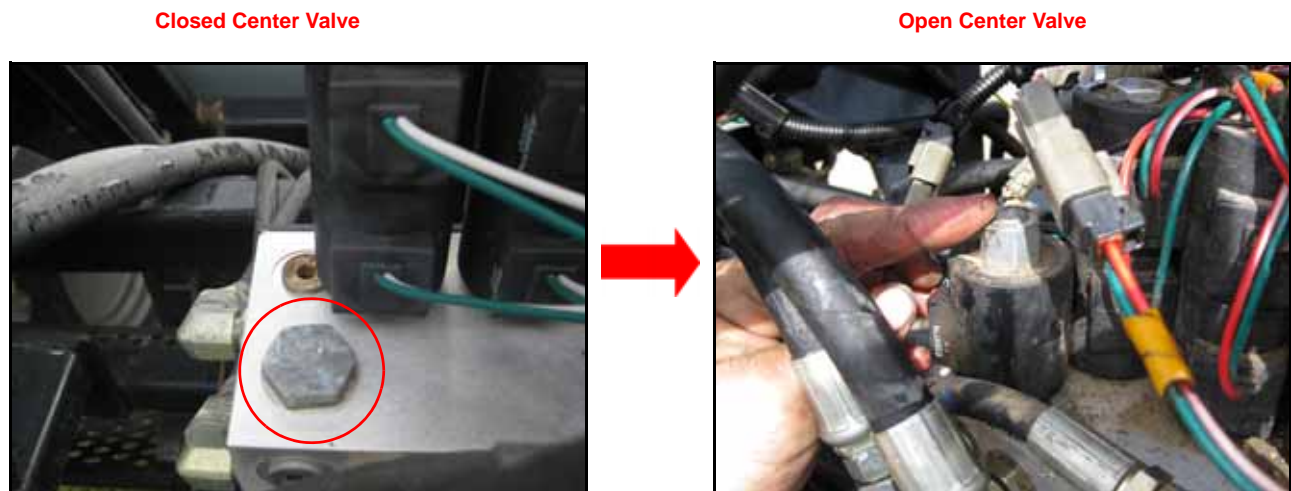
The appearance of the AutoBoom hydraulic valve may vary slightly from the images contained in this manual. However, the fittings, hose connections, and cable connections remain the same.

## Convert the Sprayer's Hydraulic Valve to Open Center (If Applicable)

By factory default, the machine's main hydraulic valve is configured as an "open center" hydraulic system. However, if the hydraulic valve has been converted to a "closed center" system, it will have to be changed back to the "open center" configuration. Complete the following steps to convert the machine's hydraulic system from a "closed center" to "open center" system.

**Note:** *The machine came equipped from the factory with a master open center coil that is necessary to convert the hydraulic valve. If the master open center coil has been misplaced, a replacement must be obtained from the dealer from whom the machine was purchased.*

**FIGURE 1. Converted Hydraulic Valve - Closed Center to Open Center**



1. Locate the master open center coil port on the machine's hydraulic valve.
2. Remove the cavity plug installed in the master open center coil port.
3. Install the master open center coil in the machine's hydraulic valve.

## Remove the Orifice Fittings

Before populating the hydraulic fittings on the AutoBoom valve, it is necessary to remove orifice fittings from the valve in the PowerGlide Plus system. Failure to remove these fittings from the valve will restrict the down speed of the booms when the system is enabled.

FIGURE 2. Port 3A and 3B Location



1. Locate Ports 3A and 3B on the AutoBoom valve.

FIGURE 3. Coil Removed from the AutoBoom Valve



2. Remove the coils from the solenoids near Ports 3A and 3B to gain easy access to those ports.

FIGURE 4. Port Plugs Removed from the AutoBoom Valve



3. Use an Allen wrench to remove the plugs from Ports 3A and 3B.

**FIGURE 5. Orifice Fitting Removed from the AutoBoom Valve**

Orifice Fitting  
Removed - Keep for  
Future Use

4. Remove the orifice fittings from Ports 3A and 3B.

**Important:** Tip the AutoBoom valve on its side and use the Allen wrench to remove the orifice from the cavity, taking care not to let the fitting fall into the valve.

**FIGURE 6. Port Plug Reinstalled on the AutoBoom Valve**

5. Use the Allen wrench to reinstall the port plugs on Ports 3A and 3B of the AutoBoom valve.

**FIGURE 7. Coil Reinstalled on the AutoBoom Valve**

6. Reinstall the coils on the solenoids of the AutoBoom valve.

## Install Fittings on the AutoBoom Valve

Before mounting the AutoBoom valve on the machine, install the proper fittings on the valve. This prepares the valve for installation and simplifies the hose connection process later in the procedure. Refer to the following table to install the fittings in the appropriate ports of the AutoBoom valve.

| Fitting  | Part Number  | Port                      |
|--|--------------|---------------------------|
| Fitting - 9/16" JIC (M) to 9/16" SAE O-Ring (M) Straight Adapter | 333-0012-045 | LC, RC<br>LV, RV          |
| Fitting - 3/4" SAE O-Ring (M) to 3/4" JIC (M) Straight Adapter   | 333-0012-093 | P, T, EF                  |
| Fitting - 9/16" JIC M/F 90° Swivel Elbow                         | 333-0012-042 | LC, RC                    |
| Fitting - 9/16" JIC (M) to 9/16" SAE O-Ring (M) Straight Adapter | 333-0012-046 | LF CYL RTN,<br>RT CYL RTN |

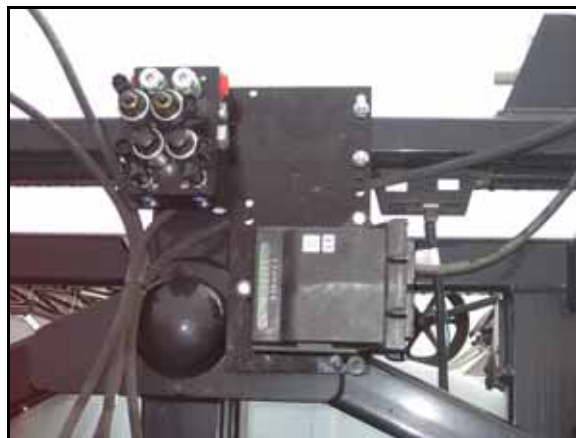
## Mount the AutoBoom Valve

**FIGURE 8. AutoBoom Valve Mounted on the Valve Mounting Plate**



1. Secure the AutoBoom valve (P/N 063-0131-126) to the mounting plate (P/N 107-0171-802) using four 5/16" hex bolts (P/N 311-0052-104) and four 5/16" lock washers (P/N 313-1000-019).


**FIGURE 9. AutoBoom Valve Mounted on the Machine**



2. Mount the AutoBoom valve using two 2-1/16" W x 3" L x 3/8" thread U-bolts (P/N 107-0171-609) and four 3/8" zinc flanged lock nuts (P/N 312-1001-164).




## Install the Pressure and Tank Hoses



**⚠ WARNING**

Hydraulics are under pressure. Care should always be taken with a system that has been pressurized. When disconnecting or purging the hydraulic hoses, be aware that the hydraulic fluid within the machine may be extremely hot and under high pressure.



**⚠ CAUTION**

When installing AutoBoom hydraulics or performing diagnostics, maintenance, or routine service, ensure precautions are taken to prevent any foreign material or contaminants from being introduced into the machine's hydraulic system.

Objects or materials that are able to bypass the machine's hydraulic filtration system will reduce performance and possibly cause damage to the AutoBoom hydraulic valve.

**FIGURE 10. Extension Hose Installed on Machine's Pressure Hose**



Tank Tee Fitting

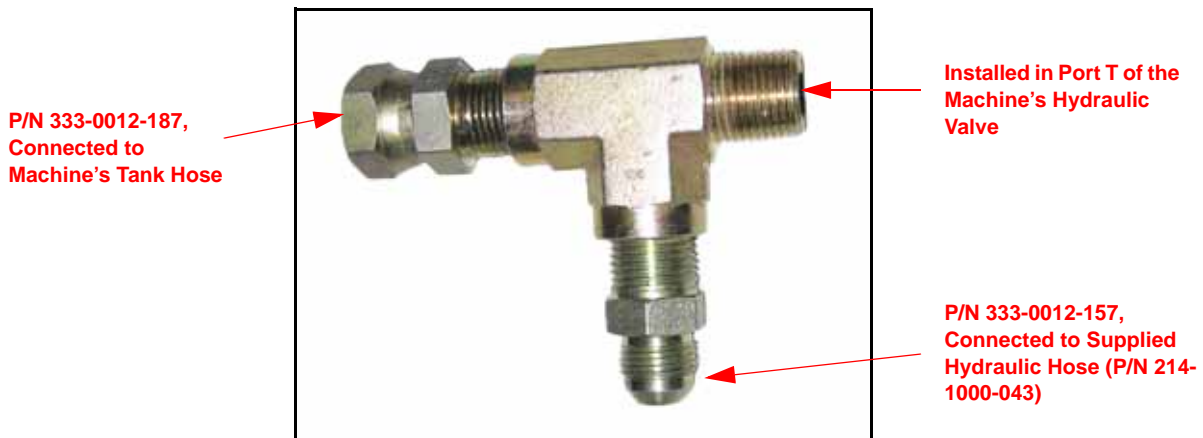
1. Disconnect the pressure hose from the machine's hydraulic valve.
2. Install the female swivel end of the supplied hydraulic hose (P/N 214-1000-602) on the machine's pressure hose.

