

Aftermarket Radar Row
Guidance for AGCO
RoGator C/900, 1100, 1300
Factory VSN

016-2023-004 Rev. A

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CHAPTER

1

IMPORTANT SAFETY INFORMATION

NOTICE

Read this manual and the operation and safety instructions included with your implement and/or controller carefully before installing the VSN system.

- Follow all safety information presented within this manual.
- If you require assistance with any portion of the installation or service of your Raven equipment, contact your local Raven dealer for support.
- Follow all safety labels affixed to the VSN system components. Be sure to keep safety labels in good condition and replace any missing or damaged labels. To obtain replacements for missing or damaged safety labels, contact your local Raven dealer.

When operating the machine after installing VSN, observe the following safety measures:

- Be alert and aware of surroundings.
- Do not operate VSN or any agricultural equipment while under the influence of alcohol or an illegal substance.
- Remain in the operator's position or a safe working distance away from the booms at all times when VSN is engaged.
- Disable VSN when exiting from the operator's seat and machine.
- Do not drive the machine with VSN enabled on any public road.
- Determine and remain a safe working distance from other individuals. The operator is responsible for disabling VSN when the safe working distance has diminished.
- Ensure VSN is disabled prior to starting any maintenance work on VSN or the machine.

WARNING

- The machine must remain stationary and switched off, with the booms unfolded and supported, during installation or maintenance.

CAUTION

GENERAL

- Always verify that the power leads are connected to the correct polarity as marked. Reversing the power leads could cause severe damage to the equipment.
- Ensure that the power cable is the last cable to be connected.
- A minimum of 12 VDC is required for system operation with a maximum of 15 VDC.

INSTRUCTIONS FOR WIRE ROUTING

The word “harness” is used to mean all electrical leads and cables, bundled and unbundled. When installing harness, secure it at least every 30 cm (12in) to the frame. Follow existing harness as much as possible and use these guidelines:

Harness should not contact or be attached to:

- Lines and hoses with high vibration forces or pressure spikes
- Lines and hoses carrying hot fluids beyond harness component specifications

Avoid contact with any sharp edge or abrading surfaces such as, but not limited to:

- Sheared or flame cut edges
- Edges of machined surfaces
- Fastener threads or cap screw heads
- Ends of adjustable hose clamps
- Wire exiting conduit without protection, either ends or side of conduit
- Hose and tube fittings

Routing should not allow harnesses to:

- Hang below the unit
- Have the potential to become damaged due to exposure to the exterior environment. (i.e. tree limbs, debris, attachments)
- Be placed in areas of or in contact with machine components which develop temperatures higher than the temperature rating of harness components
- Wiring should be protected or shielded if it needs to route near hot temperatures beyond harness component specifications

Harnessing should not have sharp bends

Allow sufficient clearance from machine component operational zones such as:

- Drive shafts, universal joints and hitches (i.e. 3-point hitch)
- Pulleys, gears, sprockets
- Deflection and backlash of belts and chains
- Adjustment zones of adjustable brackets

- Changes of position in RS1 HD and suspension systems
- Moving linkages, cylinders, articulation joints, attachments
- Ground engaging components

For harness sections that move during machine operation:

- Allow sufficient length for free movement without interference to prevent: pulling, pinching, catching or rubbing, especially in articulation and pivot points
- Clamp harnesses securely to force controlled movement to occur in the desired harness section
- Avoid sharp twisting or flexing of harnesses in short distances
- Connectors and splices should not be located in harness sections that move

Protect harnesses from:

- Foreign objects such as rocks that may fall or be thrown by the unit
- Buildup of dirt, mud, snow, ice, submersion in water and oil
- Tree limbs, brush and debris
- Damage where service personnel or operators might step or use as a grab bar
- Damage when passing through metal structures

IMPORTANT:

- Avoid directly spraying electrical components and connections with high pressure water. High pressure water sprays can penetrate seals and cause electrical components to corrode or otherwise become damaged. When performing maintenance:
- Inspect all electrical components and connections for damage or corrosion. Repair or replace components, connections, or cable as necessary.
- Ensure connections are clean, dry, and not damaged. Repair or replace components, connections, or cable as necessary.
- Clean components or connections using low pressure water, pressurized air, or an aerosol electrical component cleaning agent.
- Remove visible surface water from components, connections, or seals using pressurized air or an aerosol electrical component cleaning agent. allow components to dry completely before reconnecting cables.

