

**RoGator 54 Series (1997 & Newer)
AutoBoom™ Installation Manual**

P/N 016-0230-001 Rev E 09/15 E18119

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Chapter 1	<i>Important Safety Information</i>	1
	Important Safety Information	1
	Hydraulic Safety	2
	Electrical Safety	2
Chapter 2	<i>Introduction</i>	3
	Preparing for Installation	3
	Recommendations	4
	Point of Reference	4
	Hydraulic Fittings	4
Chapter 3	<i>PowerGlide Plus</i>	7
	PowerGlide Plus Kit Contents	7
	Install the PowerGlide Plus Hydraulic System	12
	Remove the Orifice Fittings	12
	Install the Fittings on the AutoBoom Valve	15
	Mount the AutoBoom Valve	15
	Install the Left and Right Cylinder Hoses	17
	Install the Left and Right Down Hoses	18
	PowerGlide Plus Hydraulic Schematic	20
	Install the Gauge Wheels	21
	Gauge Wheel Mounting Locations	21
	Install the PowerGlide Plus Wiring	22
	Install the AutoBoom Node	22
	Connect the Harness to the Boom Function Controls	22
	Connect the Harness Cable to the Implement Extension Tee - Gen II Cable Only	23
	Connect the Harness Cable to the Controller Cable - Gen I Cable Only	24
	Connect the Controller (If Applicable) - Gen I Cable Only	24
	Connect the Field Computer (If Applicable)	24
	Connect the Power Leads	24
	PowerGlide Plus Wiring Schematic	25
	Gen I Cabling	25
	Gen II Cabling	26
Chapter 4	<i>UltraGlide</i>	27
	UltraGlide Kit Contents	27
	Install the UltraGlide Hydraulic System	33
	Install the Fittings on the AutoBoom Valve	34
	Mount the AutoBoom Valve	34
	Install the Left and Right Cylinder Hoses	36
	Install the Left and Right Down Hoses	37
	UltraGlide Hydraulic Schematic	39

Table of Contents

Install the UltraGlide Sensors 40

 Boom Sensor Mounting Locations 40

 Mount the Center Rack Sensor 41

 Connect the Sensor Cables 41

Install the Gauge Wheels - Optional 42

 Gauge Wheel Mounting Locations 42

Install the UltraGlide Wiring 43

 Install the AutoBoom Node 43

 Connect the Harness to the Boom Function Controls 43

 Install the Center Rack Control 45

 Connect the Harness Cable to the Sensors 46

 Connect the Harness Cable to the Implement Extension Tee - Gen II Cable Only 46

 Connect the Harness Cable to the Controller Cable - Gen I Cable Only 46

 Connect the Controller (If Applicable) - Gen I Cable Only 46

 Connect the Field Computer (If Applicable) 46

 Connect the Power Leads 47

UltraGlide Wiring Schematic 48

 Gen I Cabling 48

 Gen II Cabling 49

Chapter 5 Replacement Parts 51

 Valve Blocks 51

 Wheels 52

 Sensors 52

CHAPTER

1

Important Safety Information

Important Safety Information

NOTICE

Read this manual and the operation and safety instructions included with your implement and/or controller carefully before installing the AutoBoom™ system.

- Follow all safety information presented within this manual.
- If you require assistance with any portion of the installation or service of your Raven equipment, contact your local Raven dealer for support.
- Follow all safety labels affixed to the AutoBoom system components. Be sure to keep safety labels in good condition and replace any missing or damaged labels. To obtain replacements for missing or damaged safety labels, contact your local Raven dealer.

When operating the machine after installing AutoBoom, observe the following safety measures:

- Be alert and aware of surroundings.
- Do not operate AutoBoom or any agricultural equipment while under the influence of alcohol or an illegal substance.
- Remain in the operator's position in the machine at all times when AutoBoom is engaged.
- Disable AutoBoom when exiting from the operator's seat and machine.
- Do not drive the machine with AutoBoom enabled on any public road.
- Determine and remain a safe working distance from other individuals. The operator is responsible for disabling AutoBoom when the safe working distance has been diminished.
- Ensure AutoBoom is disabled prior to starting any maintenance work on AutoBoom or the machine.