FIGURE 11. Pressure and Tank Lines Installed



3. Connect the 90° end of the installed hydraulic hose to the fitting installed in Port P of the AutoBoom valve.
4. Install the male end of the supplied hydraulic hose (P/N 214-1000-603) port P of the machine's hydraulic valve.
5. Connect the 90° end of the installed hydraulic hose to Port EF on the AutoBoom valve.
6. Disconnect the tank hose from the machine's hydraulic valve.

FIGURE 12. Machine's Tank Port Fitting Assembly



7. Install a 1/2" NPT (M) to 3/4" JIC (M) straight adapter fitting (P/N 333-0012-157) on the 90° end of the 1/2" NPTF (M) to 1/2" NPSM F/F tee fitting.
8. Install the 1/2" NPT (M) to 1/2" NPSM (F) swivel straight adapter fitting (P/N 333-0012-187) on the other female end of the tee fitting.
9. Install the male end of the tee fitting in port T of the machine's hydraulic valve.
10. Install the machine's tank hose to the fitting installed on the opposite end of the installed tee fitting.
11. Install the straight end of the supplied hydraulic hose (P/N 214-1000-043) to the fitting installed on the 90° end of the tee fitting.
12. Connect the 90° end of installed hydraulic hose to the fitting installed in Port T of the AutoBoom valve.



## Install the Left and Right Cylinder Hoses

1. Disconnect the machine's raise hoses from the rod-end of the tilt cylinders and route them back to the AutoBoom valve.
2. Connect the machine's right raise hose to Port RV on the AutoBoom valve.
3. Connect the machine's left raise hose to Port LV on the AutoBoom valve.

**FIGURE 13. Hydraulic Hoses Installed on Machine's Cylinders**



4. Install the 90° end of the supplied hydraulic hose (P/N 214-1000-515) on the rod-end of the machine's right tilt cylinder.
5. Connect the straight end of the hydraulic hose to the fittings installed in Port RC of the AutoBoom valve.
6. Install the 90° end of the supplied hydraulic hose (P/N 214-1000-515) on the rod-end of the machine's left tilt cylinder.
7. Connect the straight end of the hydraulic hose to the fittings installed in Port LC of the AutoBoom valve.

## Install the Left and Right Down Hoses

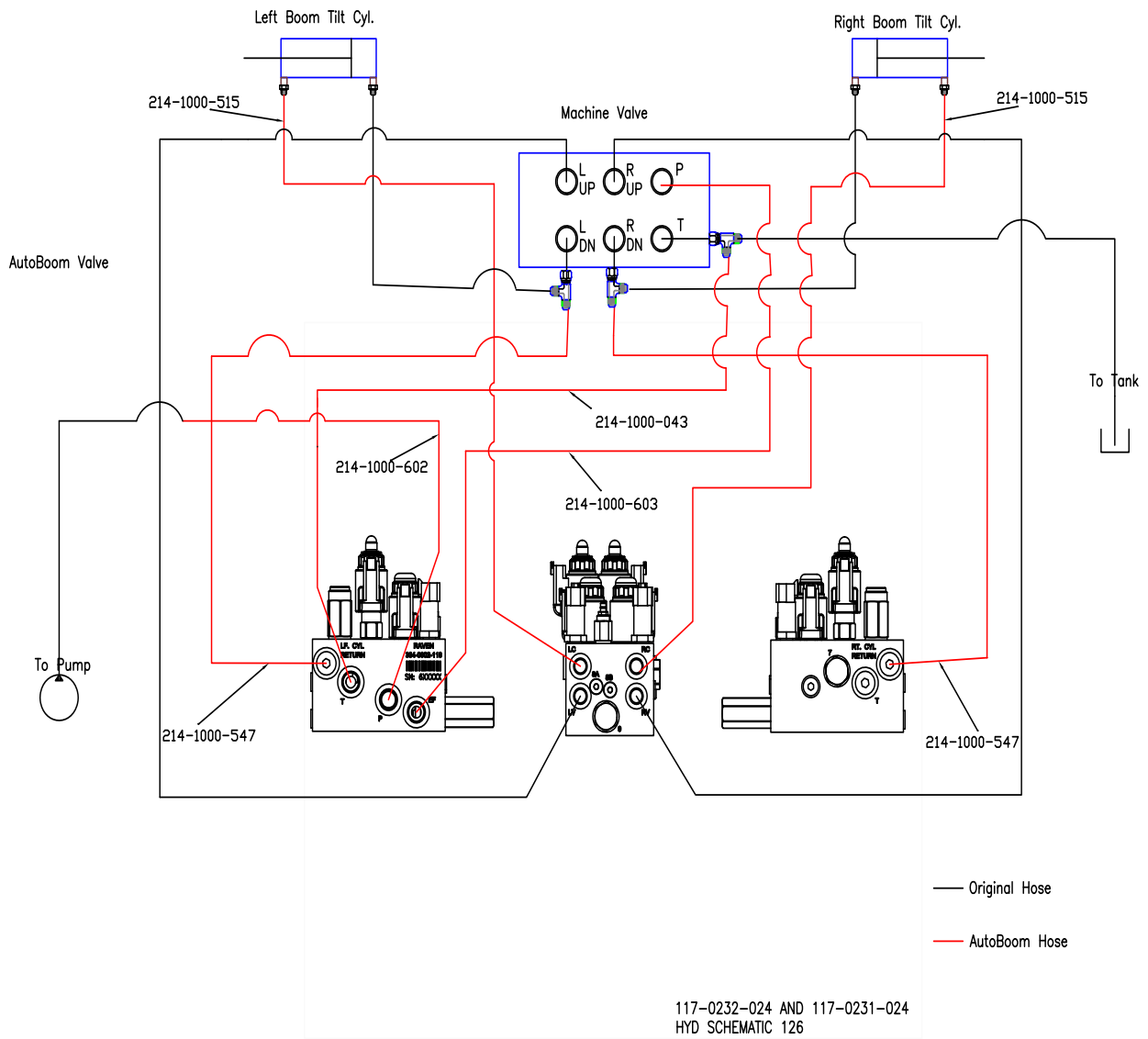
**FIGURE 14. Machine's Down Hoses Installed on Tee Fittings**



1. Trace the machine's hose from the base-end of the left tilt cylinder to the machine's hydraulic valve.
2. Disconnect the hose from the machine's hydraulic valve.

3. Install a 9/16" JIC M/M/F swivel run tee adapter fitting (P/N 333-0012-043) in the open port of the machine's hydraulic valve.
4. Connect the machine's left down hose to the opposite end of the installed tee fitting.
5. Install one end of the supplied hydraulic hose (P/N 214-1000-547) to the 90° end of the installed tee fitting.
6. Connect the other end of the installed hydraulic hose to the fitting installed in Port LF CYL RTN of the AutoBoom valve.
7. Trace the machine's hose from the base-end of the right tilt cylinder to the machine's hydraulic valve.
8. Disconnect the hose from the machine's hydraulic valve.
9. Install a 9/16" JIC M/M/F swivel run tee adapter fitting (P/N 333-0012-043) in the open port of the machine's hydraulic valve.
10. Connect the machine's right down hose to the opposite end of the installed tee fitting.
11. Install one end of the supplied hydraulic hose (P/N 214-1000-547) to the 90° end of the installed tee fitting.
12. Connect the other end of the installed hydraulic hose to the fitting installed in Port RT CYL RTN of the AutoBoom valve.

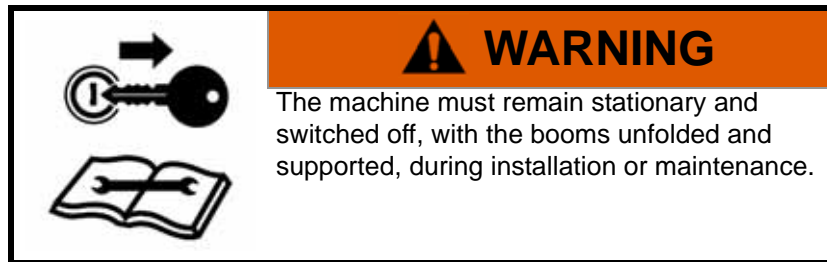
# PowerGlide Plus Hydraulic Schematic



## Install the Gauge Wheels

### Gauge Wheel Mounting Locations

Wheel mounting locations may be influenced by the boom configuration. Determine the appropriate location for mounting wheels on the boom, ensuring they will not interfere with or be damaged by folding or unfolding the booms. The wheel should be mounted outside of the boom fold, but inside of the boom breakaway.



### Mount the Gauge Wheels

**Note:** The appearance of the wheel axles may vary.


FIGURE 15. Gauge Wheel Installed



1. Remove the lug nuts from the right wheel axle (P/N 063-0131-585 or 063-0131-565).
2. Place the wheel (P/N 322-0131-008) on the wheel axle.
3. Align and place the hub retainer bracket (P/N 107-0171-617) over the wheel.
4. Reinstall the lug nuts on the wheel axle to secure the wheel.
5. Attach the right wheel mounting bracket (P/N 116-0159-530 or 116-0159-556) in between the beams of the right boom using four 2-1/16" W x 3" L x 3/8" thread U-bolts (P/N 107-0171-609) and eight 3/8"-16 zinc flanged lock nuts (P/N 312-1001-164).
6. Insert the right wheel axle into the right wheel mounting bracket, positioning it so that the bottom of the wheel touches the ground (or nearly so), and the wheel faces away from the machine.
7. Secure the gauge wheel assembly in the wheel mounting bracket by installing two 1/2"-13 x 1-1/2" SS hex bolts (P/N 311-0058-186) and two 1/2" zinc hex nuts (P/N 312-1001-043).
8. Repeat the steps above to install the left wheel.