The following instructions are designed to assist with the proper installation of the VSN system. Refer to the VSN Calibration & Operation Manual (P/N 016-2020-001) for assistance with calibrating and using the VSN system.

PREPARING FOR INSTALLATION

Before installing the VSN system, park the machine where the ground is level, clean, and dry. Turn off the machine and leave it turned off for the duration of the installation process.

During the installation process, follow good safety practices. Be sure to carefully read the instructions in this manual to complete the installation process.

PREREQUISITES

The following components must be installed with the VSN system.

- VSN version 20.4 or newer
- RS1™
- Viper® 4 with ROS version 3.4 or newer

Follow the installation instructions provided with these components before installing VSN.

RECOMMENDATIONS

Raven Industries recommends the following best practices when installing or operating the VSN system for the first time or at the start of the season:

- Install the VSN unit in the recommended location.
- Use part numbers to help identify parts.
- Do not remove the plastic wrap from a part until it is necessary for installation.

POINT OF REFERENCE

The instructions in this manual assume that you are standing behind the machine, looking toward the cab.

KIT CONTENTS

This section contains a list of the components that are included in the VSN kit. Before beginning the system installation, compare the items in the kit with the components on this list. If you have questions about the kit, contact your Raven dealer.

FIGURE 1. Aftermarket Radar Row Guidance Kit for Factory AGCO VSN RoGator C (P/N 117-2023-004)

THIS KIT TO CONTAIN THE FOLLOWING ITEMS LISTED BELOW:

ITEM #	QTY	PART #	DESCRIPTION
1	1	053-0159-180	BOX, SHIPPING
2	2	063-0174-125	RADAR, MULTI OBJECT DISTANCE SENSOR
3	2	107-0172-690	BRACKET, MULTI OBJECT DISTANCE SENSOR, BASE
4	2	107-0172-694	BRACKET, ROGATOR C MOUNT, MULTI OBJECT DISTANCE SEN
5	1	115-2020-043	CABLE, AGCO FACTORY, FULL CANOPY
6	1	016-0171-649	SHEET, WARRANTY/SHEET (016-2023-003)
7	2	116-0159-860	WELDMENT, MULTI-OBJECT DISTANCE SENSOR, COVER
8	1	408-4002-234	CONNECTOR, 23 PIN, PLUG, AMPSEAL, GRAY
9	1	053-0159-074	ENVELOPE, PLASTIC
10	4	311-4056-226N	HEX, BOLT, DIN 933, M10 X 1.5 X 40MM
11	4	311-4056-137N	HEX, BOLT, DIN 933, M6 X 1 X 25MM
12	24	313-6000-016N	WASHER, M10, STEEL, CLASS V
13	8	313-6000-010N	WASHER, M6, STEEL, CLASS V
14	8	313-6001-016N	WASHER, SPRING LOCK, DIN 127-M10
15	4	312-6001-016N	HEX NUT, NYLOC, DIN 985, M6
16	6	312-6001-041N	HEX NUT, NYLOC, DIN 985, M10
17	14	311-4056-224N	HEX, BOLT, DIN 933, M10-1.5X30MM

UPDATES

Software and manual updates are available on the Raven Applied Technology website:

<http://www.ravenprecision.com>

At Raven Industries, we strive to make your experience with our products as rewarding as possible. One way to improve this experience is to provide us with feedback on this manual.

Your feedback will help shape the future of our product documentation and the overall service we provide. We appreciate the opportunity to see ourselves as our customers see us and are eager to gather ideas on how we have been helping or how we can do better.

