AIM COMMAND FLEX: RAVEN CABLE SPECIFICATIONS

ENVIRONMENTAL SPECIFICATIONS

OVERMOLDS

Overmolds must meet or exceed IP69K ingress rating.

MATED CONNECTIONS

Mated connections must meet or exceed IP67 ingress rating.

FINAL ASSEMBLY

Operational: The final assembly operational temperature rating is -40C to +70C.

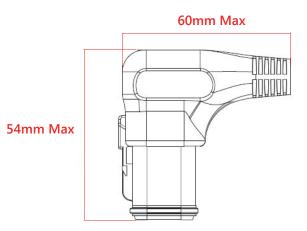
Static: The final assembly static temperature rating is -60C to +85C.

PACKAGING SPECIFICATIONS

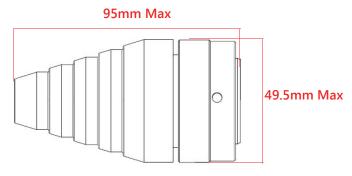
- Individually package cables in a sealable bag.
- Label bags with the CNH part number, the Raven part number, and a bar code.
- Individually packaged cables can be bulk shipped in any manner argeed upon by Raven supply chain personnel.

OVERMOLD SPECIFICATIONS

6-PIN

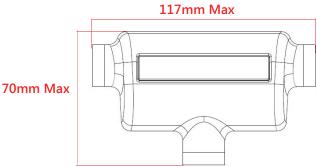


- Deutsch Connector: DT06-6S-EP11
- Deutsch Socket(s): 1062-16-0644
- Deutsch Wedge Lock: W6S-P012
- Overmold Material: Black Techmomelt PA 6208
- The appearance of the overmold shown is for reference purposes only. The overmold may look different but the overall dimensions must fall within the specified maximum dimensions.
- The final overmold appearance and layout must be approved by Raven Industries engineering.



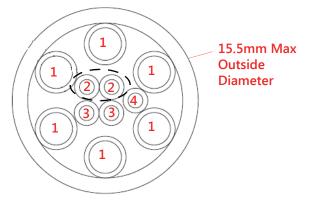
- Deutsch Connector: HDP26-24-19PE-L024
- Deutsch Pin(s): 1060-12-0166, 1060-16-144, 1060-16-0622
- Deutsch Cavity Plug: 114017
- Overmold Material: Black Techmomelt PA 6208
- The appearance of the overmold shown is for reference purposes only. The overmold may look different but the overall dimensions must fall within the specified maximum dimensions.
- The final overmold appearance and layout must be approved by Raven Industries engineering.

MOLDED TEE JUNCTION



- Overmold Material: Black Technomelt PA 6208.
- The final overmold appearance and layout must be approved by Raven Industries engineering.

MAIN TRUNK CABLE CONSTRUCTION



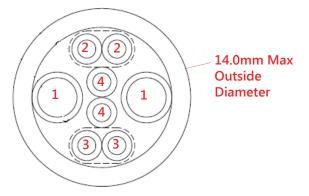
CONDUCTORS

Callout Number	Wire	Color Code	Insulation Material	Impedance
1	 12 AWG 19 Strand (Min.) Tinned or Bare Copper 	 Red Black White Brown Orange Violet 	• PVC or XLPE	• NA
2	 Twisted Pair 20 AWG 19 Strand (Min.) Tinned or Bare Copper 	• Yellow • Green	• PVC or XLPE	• 120 OHM +/- 10%
3	 Twisted Pair 20 AWG 19 Strand (Min.) Tinned or Bare Copper 	• Red • Black	• PVC or XLPE	• NA
4	 20 AWG 19 Strand (Min.) Tinned or Bare Copper 	• Gray	• PVC or XLPE	• NA

OVERALL

Component	Specification
Outer Jacket	UV Stablized Pressure Extruded Thermoplastic (Black)
Temp Rating	-60C to 105C (Static)
Max Operating Voltage	600V
Printing	Manufacturer's Discretion
Fillers	Manufacturer's Discretion

SECONDARY TRUNK CABLE CONSTRUCTION



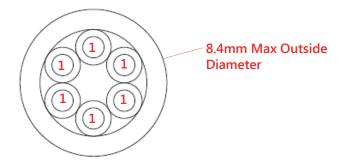
CONDUCTORS

Callout Number	Wire	Color Code	Insulation Material	Impedance
1	 12 AWG 19 Strand (Min.) Tinned or Bare Copper (2X) 	• Red • Black	• PVC or XLPE	•NA
2	 Twisted Pair 20 AWG 19 Strand (Min.) Tinned or Bare Copper 	• Yellow • Green	• PVC or XLPE	• 120 OHM +/- 10%
3	 Twisted Pair 20 AWG 19 Strand (Min.) Tinned or Bare Copper 	• Red • Black	• PVC or XLPE	•120 OHM +/- 10%
4	 20 AWG 19 Strand (Min.) Tinned or Bare Copper (2X) 	• Gray • White	• PVC or XLPE	•NA

OVERALL

Component	Specification
Outer Jacket	UV Stablized Pressure Extruded Thermoplastic (Black)
Temp Rating	-60C to 105C (Static)
Max Operating Voltage	600V
Printing	Manufacturer's Discretion
Fillers	Manufacturer's Discretion

DROP CABLE CONSTRUCTION



CONDUCTORS

Callout Number	Wire	Color Code	Insulation Material	Impedance
		• Red	• PVC or XLPE	• NA
	 12 AWG 19 Strand (Min.) Tinned or Bare Copper (6X) 	• Black		
1		• Yellow		
1		• Green		
		• Gray		
		• White		

OVERALL

Component	Specification
Outer Jacket	UV Stablized Pressure Extruded Thermoplastic (Black)
Temp Rating	-60C to 105C (Static)
Max Operating Voltage	600V
Printing	Manufacturer's Discretion
Fillers	Manufacturer's Discretion