## Install the PowerGlide Plus Wiring

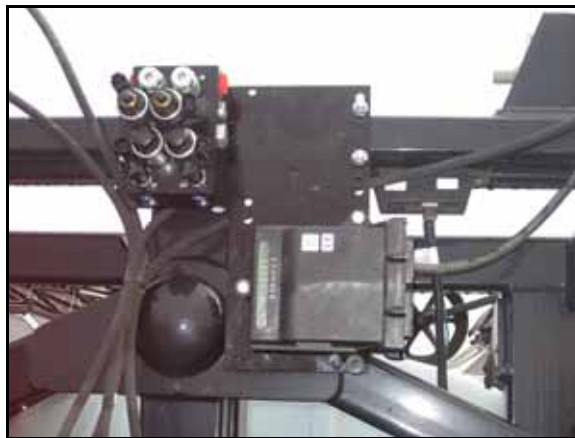
### Wiring Connections

|   |   |
|---|---|
|  | <div style="background-color: yellow; text-align: center; padding: 5px;"><b>⚠ CAUTION</b></div> <p>Always connect the power cable as the last step in the wiring process and verify that the power leads are connected with the correct polarity. Reversing power leads can cause severe damage to the equipment.</p> |
|---|---|

For wiring connections made outside of the cab, apply dielectric silicone grease (P/N 222-0000-006) generously on both the male and female ends of the connectors. Application of the grease will prevent corrosion to the pins and wires.

### Install the AutoBoom Node

FIGURE 16. PowerGlide Plus AutoBoom Node Installed



1. Mount the AutoBoom node (P/N 063-0130-010) to the AutoBoom valve hydraulic mounting plate (P/N 107-0171-802) using three 3/8"-16 zinc hex bolts (P/N 311-0054-106) and three 3/8"-16 zinc flanged lock nuts (P/N 312-1001-164).

**Note:** Make sure that the node is positioned so that the cable connectors face to the side or down.

2. Insert the large, rectangular node connectors on the harness cable (P/N 115-0230-045 or 115-0230-085) into the correct ports of the AutoBoom valve.
3. Tighten the bolts on the node connectors to secure the connections.

### Connect the Harness to the Boom Function Controls

1. Locate the Left Press and Right Press connectors on the harness cable (P/N 115-0230-045 or 115-0230-085).
2. Route the connectors to the AutoBoom valve (P/N 063-0131-126).
3. Connect the Left Press connector to Port G1 on the AutoBoom valve.

4. Connect the Right Press connector to Port G4 on the AutoBoom valve.
5. Locate the Left Solenoid and Right Solenoid connectors on the harness cable.
6. Connect the Left Solenoid connector to Port 4A on the AutoBoom valve.
7. Connect the Right Solenoid connector to Port 4B on the AutoBoom valve.
8. Locate the Left Prop and Right Prop connectors on the harness cable.
9. Connect the Left Prop connector to Port 5A on the AutoBoom valve.
10. Connect the Right Prop connector to Port 13A on the AutoBoom valve.

**FIGURE 17. Machine's Left and Right Tilt Boom Function Coils**



11. Locate the machine's boom function coils near the machine's hydraulic valve.
12. Disconnect the connector from the left tilt up coil.
13. Install a boom sense adapter cable (P/N 115-0171-546) between the coil and the machine's coil connector.
14. Connect the boom sense adapter cables between the left tilt down, right tilt up, and right tilt down coils and the coil connectors.
15. On the harness cable, locate the Left Solenoid Sense connectors.
16. Isolate the connector labeled Up and connect it to the left tilt up coil via the installed boom sense adapter cable.
17. Connect the down Left Solenoid Sense connector to the left tilt down coil via the installed boom sense adapter cable.
18. Connect the Right Solenoid Sense connectors to the machine's right tilt up and right tilt down coils via the installed boom sense adapter cables.

### Connect the Harness Cable to the Implement Extension Tee - Gen II Cable Only

1. Route the harness cable (P/N 115-0230-085) toward the implement extension tee cable.
2. Connect the harness cable to the To Node connector.
3. Remove the terminator from the machine's chassis harness or the standalone console harness.
4. Install the terminator on the remaining open end of the implement extension tee cable.
5. Refer to the wiring schematic (beginning on page 42) appropriate for the machine's configuration to route the implement extension tee cable.
6. Connect the implement extension tee cable to the location determined in the step above.

---

## Connect the Harness Cable to the Controller Cable - Gen I Cable Only

1. Route the harness cable (P/N 115-0230-045) toward the machine's cab.
2. Connect the harness cable to the controller cable (P/N 115-0230-007).
3. Tighten the connector screw cap to secure the connection.

**Note:** *Be sure to allow enough slack in the harness cable to allow for boom racking.*

## Connect the Controller (If Applicable) - Gen I Cable Only

1. Route the controller cable (P/N 115-0230-007) into the right side of the machine's cab.
2. Locate the two controller connectors and connect them to the AutoBoom controller (P/N 063-0130-021).

**Note:** *The AutoBoom controller should be mounted in the machine's cab so that the machine's operator has easy access to it.*

## Connect the Field Computer (If Applicable)

Refer to the Installation & Operation Manual and the appropriate wiring schematic beginning on page 42 for installation and wiring instructions for your specific field computer.

## Connect the Power Leads

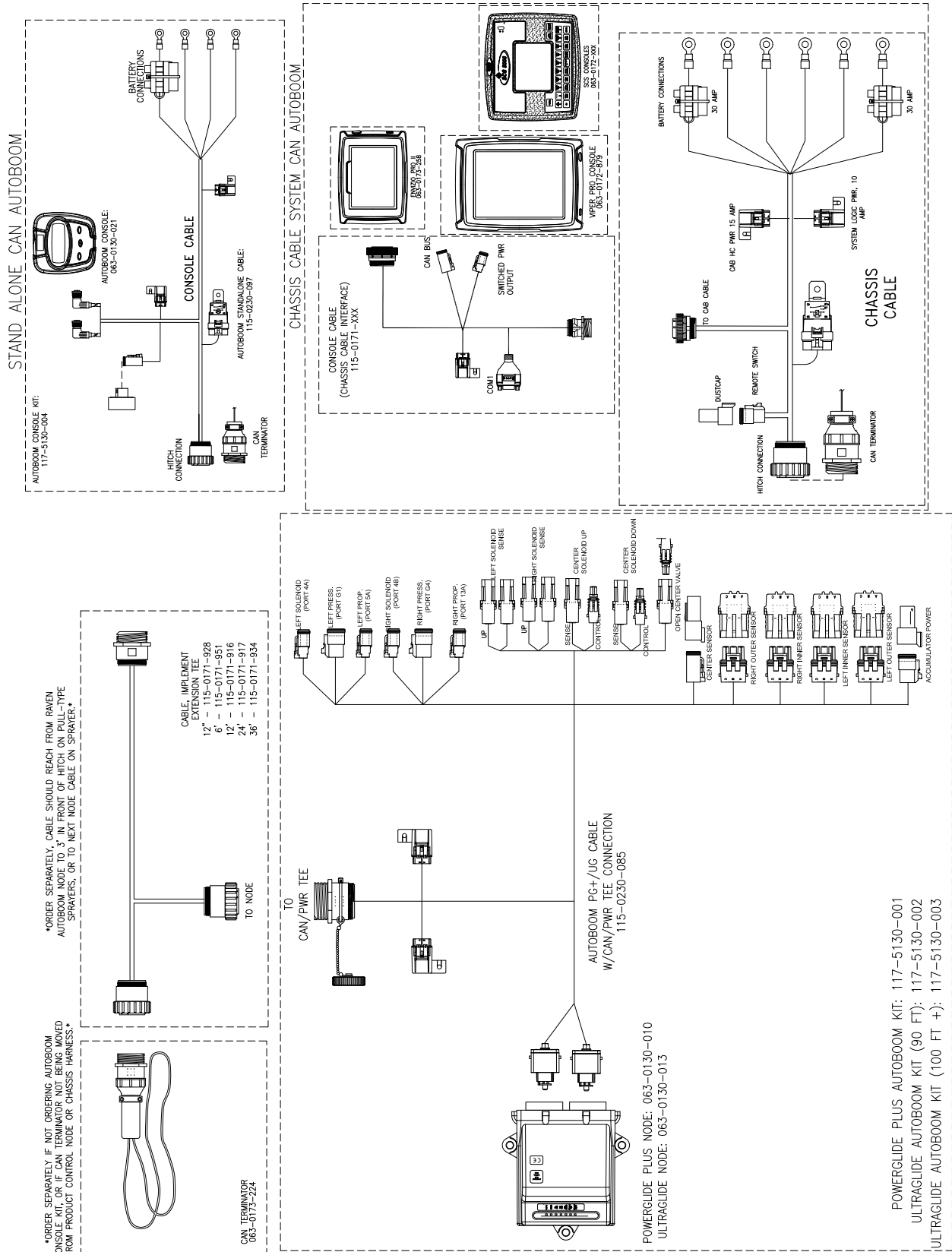
1. Locate the power cable that has the red and white power leads at one end.
2. Disconnect the machine's connectors from the battery terminals.
3. Install the red power lead on the positive battery terminal and reinstall the machine's battery connector.
4. Install the white power lead on the negative battery terminal and reinstall the machine's battery connector.