To serve you best, please send an email with the following information to

techwriting@ravenind.com

- Aftermarket Radar Row Guidance for AGCO RoGator C/900, 1100, 1300 Factory VSN
- 016-2023-004 Rev. A
- Any comments or feedback (include chapter or page numbers if applicable).
- Let us know how long have you been using this or other Raven products.

We will not share your email or any information you provide with anyone else. Your feedback is valued and extremely important to us.

Thank you for your time.

INSTALL RADAR

1. Remove the wheel motor covers on both front axles.

FIGURE 1. Wheel Motor Covers

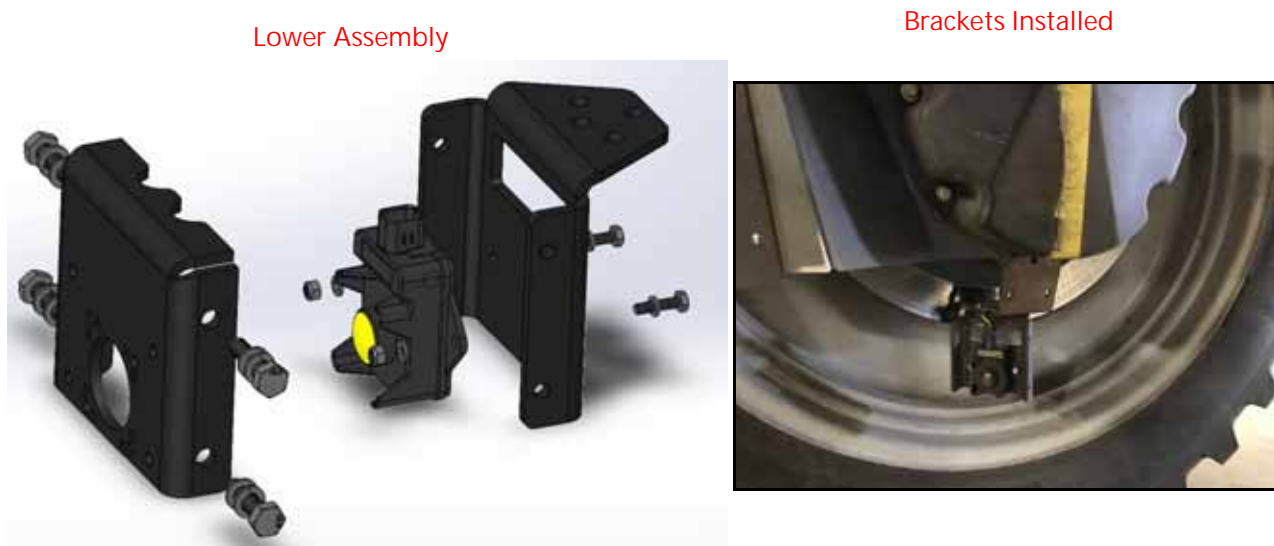


FIGURE 2. Removed Wheel Motor Cover



2. Install the brackets and radar sensors to each side, orientating the sensors at a 45 degree angle forward. The mounting holes will ensure the proper angle is achieved.

FIGURE 3. Lower Assembly and Small Frame Assembly



- NOTE: The machine interfacing bracket will mount between the cast wheel part and the plastic shield.
3. Mount the bracket to the machine using the M10x40mm bolts and consult with a dealer for torque specs.
 4. Mount the lower assembly to the machine bracket using the M10x30mm bolts, washers, and lock nuts.

NOTE: Prior to installing the sensor cover, record the serial number and whether the sensor is installed on the right or left side of the machine.

The sensor covers should be installed after the cabling is routed.

ROUTE THE CABLES

1. Tee in the 12 pin connectors on the AGCO factory full canopy cable (P/N 115-2020-043) to the Switched Power Tee near the front tank fill monitor.
2. Route the cable up to the VSN connector.
3. Disconnect the 23-pin connector from the VSN camera.
4. Using a Phillips screwdriver, carefully unscrew the black backshell of the 23-pin VSN connector and remove.