WARNING

- When starting the machine for the first time after installing AutoBoom, be sure that all persons stand clear, in case a hose has not been properly tightened.
- The machine must remain stationary and switched off, with the booms unfolded and supported while installation or maintenance is conducted.

CAUTION

Hydraulic Safety

- Raven Industries recommends that appropriate protective equipment be worn at all times when working on the hydraulic system.
- Never attempt to open or work on a hydraulic system with the equipment running. Care should always be taken when opening a system that has been previously pressurized.
- When disconnecting the hydraulic hoses or purging is required, be aware that the hydraulic fluid may be extremely hot and under high pressure. Caution must be exercised.
- Any work performed on the hydraulic system must be done in accordance with the machine manufacturer's approved maintenance instructions.
- When installing AutoBoom hydraulics or performing diagnostics, maintenance, or routine service, ensure that precautions are taken to prevent any foreign material or contaminants from being introduced into the machine's hydraulic system. Objects or materials that are able to bypass the machine's hydraulic filtration system will adversely reduce performance and possibly damage the AutoBoom hydraulic valves.

Electrical Safety

- Always verify that the power leads are connected to the correct polarity as marked. Reversing the power leads could cause severe damage to the equipment.
- Ensure that the power cable is the last cable to be connected.

CHAPTER

2

Introduction

Congratulations on your purchase of the Raven AutoBoom system! This system is designed to provide automated boom height adjustment for agricultural equipment.

This manual applies to the following machines. For future reference, write your serial number in the space below.

MAKE: RoGator
MODEL: 54 Series
YEAR: 1997 & Newer
SERIAL NUMBER:

FIGURE 1. RoGator 54 Series



Note: *This manual contains the installation instructions for the PowerGlide Plus and UltraGlide systems. Be sure to identify which system you have and follow only the instructions for that system.*

Preparing for Installation

Before installing AutoBoom, park the machine where the ground is level, clean, and dry. Leave the machine turned off for the duration of the installation process.

During the installation process, follow good safety practices. Be sure to carefully read the instructions in this manual as you complete the installation process.

Recommendations

Raven Industries recommends the following best practices before installing or operating the AutoBoom system for the first time, at the start of the season, or when moving the AutoBoom system to another machine:

- Ensure the machine's hydraulic filters have been recently changed and there are no issues with the machine's hydraulic system (e.g., pump issues, faulty hydraulic motors, fine metal deposits in the hydraulic hoses, etc.).
- Operate each of the machine's boom hydraulic functions (i.e., tilt, fold, center rack, tongue extension, or other hydraulic valve functions) three times to ensure the machine's hydraulic valve is using fresh oil and debris is flushed from the hydraulic hoses, valves, and filters.
- Upon installation of the AutoBoom system, operate the boom and center rack raise/lower functions through the machine's manual control functions first before operating them via the AutoBoom controller/field computer to ensure the hydraulic system has been installed correctly and air is released from the system.

Raven Industries recommends the following best practices when installing the AutoBoom system.

- Use part numbers to identify the parts.
- Do not remove the plastic wrap from a part until it is necessary for installation.
- Do not remove plastic caps from a part until it is necessary for installation.

Tools Needed

The following tools are recommended for installation of the AutoBoom system:

- SAE standard-sized wrenches
- Cable ties
- Set of tools

Point of Reference

The instructions in this manual assume that you are standing behind the machine, looking toward the cab.

Hydraulic Fittings

This manual may reference the following types of hydraulic fittings:

- SAE O-ring fittings
- ORFS (O-Ring Face Seal) fittings
- JIC fittings

SAE O-ring fitting



ORFS fitting



JIC fitting (M)



CHAPTER**3*****PowerGlide Plus******PowerGlide Plus Kit Contents***

This section contains a list of the components that are included in the PowerGlide Plus Autoboom kit. Before beginning the AutoBoom installation, compare the items in the AutoBoom kit with the components on this list. If you have questions about the kit, contact your Raven dealer.