# Gen II Cabling





*UltraGlide Kit Contents*

This section contains a list of the components that are included in the UltraGlide AutoBoom kit. Before beginning the AutoBoom installation, compare the items in the AutoBoom kit with the components on this list. If you have questions about the kit, contact your Raven dealer.

**TABLE 1. UltraGlide Installation Kit (P/N 117-0232-024 or 117-0232-041)**






| Picture   | Item Description                                    | Part Number  | Qty. |
|---|---|--------------|------|
| Not Pictured  | Manual - Flexi-Coil 67 Series AutoBoom Installation | 016-0230-024 | 1    |
|  | Valve - UltraGlide AutoBoom                         | 063-0131-126 | 1    |
|  | Plate - Hydraulic Block Mounting                    | 107-0171-802 | 1    |
|  | Sensor - Right Ultrasonic                           | 063-0130-012 | 1    |
|  | Sensor - Left Ultrasonic                            | 063-0130-014 | 1    |
|  | Sensor - Center Ultrasonic                          | 063-0130-018 | 1    |

TABLE 1. UltraGlide Installation Kit (P/N 117-0232-024 or 117-0232-041)












| Picture   | Item Description                                 | Part Number  | Qty. |
|---|--|--------------|------|
|    | Cable - Boom Sense Adapter                       | 115-0171-546 | 5    |
|    | Cable - Center Rack Control Adapter              | 115-0230-039 | 2    |
|    | Cable - 12' PowerGlide Plus/UltraGlide Extension | 115-0230-008 | 1    |
|    | U-Bolt - 2-1/16" W x 3" L x 3/8" Thread          | 107-0171-609 | 4    |
|   | U-Bolt - 1-1/8" W x 2" L x 3/8" Thread           | 107-0171-613 | 4    |
|  | Bolt - 5/16"-24 x 1" Grade 8 Hex                 | 311-0052-104 | 4    |
|  | Bolt - 3/8"-16 UNC x 1-1/4" Hex                  | 311-0054-106 | 3    |
|  | Nut - 3/8"-16 Zinc Flanged Lock                  | 312-1001-164 | 19   |
|  | Washer - 5/16" Zinc Plated Lock                  | 313-1000-019 | 4    |

TABLE 2. Hydraulic Kit (P/N 117-0134-024)





| Picture   | Item Description   | Part Number  | Qty. |
|---|--|--------------|------|
|    | Fitting - 9/16" JIC M/F 90° Swivel Elbow                         | 333-0012-042 | 2    |
|    | Fitting - 9/16" JIC M/M/F Swivel Run Tee                         | 333-0012-043 | 2    |
|    | Fitting - 9/16" JIC (M) to 9/16" SAE O-Ring (M) Straight Adapter | 333-0012-045 | 4    |
|    | Fitting - 9/16" JIC (M) to 3/4" SAE O-Ring (M) Straight Adapter  | 333-0012-046 | 2    |
|   | Fitting - 3/4" SAE O-Ring (M) to 3/4" JIC (M) Straight Adapter   | 333-0012-093 | 3    |
|  | Fitting - 1/2" NPT (M) to 3/4" JIC (M) Straight Adapter          | 333-0012-157 | 1    |
|  | Fitting - 1/2" NPT (M) to 1/2" NPSM (F) Swivel Straight Adapter  | 333-0012-187 | 1    |
|  | Fitting - 1/2" NPT (M) to 1/2" NPSM (F) Tee                      | 333-0012-201 | 1    |
|  | Hydraulic Hose - 3/4" JIC (F) 90° to 3/4" JIC 90° (F) - 30"      | 214-1000-043 | 1    |
|  | Hydraulic Hose - 9/16" JIC (F) to 9/16" JIC 90° (F) - 54"        | 214-1000-515 | 2    |
|  | Hydraulic Hose - 9/16" JIC (F) to 9/16" JIC (F) - 48"            | 214-1000-547 | 2    |



**TABLE 2. Hydraulic Kit (P/N 117-0134-024)**

| Picture   | Item Description  | Part Number  | Qty. |
|---|---|--------------|------|
|  | Hydraulic Hose - 3/4" JIC (F) 90° to 1/2" FP - 30"      | 214-1000-602 | 1    |
|  | Hydraulic Hose - 3/4" JIC (F) 90° to 1/2" NPT (M) - 30" | 214-1000-603 | 1    |

**TABLE 3. Ultrasonic Sensor Bracket Installation Kit (P/N 117-0131-082)**

| Picture   | Item Description                     | Part Number  | Qty. |
|---|--------------------------------------|--------------|------|
| Not Pictured  | Sheet - AutoBoom Sensor Extension    | 016-0130-070 | 1    |
|    | Bracket - 12" S-Type AutoBoom Sensor | 063-0131-592 | 2    |
|  | Bolt - 5/16"-18 x 1-1/4" Hex         | 311-0052-106 | 2    |
|  | Nut - 5/16"-18 Nylon Insert Lock     | 312-4000-059 | 2    |
|  | Washer - 5/16" Zinc Flat             | 313-2300-012 | 4    |

**TABLE 4. Optional (Without Windscreens) Wheel Kit (P/N 117-0133-024)**



| Picture   | Item Description                         | Part Number  | Qty. |
|---|--|--------------|------|
|  | Axle Assembly - Right Cushioned AutoBoom | 063-0131-585 | 1    |
|  | Axle Assembly - Left Cushioned AutoBoom  | 063-0131-590 | 1    |

TABLE 4. Optional (Without Windscreens) Wheel Kit (P/N 117-0133-024)

















| Picture   | Item Description  | Part Number  | Qty. |
|---|---|--------------|------|
|    | Bracket - Flexi-Coil 67 Series Right Receiver<br>(Without Windscreens Only) | 116-0159-530 | 1    |
|    | Bracket - Flexi-Coil 67 Series Left Receiver<br>(Without Windscreens Only)  | 116-0159-531 | 1    |
|    | Wheel   | 322-0131-008 | 2    |
|    | U-Bolt - 2-1/16" W x 3" L x 3/8" Thread                                     | 107-0171-609 | 8    |
|    | Bolt - 1/2"-13 x 1-1/2" SS Hex  | 311-0058-186 | 4    |
|  | Nut - 1/2"-13 Zinc Hex  | 312-1001-043 | 4    |
|  | Nut - 3/8"-16 Zinc Flanged Lock   | 312-1001-164 | 16   |

TABLE 5. Optional (With Windscreens) Wheel Kit (P/N 117-0133-041)

| Picture   | Item Description  | Part Number  | Qty. |
|---|---|--------------|------|
|  | Axle Assembly - Flexi-Coil Left Offset<br>AutoBoom                      | 063-0131-564 | 1    |
|  | Axle Assembly - Flexi-Coil Right Offset<br>AutoBoom                     | 063-0131-565 | 1    |
|  | Bracket - Flexi-Coil 67 Series Left Receiver<br>(With Windscreens Only) | 116-0159-555 | 1    |

**TABLE 5. Optional (With Windscreens) Wheel Kit (P/N 117-0133-041)**

| Picture   | Item Description  | Part Number  | Qty. |
|---|---|--------------|------|
|    | Bracket - Flexi-Coil 67 Series Right Receiver (With Windscreens Only) | 116-0159-556 | 1    |
|    | Wheel   | 322-0131-008 | 2    |
|    | U-Bolt - 2-1/16" W x 3" L x 3/8" Thread                               | 107-0171-609 | 8    |
|    | Bolt - 1/2"-13 x 1-1/2" SS Hex  | 311-0058-186 | 4    |
|    | Nut - 1/2"-13 Zinc Hex  | 312-1001-043 | 4    |
|  | Nut - 3/8"-16 Zinc Flanged Lock                                       | 312-1001-164 | 16   |

**TABLE 6. Gen I UltraGlide Wiring Kit (P/N 117-0137-024)**



| Picture   | Item Description                          | Part Number  | Qty. |
|---|---|--------------|------|
| Not Pictured  | Manual - AutoBoom Calibration & Operation | 016-0130-062 | 1    |
|  | Node - UltraGlide AutoBoom                | 063-0130-013 | 1    |
|  | Cable - Sensor                            | 115-0171-527 | 2    |



TABLE 6. Gen I UltraGlide Wiring Kit (P/N 117-0137-024)







| Picture   | Item Description             | Part Number  | Qty. |
|---|------------------------------|--------------|------|
|  | Cable - Harness              | 115-0230-045 | 1    |
|  | Cable - Power/CAN Controller | 115-0230-007 | 1    |


TABLE 7. Gen II UltraGlide Wiring Kit (P/N 117-5130-003)


| Picture   | Item Description   | Part Number  | Qty. |
|---|--|--------------|------|
| Not Pictured  | Manual - AutoBoom Calibration & Operation                      | 016-0130-062 | 1    |
|   | Node - UltraGlide AutoBoom                                     | 063-0130-013 | 1    |
|  | Cable - Sensor   | 115-0171-527 | 2    |
|  | Cable - PowerGlide Plus/UltraGlide with CAN/Power Tee AutoBoom | 115-0230-085 | 1    |

**Important:** In addition to the Gen II wiring kit components listed above, an implement extension tee cable is required for the operation of the UltraGlide AutoBoom system. For available cables and ordering information, contact your local Raven dealer.