NOTE: The backshell will be reinstalled later in this procedure.

5. Using a flat screwdriver, carefully pry up on the red locking feature of the connector.

NOTE: It is not necessary to completely remove the red lock from the connector, but it is OK if it does come off.

6. Insert the green and yellow pins on the AGCO factory full canopy cable (P/N 115-2020-043) to the connector.

NOTE: Insert from the back side into the respective connector pins.

- The green wire will go to pin 4
- The yellow wire will go to pin 5.

NOTE: The pins are labeled on the sides or back of the connector. If any cavity plugs are present, these will need to be removed.

7. Once inserted give each wire a slight tug to ensure the pin is locked into the connector.
8. Once secure push the red locking feature down and watch to make sure the pins do not bind.
9. Reinstall the backshell on the back of the connector.

NOTE: An instructional video of this process is available at the link below.

<https://www.te.com/global-en/videos/transportation/ampseal.html>

If any part of the connector breaks during this procedure, a new connector is included which may be used for spare parts.

10. Ensure the terminator between the fill station tee and VSN connector pins is plugged in on the full canopy cable (P/N 115-2020-043).
11. Ensure to route the cables along all of the hoses that lead to the drive motor to allow for the machine to change tread width without damaging cables.
Do not allow the cables to hang anywhere under the machine to prevent cable damage from crops.
12. Route the cable along hoses with the first 4-pin breakout going to the front right sensor.
13. Ensure hydraulic hoses are followed and route the cable along the hoses protected by the plastic shield.
14. Route the other end of the cable to the front left sensor.

NOTE: Ensure proper cable routing by following hydraulic hoses and routing the cables through the protective covering around the hydraulic hoses (if applicable) for maximum protection.

FIGURE 4. Proper and Improper Cable Routing



NOTE: Ensure the cable is routed away from hinge/pinch points under the machine bottom covers.

15. Any excess cabling can be tied up in a secure location between the cab and the product tank.
16. Install the sensor covers using the M10 bolts, washers, and lock washers.
17. Make note of the serial number listed on the radar sensor.

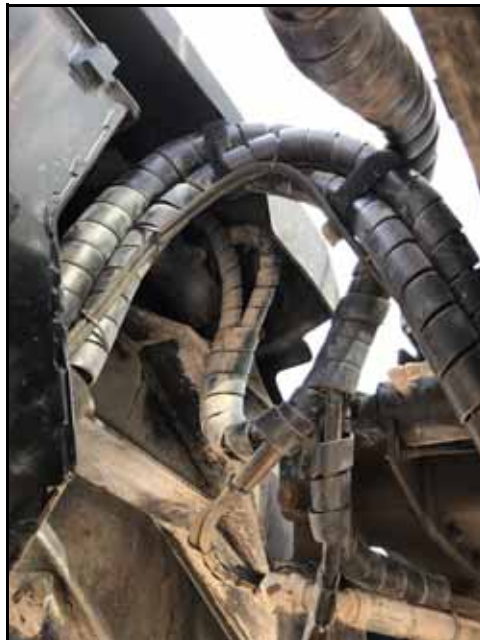
FIGURE 5. Serial Number Location



NOTE: It is important to record the serial number. The radar device will be covered by a cover plate.

