
AccuBoom Filter Installation

Tools Needed

- AccuBoom filter (P/N 063-0173-218)
- Metric wrenches/sockets
- Screw/nut driver
- Velcro

Install the AccuBoom Filter

FIGURE 1. Inside of Machine's Cab



1. Lift the instructional seat (also known as the "buddy seat") to access the storage compartment.

FIGURE 2. Blower Fan Panel



2. Remove the bolts on the back panel and top of the storage compartment to gain access behind the blower fan panel.

FIGURE 3. Bolts Securing the Motor to the Panel



Note: *If the electrical connection can not be reached, it may be necessary to remove the bolts used to secure the motor to the panel and to loosen the clamp securing the duct to the fan.*

FIGURE 4. AccuBoom Filter Installation Location



3. Disconnect the fan's electrical connection and install the AccuBoom filter (P/N 063-0173-218) between the blower fan and its electrical connection.
4. Use Velcro or screws to secure the AccuBoom filter to the floor, restricting movement.
5. Reinstall the fan and back panel of the storage compartment.