## Install the UltraGlide Hydraulic System

|   |  |
|---|--|
|  | <p><b>WARNING</b></p> <p>The machine must remain stationary and switched off, with the booms unfolded and supported, during installation or maintenance.</p> |
|---|--|

|   |   |
|---|---|
|  | <p><b>CAUTION</b></p> <p>When installing AutoBoom hydraulics or performing diagnostics, maintenance, or routine service, ensure precautions are taken to prevent any foreign material from being introduced into the machine's hydraulic system.</p> <p>Objects or materials that are able to bypass the machine's hydraulic filtration system will reduce performance and possibly cause damage to the AutoBoom hydraulic valve.</p> |
|---|---|

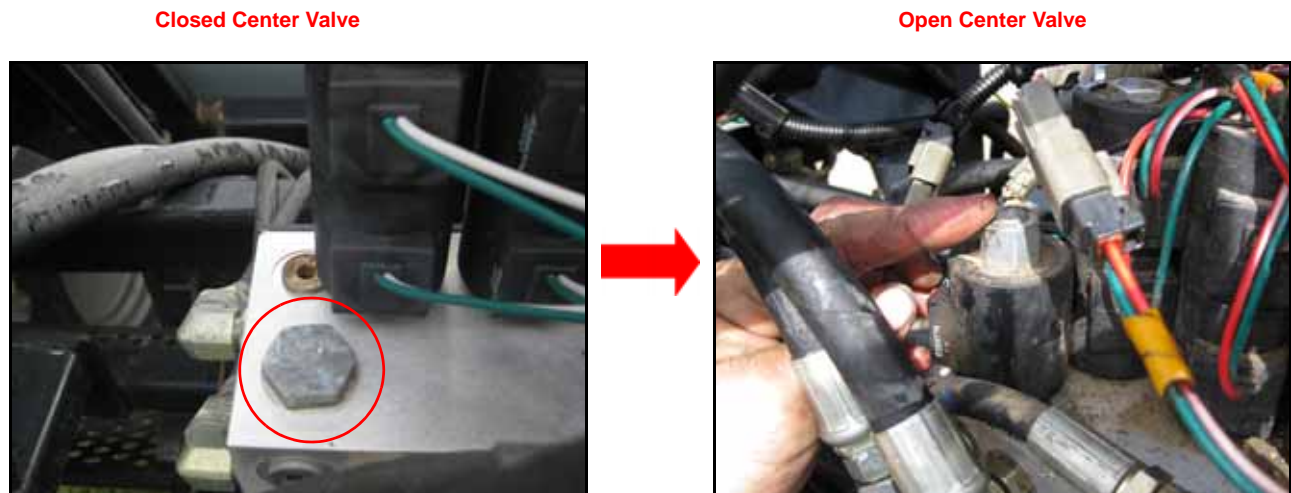
|   |  |
|---|--|
|  | <p><b>NOTICE</b></p> <p>The appearance of the AutoBoom hydraulic valve may vary slightly from the images contained in this manual. However, the fittings, hose connections, and cable connections remain the same.</p> |
|---|--|

### Convert the Sprayer's Hydraulic Valve to Open Center (If Applicable)

By factory default, the machine's main hydraulic valve is configured as an "open center" hydraulic system. However, if the hydraulic valve has been converted to a "closed center" system, it will have to be changed back to the "open center" configuration. Complete the following steps to convert the machine's hydraulic system from a "closed center" to "open center" system.

**Note:** *The machine came equipped from the factory with a master open center coil that is necessary to convert the hydraulic valve. If the master open center coil has been misplaced, a replacement must be obtained from the dealer from whom the machine was purchased.*

**FIGURE 1. Converted Hydraulic Valve - Closed Center to Open Center**



1. Locate the master open center coil port on the machine's hydraulic valve.
2. Remove the cavity plug installed in the master open center coil port.
3. Install the master open center coil in the machine's hydraulic valve.

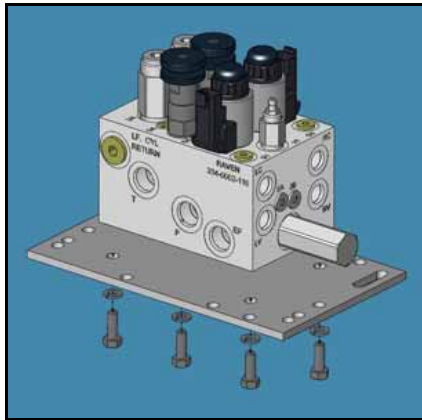
## Install Fittings on the AutoBoom Valve

Before mounting the AutoBoom valve on the machine, install the proper fittings on the valve. This prepares the valve for installation and simplifies the hose connection process later in the procedure. Refer to the following figure and table to install the fittings in the appropriate ports of the AutoBoom valve..

| Fitting  | Part Number  | Port                      |
|--|--------------|---------------------------|
| Fitting - 9/16" JIC (M) to 9/16" SAE O-Ring (M) Straight Adapter | 333-0012-045 | LC, RC<br>LV, RV          |
| Fitting - 3/4" SAE O-Ring (M) to 3/4" JIC (M) Straight Adapter   | 333-0012-093 | P, T, EF                  |
| Fitting - 9/16" JIC M/F 90° Swivel Elbow                         | 333-0012-042 | LC, RC                    |
| Fitting - 9/16" JIC (M) to 9/16" SAE O-Ring (M) Straight Adapter | 333-0012-046 | LF CYL RTN,<br>RT CYL RTN |

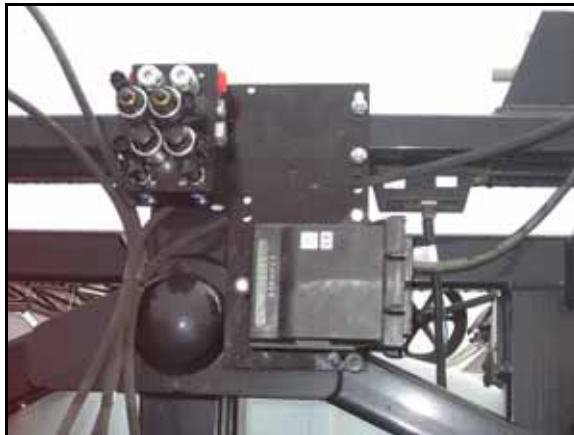
## Mount the AutoBoom Valve

**FIGURE 2. AutoBoom Valve Mounted on the Valve Mounting Plate**




1. Secure the AutoBoom valve (P/N 063-0131-126) to the mounting plate (P/N 107-0171-802) using four 5/16" hex bolts (P/N 311-0052-104) and four 5/16" lock washers (P/N 313-1000-019).

**FIGURE 3. AutoBoom Valve Mounted on the Machine**




2. Mount the AutoBoom valve using two 2-1/16" W x 3" L x 3/8" thread U-bolts (P/N 107-0171-609) and four 3/8" zinc flanged lock nuts (P/N 312-1001-164).

## Install the Pressure and Tank Hoses



**⚠ WARNING**

Hydraulics are under pressure. Care should always be taken with a system that has been pressurized. When disconnecting or purging the hydraulic hoses, be aware that the hydraulic fluid within the machine may be extremely hot and under high pressure.



**⚠ CAUTION**

When installing AutoBoom hydraulics or performing diagnostics, maintenance, or routine service, ensure precautions are taken to prevent any foreign material or contaminants from being introduced into the machine's hydraulic system.

Objects or materials that are able to bypass the machine's hydraulic filtration system will reduce performance and possibly cause damage to the AutoBoom hydraulic valve.

**FIGURE 4. Extension Hose Installed on Machine's Pressure Hose**



Tank Tee Fitting

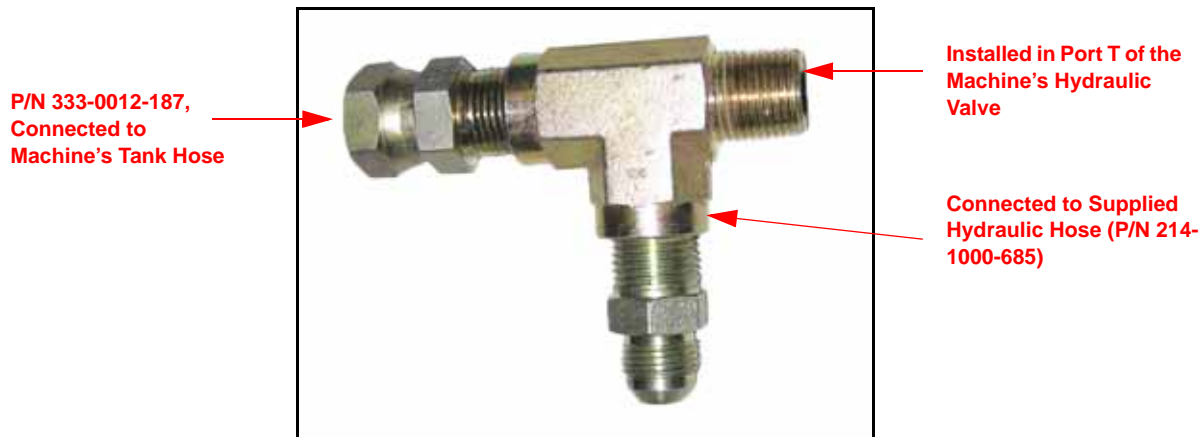
1. Disconnect the pressure hose from the machine's hydraulic valve.
2. Install the female swivel end of the supplied hydraulic hose (P/N 214-1000-602) on the machine's pressure hose.