TABLE 1. PowerGlide Plus Installation Kit (P/N 117-0231-001)

Picture	Item Description	Part Number	Qty.
Not Pictured	Manual - RoGator 54 Series (1997 & Newer) AutoBoom Installation	016-0230-001	1
	Valve - PowerGlide Plus AutoBoom	063-0131-126	1
	Plate - Hydraulic Block Mounting	107-0171-619	2
	Cable - Pin A Signal 280 Series Metripack Boom Sense Adapter	115-0230-072	4
	U-Bolt - 2-9/16" W x 3-1/2" L x 3/8" Thread	107-0171-616	2
	U-Bolt - 2.2" ID x 3" L x 3/8"-16 Thread with Hardware Clamp	435-3003-046	2

TABLE 1. PowerGlide Plus Installation Kit (P/N 117-0231-001)





Picture	Item Description	Part Number	Qty.
	Bolt - 5/16"-18 x 7/8" Hex	311-0052-104	4
	Bolt - 3/8"-16 x 1-1/4" Hex	311-0054-106	3
	Nut - 3/8"-16 Zinc Flanged Lock	312-1001-164	7
	Washer - 5/16" Zinc Plated Lock	313-1000-019	4

TABLE 2. Hydraulic Kit (P/N 117-0134-001)

Picture	Item Description	Part Number	Qty.
	Fitting - 9/16" JIC M/M/F Swivel Run Tee	333-0012-043	2
	Fitting - 9/16" JIC (M) to 9/16" SAE O-Ring (M) Straight Adapter	333-0012-045	1
	Fitting - 9/16" JIC (M) to 3/4" SAE O-Ring (M) Straight Adapter	333-0012-046	2
	Fitting - 3/4" JIC (M) to 9/16" SAE O-Ring (M) Straight Adapter	333-0012-055	2
	Fitting - 3/4" JIC (M) to 3/4" SAE O-Ring (M) Straight Adapter	333-0012-093	3
	Fitting - 1-1/16" JIC M/M/F Swivel Run Tee	333-0012-109	3

TABLE 2. Hydraulic Kit (P/N 117-0134-001)

Picture	Item Description	Part Number	Qty.
	Fitting - 9/16" JIC (F) to 7/16" JIC (M) Straight Adapter	333-0012-159	1
	Fitting - 9/16" O-Ring to 11/16" Hex Plug	333-0012-194	2
	Hydraulic Hose - 9/16" JIC (F) to 9/16" JIC (F) 90° - 48"	214-1000-139	1
	Hydraulic Hose - 9/16" JIC (F) to 9/16" JIC (F) - 36"	214-1000-636	1
	Hydraulic Hose - 3/4" JIC (F) to 3/4" JIC (F) - 36"	214-1000-306	1
	Hydraulic hose - 3/4" JIC (F) to 3/4" JIC (M) - 12"	214-1000-307	1
	Hydraulic Hose - 1-1/16" JIC (F) to 3/4" JIC (F) - 36"	214-1000-637	1
	Hydraulic Hose - 1-1/16" JIC (F) to 3/4" JIC (F) 90° - 42"	214-1000-309	2

TABLE 3. PowerGlide Plus Wheel Kit (P/N 117-0133-001)



Picture	Item Description	Part Number	Qty.
	Axle Assembly - Right Cushioned AutoBoom	063-0131-585	1
	Axle Assembly - Left Cushioned AutoBoom	063-0131-590	1

TABLE 3. PowerGlide Plus Wheel Kit (P/N 117-0133-001)

Picture	Item Description	Part Number	Qty.
	Bracket - Left Weldment	116-0159-609	1
	Bracket - Right Weldment	116-0159-610	1
	Bracket - Hub Retainer	107-0171-617	2
	Wheel	322-0131-003	2
	U-Bolt - 2-1/16" W x 3" L x 3/8" Thread	107-0171-609	4
	U-Bolt - 1-9/16" W x 2-1/2" L x 3/8" Thread	107-0171-611	4
	Bolt - 1/2"-13 x 1-1/2" SS Hex	311-0058-186	4
	Nut - 1/2"-13 Zinc Hex	312-1001-043	4
	Nut - 3/8"-16 Zinc Flanged Lock	312-1001-164	16

TABLE 4. Gen I PowerGlide Plus Wiring Kit (P/N 117-0137-023)






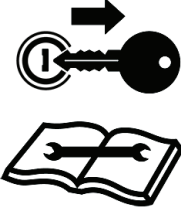
Picture	Item Description	Part Number	Qty.
Not Pictured	Manual - AutoBoom Calibration & Operation	016-0130-062	1
	Node - PowerGlide Plus AutoBoom	063-0130-010	1
	Cable - Harness	115-0230-045	1
	Cable - Power/CAN Controller	115-0230-007	1