18. Install the protective covers using the hold-down bracket and M10 hardware.

FIGURE 6. Secured Cables and Protective Shield Cover

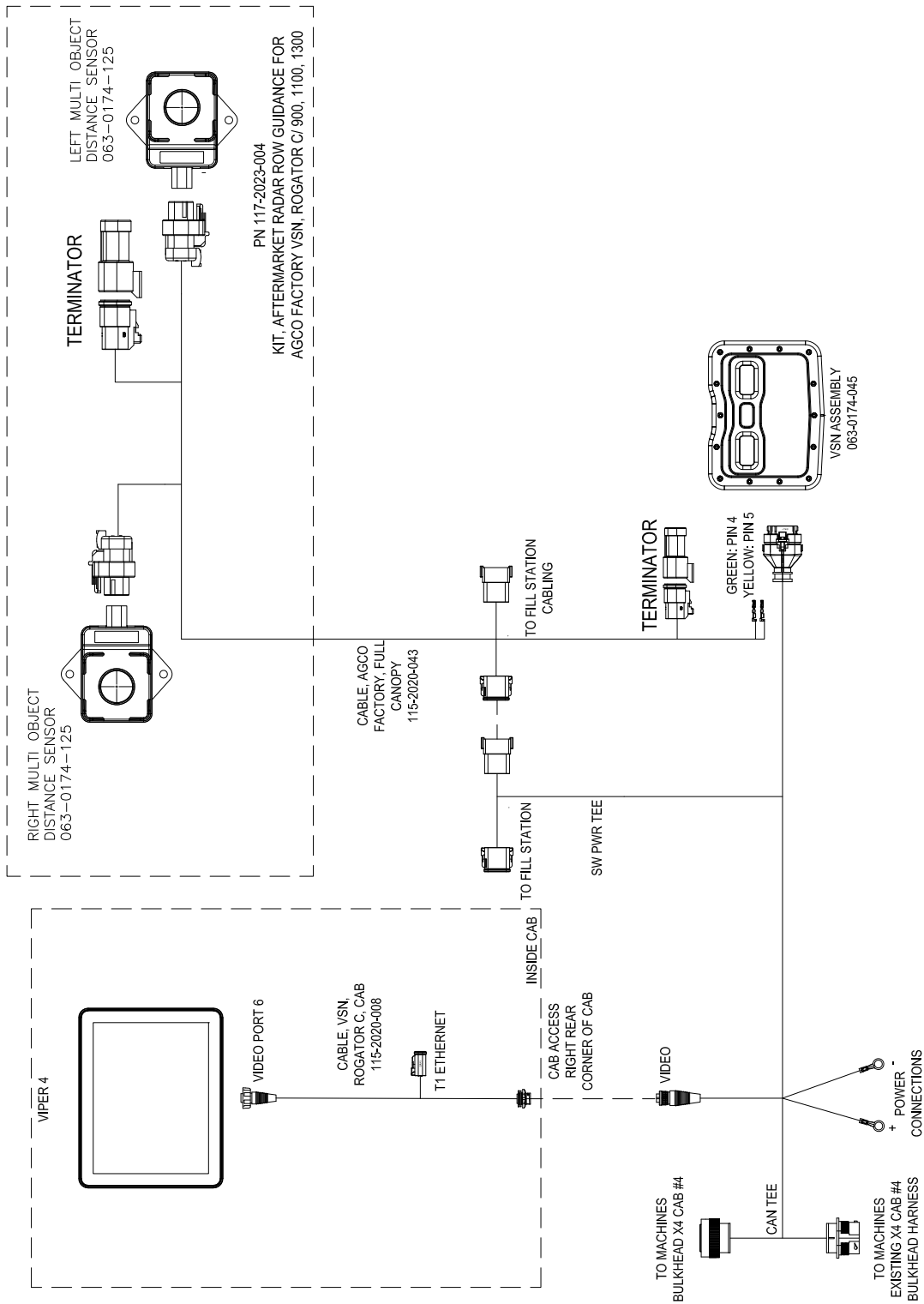


NOTE: Ensure the installed radar brackets will not interfere with the valve stem of the tire when the wheel rotates.

FIGURE 7. Cover Installed



FIGURE 8. VSN Steering System Diagram for AGCO RoGator C (P/N 054-2023-002 Rev. B)



LIMITED WARRANTY

WHAT DOES THIS WARRANTY COVER?

This warranty covers all defects in workmanship or materials in your Raven Applied Technology Division product under normal use, maintenance, and service when used for intended purpose.

HOW LONG IS THE COVERAGE PERIOD?