FIGURE 5. Pressure and Tank Lines Installed



3. Connect the 90° end of the installed hydraulic hose to the fitting installed in Port P of the AutoBoom valve.
4. Install the male end of the supplied hydraulic hose (P/N 214-1000-603) in port P of the machine's hydraulic valve.
5. Connect the 90° end of the installed hydraulic hose to Port EF on the AutoBoom valve.
6. Disconnect the tank hose from the machine's hydraulic valve.

FIGURE 6. Machine's Tank Port Fitting Assembly



7. Install a 1/2" NPT (M) to 3/4" JIC (M) straight adapter fitting (P/N 333-0012-157) on the 90° end of the 1/2" NPTF (M) to 1/2" NPSM F/F tee fitting.
8. Install the 1/2" NPT (M) to 1/2" NPSM (F) swivel straight adapter fitting (P/N 333-0012-187) on the other female end of the tee fitting.
9. Install the male end of the tee fitting in port T of the machine's hydraulic valve.
10. Install the machine's tank hose to the fitting installed on the opposite end of the installed tee fitting.
11. Install the straight end of the supplied hydraulic hose (P/N 214-1000-043) to the fitting installed on the 90° end of the tee fitting.
12. Connect the 90° end of installed hydraulic hose to the fitting installed in Port T of the AutoBoom valve.

## Install the Left and Right Cylinder Hoses

1. Disconnect the machine's raise hoses from the rod-end of the tilt cylinders and route them back to the AutoBoom valve.
2. Connect the machine's right raise hose to Port RV on the AutoBoom valve.
3. Connect the machine's left raise hose to Port LV on the AutoBoom valve.

**FIGURE 7. Hydraulic Hoses Installed on Machine's Cylinders**



4. Install the 90° end of the supplied hydraulic hose (P/N 214-1000-515) on the rod-end of the machine's right tilt cylinder.
5. Connect the straight end of the hydraulic hose to the fittings installed in Port RC of the AutoBoom valve.
6. Install the 90° end of the supplied hydraulic hose (P/N 214-1000-515) on the rod-end of the machine's left tilt cylinder.
7. Connect the straight end of the hydraulic hose to the fittings installed in Port LC of the AutoBoom valve.

## Install the Left and Right Down Hoses

**FIGURE 8. Machine's Down Hoses Installed on Tee Fittings**

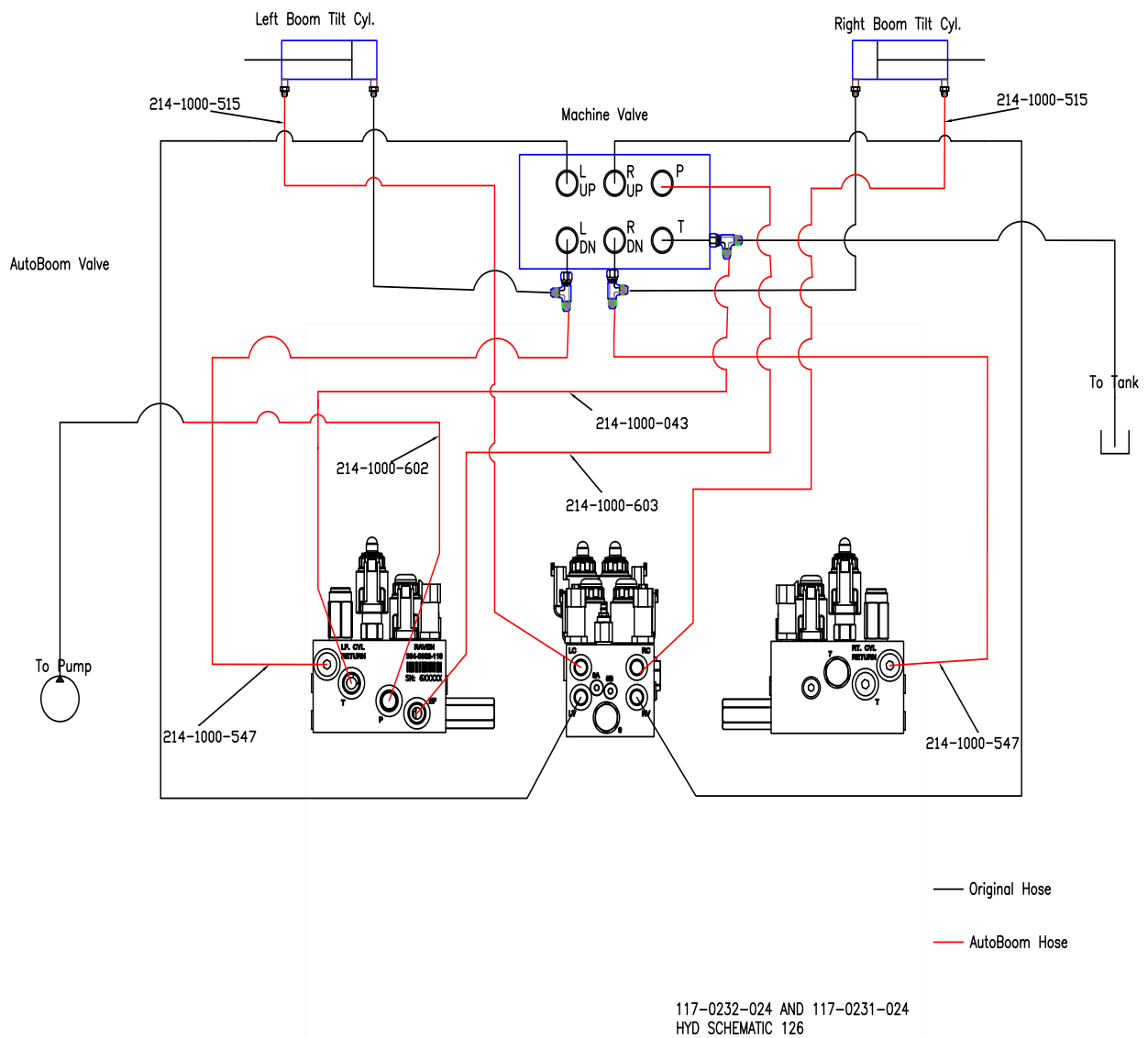


1. Trace the machine's hose from the base-end of the left tilt cylinder to the machine's hydraulic valve.
2. Disconnect the hose from the machine's hydraulic valve.

3. Install a 9/16" JIC M/M/F swivel run tee adapter fitting (P/N 333-0012-043) in the open port of the machine's hydraulic valve.
4. Connect the machine's left down hose to the opposite end of the installed tee fitting.
5. Install one end of the supplied hydraulic hose (P/N 214-1000-547) to the 90° end of the installed tee fitting.
6. Connect the other end of the installed hydraulic hose to the fitting installed in Port LF CYL RTN of the AutoBoom valve.
7. Trace the machine's hose from the base-end of the right tilt cylinder to the machine's hydraulic valve.
8. Disconnect the hose from the machine's hydraulic valve.
9. Install a 9/16" JIC M/M/F swivel run tee adapter fitting (P/N 333-0012-043) in the open port of the machine's hydraulic valve.
10. Connect the machine's right down hose to the opposite end of the installed tee fitting.
11. Install one end of the supplied hydraulic hose (P/N 214-1000-547) to the 90° end of the installed tee fitting.
12. Connect the other end of the installed hydraulic hose to the fitting installed in Port RT CYL RTN of the AutoBoom valve.



# UltraGlide Hydraulic Schematic

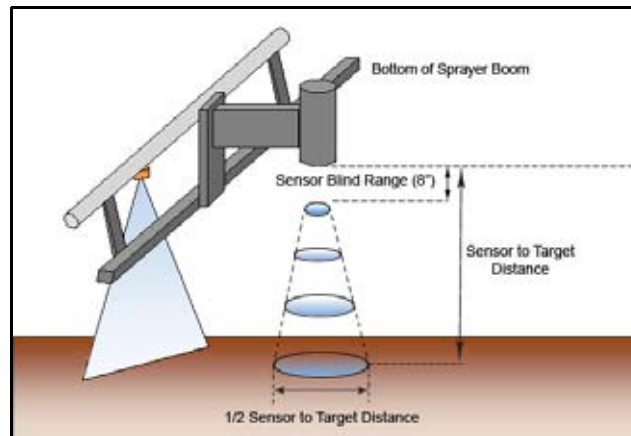


## Install the UltraGlide Sensors

### Boom Sensor Mounting Locations

Sensor mounting locations may be influenced by the boom configuration. If an object enters the sensor's blind range unexpectedly, a false echo return to the sensor could occur, causing the boom to drop and the sensor or boom to be damaged. To ensure optimal operation of the UltraGlide system and to protect the sprayer boom, the sensors should be mounted on the front side of the boom, 8 - 10" above the lowest hanging part of the boom.