TABLE 5. Gen II PowerGlide Plus Wiring Kit (P/N 117-5130-001)


Picture	Item Description	Part Number	Qty.
Not Pictured	Manual - AutoBoom Calibration & Operation	016-0130-062	1
	Node - PowerGlide Plus AutoBoom	063-0130-010	1
	Cable - PowerGlide Plus/UltraGlide with CAN/Power Tee AutoBoom	115-0230-085	1

Important: In addition to the Gen II wiring kit components listed above, an implement extension tee cable is required for the operation of the PowerGlide Plus AutoBoom system. For available cables and ordering information, contact your local Raven dealer.

Install the PowerGlide Plus Hydraulic System

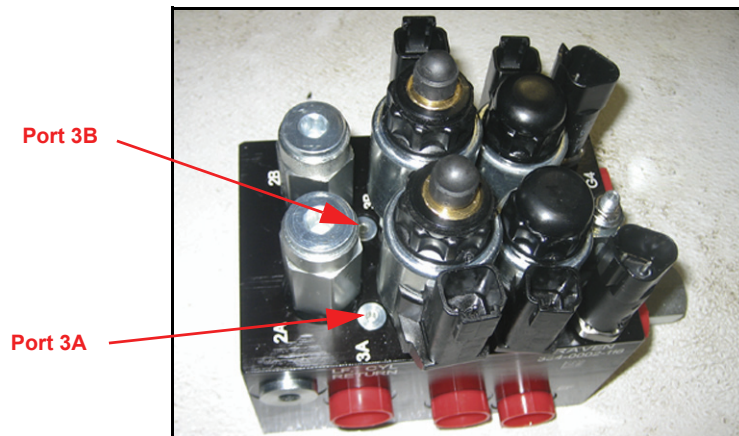
	<p>WARNING</p> <p>The machine must remain stationary and switched off, with the booms unfolded and supported, during installation or maintenance.</p>
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	<p>CAUTION</p> <p>When installing AutoBoom hydraulics or performing diagnostics, maintenance, or routine service, ensure precautions are taken to prevent any foreign material from being introduced into the machine's hydraulic system.</p> <p>Objects or materials that are able to bypass the machine's hydraulic filtration system will reduce performance and possibly cause damage to the AutoBoom hydraulic valve.</p>
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	<p>NOTICE</p> <p>The appearance of the AutoBoom hydraulic valve may vary slightly from the images contained in this manual. However, the fittings, hose connections, and cable connections remain the same.</p>
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Remove the Orifice Fittings

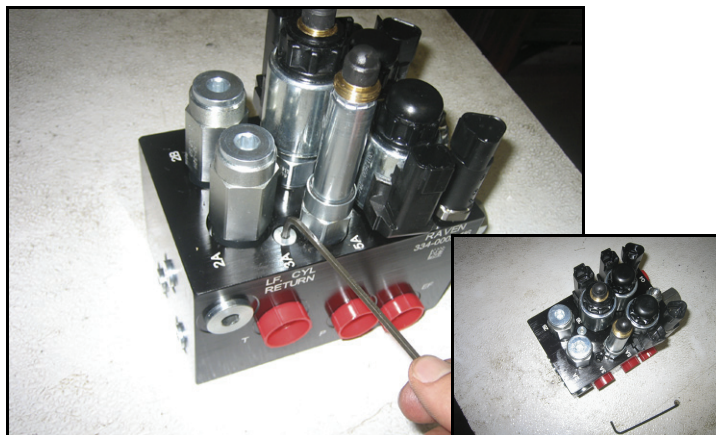
Before populating the hydraulic fittings on the AutoBoom valve, it is necessary to remove orifice fittings from the valve in the PowerGlide Plus system. Failure to remove these fittings from the valve will restrict the down speed of the booms when the system is enabled.