Raven Applied Technology products are covered by this warranty for 12 months from the date of retail sale. In no case will the Limited Warranty period exceed 24 months from the date the product was issued by Raven Industries Applied Technology Division. This warranty coverage applies only to the original owner and is non-transferable.

HOW CAN I GET SERVICE?

Bring the defective part and proof of purchase to your Raven dealer. If the dealer approves the warranty claim, the dealer will process the claim and send it to Raven Industries for final approval. The freight cost to Raven Industries will be the customer's responsibility. The Return Materials Authorization (RMA) number must appear on the box and all documentation (including proof of purchase) must be included inside the box to be sent to Raven Industries.

WHAT WILL RAVEN INDUSTRIES DO?

Upon confirmation of the warranty claim, Raven Industries will (at our discretion) repair or replace the defective product and pay for the standard return freight, regardless of the inbound shipping method. Expedited freight is available at the customer's expense.

WHAT IS NOT COVERED BY THIS WARRANTY?

Raven Industries will not assume any expense or liability for repairs made outside our facilities without written consent. Raven Industries is not responsible for damage to any associated equipment or products and will not be liable for loss of profit, labor, or other damages. The obligation of this warranty is in lieu of all other warranties, expressed or implied, and no person or organization is authorized to assume any liability for Raven Industries.

Damages caused by normal wear and tear, misuse, abuse, neglect, accident, or improper installation and maintenance are not covered by this warranty.

EXTENDED WARRANTY

WHAT DOES THIS WARRANTY COVER?

This warranty covers all defects in workmanship or materials in your Raven Applied Technology Division product under normal use, maintenance, and service when used for intended purpose.

DO I NEED TO REGISTER MY PRODUCT TO QUALIFY FOR THE EXTENDED WARRANTY?

Yes. Products/systems must be registered within 30 days of retail sale to receive coverage under the Extended Warranty. If the component does not have a serial tag, the kit it came in must be registered instead.

WHERE CAN I REGISTER MY PRODUCT FOR THE EXTENDED WARRANTY?

To register, go online to www.ravenhelp.com and select Product Registration.

HOW LONG IS THE EXTENDED WARRANTY COVERAGE PERIOD?

Raven Applied Technology products that have been registered online are covered for an additional 12 months beyond the Limited Warranty for a total coverage period of 24 months from the date of retail sale. In no case will the Extended Warranty period exceed 36 months from the date the product was issued by Raven Industries Applied Technology division. This Extended Warranty coverage applies only to the original owner and is non-transferable.

HOW CAN I GET SERVICE?

Bring the defective part and proof of purchase to your Raven dealer. If the dealer approves the warranty claim, the dealer will process the claim and send it to Raven Industries for final approval. The freight cost to Raven Industries will be the customer's responsibility. The Return Materials Authorization (RMA) number must appear on the box and all documentation (including proof of purchase) must be included inside the box to be sent to Raven Industries. In addition, the words "Extended Warranty" must appear on the box and all documentation if the failure is between 12 and 24 months from the retail sale.

WHAT WILL RAVEN INDUSTRIES DO?

Upon confirmation of the product's registration for the Extended Warranty and the claim itself, Raven Industries will (at our discretion) repair or replace the defective product and pay for the standard return freight, regardless of the inbound shipping method. Expedited freight is available at the customer's expense.

WHAT IS NOT COVERED BY THE EXTENDED WARRANTY?

Raven Industries will not assume any expense or liability for repairs made outside our facilities without written consent. Raven Industries is not responsible for damage to any associated equipment or products and will not be liable for loss of profit, labor, or other damages. Cables, hoses, software enhancements, and remanufactured items are not covered by this Extended Warranty. The obligation of this warranty is in lieu of all other warranties, expressed or implied, and no person or organization is authorized to assume any liability for Raven Industries.

Damages caused by normal wear and tear, misuse, abuse, neglect, accident, or improper installation and maintenance are not covered by this warranty.