FIGURE 9. Illustration of Sensor's Blind Range



### Mount the Boom Sensors


|   |  |
|---|--|
|  | <p><b>⚠ WARNING</b></p> <p>The machine must remain stationary and switched off, with the booms unfolded and supported, during installation or maintenance.</p> |
|---|--|

FIGURE 10. Mounted Boom Sensor



1. Locate the left and right ultrasonic sensors (P/N 063-0130-012 and 063-0130-014) in the AutoBoom installation kit.
2. Remove the sensor from the existing plastic arm.
3. Install the sensors on the 12" S-type sensor arms (P/N 063-0131-592) using the supplied 5/16"-18 x 1-1/4" bolts (P/N 311-0052-106), 5/16"-18 nylon insert lock nuts (P/N 312-4000-059) and 5/16" zinc flat washers (P/N 313-2300-012).
4. Secure the left sensor (P/N 063-0130-014) to the front of the left boom using two 1-1/8" W x 2" L x 3/8" thread U-bolts (P/N 107-0171-613) and four 3/8"-16 zinc flanged lock nuts (P/N 312-1001-164).
5. Tighten the nuts to ensure the sensor is mounted securely.
6. Repeat the steps to mount the remaining boom sensor(s).

**Note:** After mounting the sensors, fold the booms to verify that the sensors will not interfere with or be damaged by folding the booms. Adjust the sensor location if necessary.

## Mount the Center Rack Sensor

FIGURE 11. Center Sensor Mounting Location



1. Mount the center sensor (P/N 063-0130-018) to the right corner the machine's center rack using two 2-1/16" W x 3" L x 3/8" thread U-bolts (P/N 107-0171-609) and four 3/8" zinc flanged lock nuts (P/N 312-1001-164).

**Note:** Ensure the wind screen does not interfere with the sensor.

2. Tighten the nuts to ensure the sensor is mounted securely.

## Connect the Sensor Cables

1. Connect the left sensor cable (P/N 115-0171-527) to the connector on the left sensor.
2. Route the left sensor cable toward the AutoBoom valve.
3. Loop and tie-off any excess cable, allowing enough excess cable for boom folding and extension.
4. Repeat the steps above to connect the remaining sensor cables.

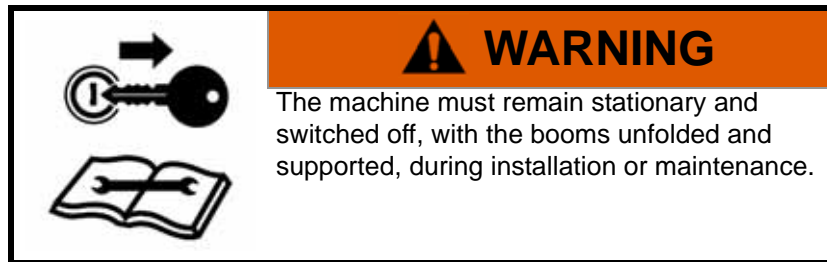
**Note:** The sensor cables will be connected to the AutoBoom system in the wiring phase of installation.



## Install the Gauge Wheels - Optional

### Gauge Wheel Mounting Locations

Wheel mounting locations may be influenced by the boom configuration. Determine the appropriate location for mounting wheels on the boom, ensuring they will not interfere with or be damaged by folding or unfolding the booms. The wheel should be mounted outside of the boom fold, but inside of the boom breakaway.



### Mount the Gauge Wheels

**Note:** The appearance of the wheel axles may vary.

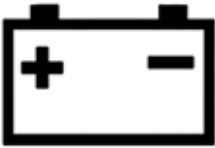
FIGURE 12. Gauge Wheel Installed



1. Remove the lug nuts from the right wheel axle (P/N 063-0131-585 or 063-0131-565).
2. Place the wheel (P/N 322-0131-008) on the wheel axle.
3. Align and place the hub retainer bracket (P/N 107-0171-617) over the wheel.
4. Reinstall the lug nuts on the wheel axle to secure the wheel.
5. Attach the right wheel mounting bracket (P/N 116-0159-530 or 116-0159-556) in between the beams of the right boom using four 2-1/16" W x 3" L x 3/8" thread U-bolts (P/N 107-0171-609) and eight 3/8"-16 zinc flanged lock nuts (P/N 312-1001-164).
6. Insert the right wheel axle into the right wheel mounting bracket, positioning it so that the bottom of the wheel touches the ground (or nearly so), and the wheel faces away from the machine.
7. Secure the gauge wheel assembly in the wheel mounting bracket by installing two 1/2"-13 x 1-1/2" SS hex bolts (P/N 311-0058-186) and two 1/2" zinc hex nuts (P/N 312-1001-043).
8. Repeat the steps above to install the left wheel.

## Install the UltraGlide Wiring

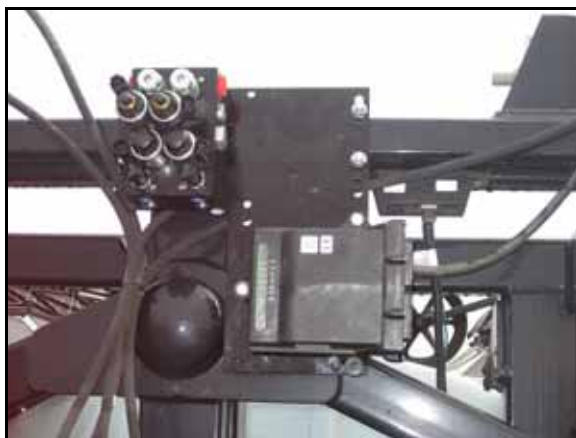
### Wiring Connections

|   |   |
|---|---|
|  | <p style="text-align: center;"><b>⚠ CAUTION</b></p> <p>Always connect the power cable as the last step in the wiring process and verify that the power leads are connected with the correct polarity. Reversing power leads can cause severe damage to the equipment.</p> |
|---|---|

For wiring connections made outside of the cab, apply dielectric silicone grease (P/N 222-0000-006) generously on both the male and female ends of the connectors. Application of the grease will prevent corrosion to the pins and wires.

### Install the AutoBoom Node

FIGURE 13. UltraGlide AutoBoom Node Installed



1. Mount the AutoBoom node (P/N 063-0130-013) to the AutoBoom valve mounting plate (P/N 107-0171-802) using three 3/8"-16 zinc hex bolts (P/N 311-0054-106) and three 3/8"-16 zinc flanged lock nuts (P/N 312-1001-164).

**Note:** Make sure that the node is positioned so that the cable connectors face to the side or down.

2. Insert the large, rectangular node connectors on the harness cable (P/N 115-0230-045 or 115-0230-085) into the correct ports of the AutoBoom valve.
3. Tighten the bolts on the node connectors to secure the connections.

### Connect the Harness to the Boom Function Controls

1. Locate the Left Press and Right Press connectors on the harness cable (P/N 115-0230-045 or 115-0230-085).
2. Route the connectors to the AutoBoom valve (P/N 063-0131-126).
3. Connect the Left Press connector to Port G1 on the AutoBoom valve.

4. Connect the Right Press connector to Port G4 on the AutoBoom valve.
5. Locate the Left Solenoid and Right Solenoid connectors on the harness cable.
6. Connect the Left Solenoid connector to Port 4A on the AutoBoom valve.
7. Connect the Right Solenoid connector to Port 4B on the AutoBoom valve.
8. Locate the Left Prop and Right Prop connectors on the harness cable.
9. Connect the Left Prop connector to Port 5A on the AutoBoom valve.
10. Connect the Right Prop connector to Port 13A on the AutoBoom valve.

**FIGURE 14. Machine's Left and Right Tilt Boom Function Coils**



11. Locate the machine's boom function coils near the machine's hydraulic valve.
12. Disconnect the connector from the left tilt up coil.
13. Install a boom sense adapter cable (P/N 115-0171-546) between the coil and the machine's coil connector.
14. Connect the boom sense adapter cables between the left tilt down, right tilt up, and right tilt down coils and the coil connectors.
15. On the harness cable, locate the Left Solenoid Sense connectors.
16. Isolate the connector labeled Up and connect it to the left tilt up coil via the installed boom sense adapter cable.
17. Connect the down Left Solenoid Sense connector to the left tilt down coil via the installed boom sense adapter cable.
18. Connect the Right Solenoid Sense connectors to the machine's right tilt up and right tilt down coils via the installed boom sense adapter cables.



## Install the Center Rack Control

**FIGURE 15. Machine's Center Boom Function Coils**



1. Locate the center up coil on the machine's stack valve.
2. Unplug the coil connector from the center up coil.
3. Install a center rack control boom sense adapter cable (P/N 115-0230-039) to the machine's up coil.
4. Connect the coil connector to the installed boom sense adapter cable.
5. Plug the single connectors on the installed boom sense adapter cable in the Center Up harness connectors on the AutoBoom harness cable (P/N 115-0230-045 or 115-0230-085).
6. Locate the center down coil on the machine's stack valve.
7. Unplug the coil connector from the center down coil.
8. Install a center rack control boom sense adapter cable (P/N 115-0230-039) to the machine's down coil.
9. Connect the coil connector to the installed boom sense adapter cable.
10. Plug the single connectors on the installed boom sense adapter cable in the Center Down harness connectors on the AutoBoom harness cable.

**FIGURE 16. Open Center Dump Valve Coil**



11. Locate the open center dump valve coil on the machine's hydraulic valve.
12. Unplug the coil connector from the open center dump valve coil.
13. Install a boom sense adapter cable (P/N 115-0171-546) on the coil.