FIGURE 1. Port 3A and 3B Location

1. Locate Ports 3A and 3B on the AutoBoom valve (P/N 063-0131-126).

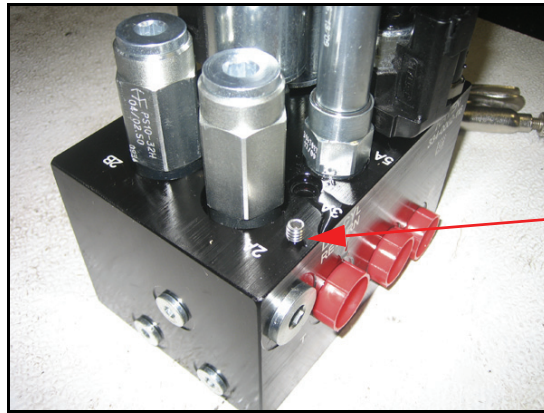
FIGURE 2. Coil Removed from the AutoBoom Valve

2. Remove the coils from the solenoids near Ports 3A and 3B to gain easy access to those ports.

FIGURE 3. Port Plugs Removed from the AutoBoom Valve

3. Use an Allen wrench to remove the plugs from Ports 3A and 3B.

FIGURE 4. Orifice Fitting Removed from the AutoBoom Valve



Orifice Fitting
Removed - Keep for
Future Use

4. Remove the orifice fittings from Ports 3A and 3B.

Important: Tip the AutoBoom valve on its side and use the Allen wrench to remove the orifice from the cavity, taking care not to let the fitting fall into the valve.

FIGURE 5. Port Plug Reinstalled on the AutoBoom Valve



5. Use the Allen wrench to reinstall the port plugs on Ports 3A and 3B of the AutoBoom valve.

FIGURE 6. Coil Reinstalled on the AutoBoom Valve



6. Reinstall the coils on the solenoids of the AutoBoom valve.

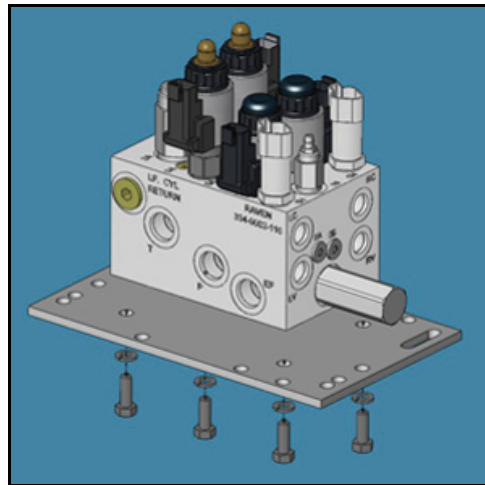
Install the Fittings on the AutoBoom Valve

Before mounting the AutoBoom valve on the machine, install the proper fittings on the valve. This prepares the valve for installation and simplifies the hose connection process later in the procedure. Refer to the following table to install the fittings in the appropriate ports of the AutoBoom valve.

Fitting	Part Number	Port
Fitting - 9/16" JIC (M) to 3/4" SAE O-Ring (M) Straight Adapter	333-0012-046	LF CYL RTN, RT CYL RTN
Fitting - 3/4" JIC (M) to 9/16" SAE O-Ring (M) Straight Adapter	333-0012-055	LC, RC
Fitting - 3/4" JIC (M) to 3/4" SAE O-Ring (M) Straight Adapter	333-0012-093	P, T, EF
Fitting - 9/16" O-Ring to 11/16" Hex Plug	333-0012-194	LV, RV

Mount the AutoBoom Valve

FIGURE 7. AutoBoom Valve Mounted on the Mounting Plate




1. Secure the AutoBoom valve (P/N 063-0131-126) to the mounting plate (P/N 107-0171-619) using four 5/16"-18 x 7/8" hex bolts (P/N 311-0052-104) and four 5/16" zinc plated lock washers (P/N 313-1000-019).

FIGURE 8. AutoBoom Valve Mounted to the Machine



2. Secure the mounting plate to the machine's center rack using two 2-9/16" W x 3-1/2" L x 3/8" thread U-bolts (P/N 107-0171-616) and four 3/8" zinc flanged lock nuts (P/N 312-1001-164).