14. Connect the coil connector to the installed boom sense adapter cable.
15. Locate the Open Center Valve connector on the AutoBoom harness cable and connect it to the boom sense adapter cable installed on the open center dump valve coil.

### Connect the Harness Cable to the Sensors

1. Locate the Center Sensor connector on the AutoBoom harness cable.
2. Connect the Center Sensor connector to the installed center sensor (P/N 063-0130-018).
3. Locate the Left Outer Sensor connector on the AutoBoom harness cable.
4. Connect the Left Outer Sensor connector to the installed left sensor cable (P/N 115-0171-527).
5. Locate the Right Outer Sensor connector on the AutoBoom harness cable.
6. Connect the Right Outer Sensor connector to the installed right sensor cable.
7. If optional inside boom sensors are installed, repeat the steps above to connect the sensors.

### Connect the Harness Cable to the Implement Extension Tee - Gen II Cable Only

1. Route the harness cable (P/N 115-0230-085) toward the implement extension tee cable.
2. Connect the harness cable to the To Node connector.
3. Remove the terminator from the machine's chassis harness or the standalone console harness.
4. Install the terminator on the remaining open end of the implement extension tee cable.
5. Refer to the wiring schematic (beginning on page 68) appropriate for the machine's configuration to route the implement extension tee cable.
6. Connect the implement extension tee cable to the location determined in the step above.

### Connect the Harness Cable to the Controller Cable - Gen I Cable Only

1. Route the harness cable (P/N 115-0230-045) toward the machine's cab.
2. Connect the harness cable to the controller cable (P/N 115-0230-007).
3. Tighten the connector screw cap to secure the connection.

**Note:** *Be sure to allow enough slack in the harness cable to allow for boom racking.*

### Connect the Controller (If Applicable) - Gen I Cable Only

1. Route the controller cable (P/N 115-0230-007) into the right side of the machine's cab.
2. Locate the two controller connectors and connect them to the AutoBoom controller (P/N 063-0130-021).

**Note:** *The AutoBoom controller should be mounted in the machine's cab so that the machine's operator has easy access to it.*

### Connect the Field Computer (If Applicable)

Refer to the Installation & Operation Manual and the appropriate wiring schematic beginning on page 68 for installation and wiring instructions for your specific field computer.



## Connect the Power Leads

1. Locate the power cable that has the red and white power leads at one end.
2. Disconnect the machine's connectors from the battery terminals.
3. Install the red power lead on the positive battery terminal and reinstall the machine's battery connector.
4. Install the white power lead on the negative battery terminal and reinstall the machine's battery connector.









CHAPTER

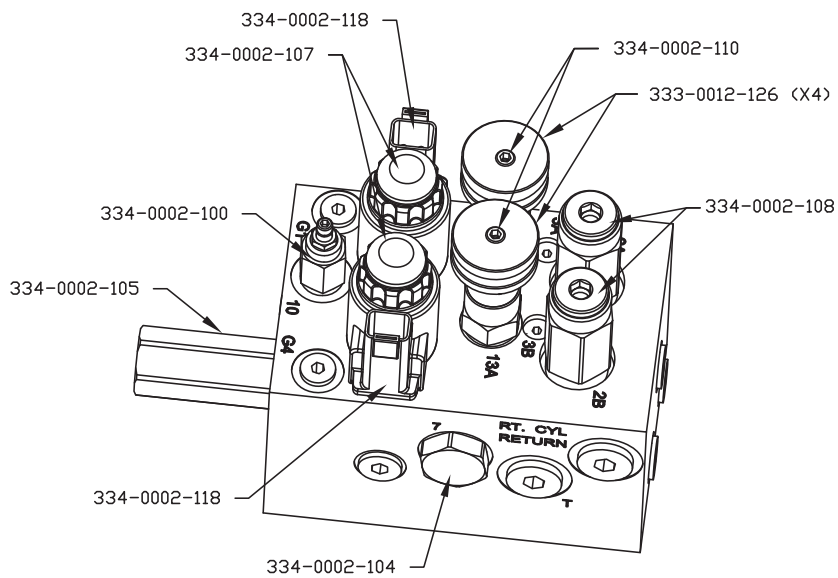
6

*Replacement Parts*

This section contains replacement part diagrams and listings for PowerGlide, PowerGlide Plus, and UltraGlide systems. Please refer to these diagrams when calling to request replacement parts.

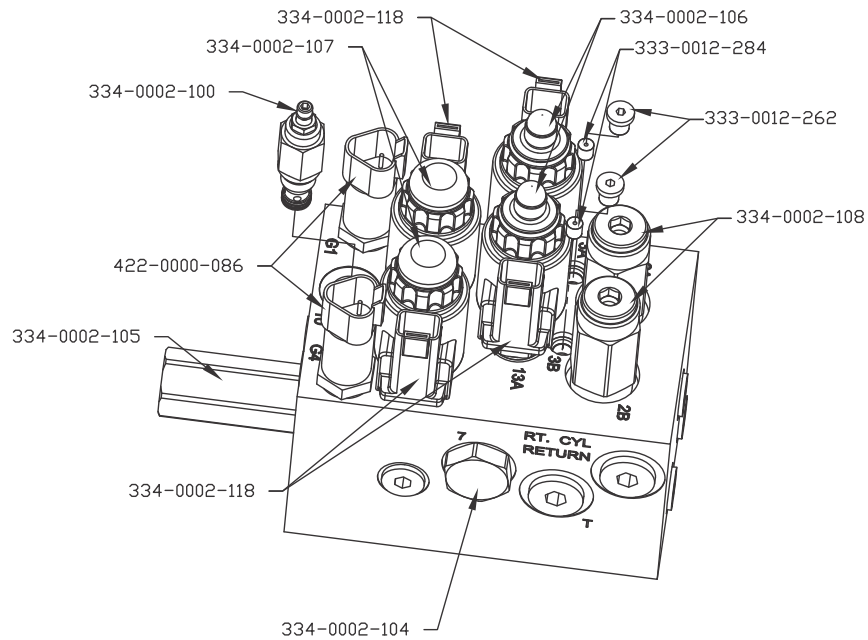
*Valve Blocks*

PowerGlide Valve Block Replacement Parts



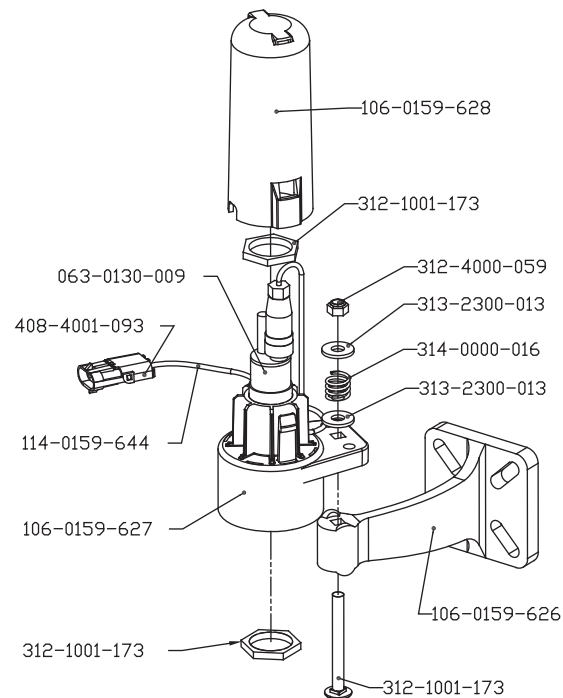
063-0131-127  
VALVE, HYDRAULIC POWERGLIDE,  
OPEN CENTER, AUTOBOOM

## PowerGlide Plus and UltraGlide Valve Block Replacement Parts



063-0131-126  
VALVE, HYDRAULIC POWERGLIDE  
PLUS/ULTRAGLIDE, OPEN CENTER, AUTOBOOM

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**RAVEN**

# **RAVEN INDUSTRIES**

## **Limited Warranty**

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### ***What Does this Warranty Cover?***

This warranty covers all defects in workmanship or materials in your Raven Applied Technology Division product under normal use, maintenance, and service.

### ***How Long is the Coverage Period?***

Raven Applied Technology Division products are covered by this warranty for 12 months after the date of purchase. This warranty coverage applies only to the original owner and is nontransferable.

### ***How Can I Get Service?***

Bring the defective part and proof of purchase to your Raven dealer. If your dealer agrees with the warranty claim, the dealer will send the part and proof of purchase to their distributor or to Raven Industries for final approval.

### ***What Will Raven Industries Do?***

Upon confirmation of the warranty claim, Raven Industries will, at our discretion, repair or replace the defective part and pay for return freight.

### ***What is not Covered by this Warranty?***

Raven Industries will not assume any expense or liability for repairs made outside our facilities without written consent. Raven Industries is not responsible for damage to any associated equipment or products and will not be liable for loss of profit or other special damages. The obligation of this warranty is in lieu of all other warranties, expressed or implied, and no person or organization is authorized to assume any liability for Raven Industries.

Damages caused by normal wear and tear, misuse, abuse, neglect, accident, or improper installation and maintenance are not covered by this warranty.

# RAVEN

Flexi-Coil 67 Series  
AutoBoom™ Installation Manual  
(P/N 016-0230-024 Rev C 08/11 E18170)



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