Install the Pressure and Tank Hoses

	<p>! WARNING</p> <p>Hydraulics are under pressure. Care should always be taken with a system that has been pressurized. When disconnecting or purging hydraulic hoses, be aware that the hydraulic fluid within the machine's system may be extremely hot and under high pressure.</p>
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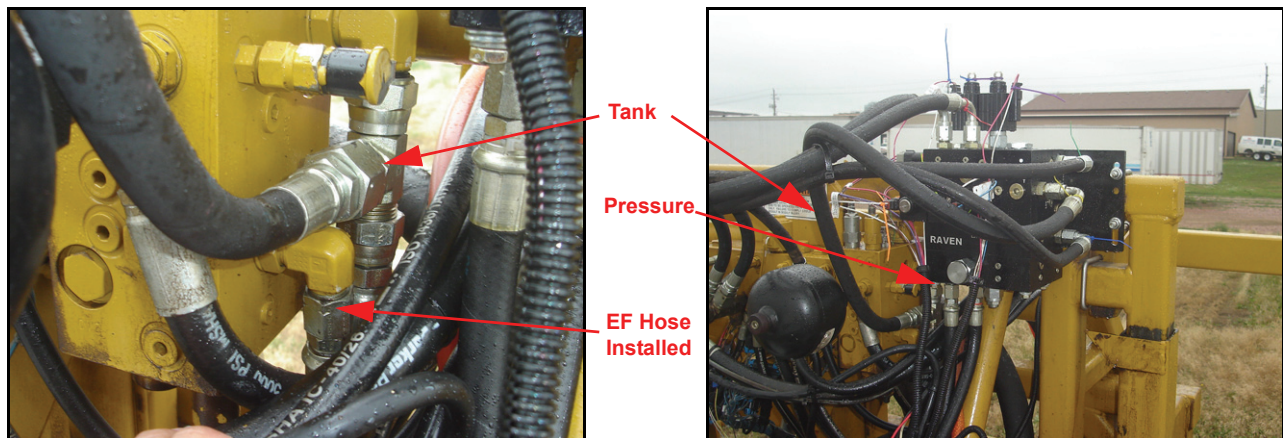
	<p>! CAUTION</p> <p>When installing AutoBoom hydraulics or performing diagnostics, maintenance, or routine service, ensure precautions are taken to prevent any foreign material or contaminants from being introduced into the machine's hydraulic system.</p> <p>Objects or materials that are able to bypass the machine's hydraulic filtration system will reduce performance and possibly cause damage to the AutoBoom hydraulic valve.</p>
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FIGURE 9. Pressure and Tank Hoses Installed



1. Locate and disconnect the machine's pressure hose from the machine's hydraulic valve.
2. Install the male end of the supplied hydraulic hose (P/N 214-1000-307) on the machine's pressure hose.
3. Route and connect the other end of the installed hydraulic hose to the installed fitting in Port P of the AutoBoom valve.
4. Install one end of the supplied hydraulic hose (P/N 214-1000-306) to the pressure port on the machine's hydraulic valve.
5. Connect the other end of the installed hydraulic hose to the installed fitting in Port EF of the AutoBoom valve.
6. Locate and disconnect the machine's tank hose from the machine's hydraulic valve.
7. Install a 1-1/16" JIC M/M/F swivel run tee fitting (P/N 333-0012-109) in the tank port of the machine's hydraulic valve.
8. Connect the machine's tank hose to the opposite end of the installed tee fitting.
9. Install the 1-1/16" end of the supplied hydraulic hose (P/N 214-1000-637) to the 90° end of the installed tee fitting.
10. Connect the 3/4" end of the installed hydraulic hose to the fitting installed in Port T of the AutoBoom valve.

Install the Left and Right Cylinder Hoses

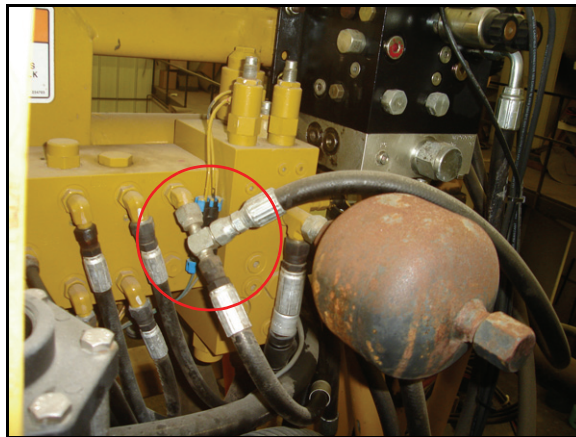
FIGURE 10. Left and Right Cylinder Hoses Installed



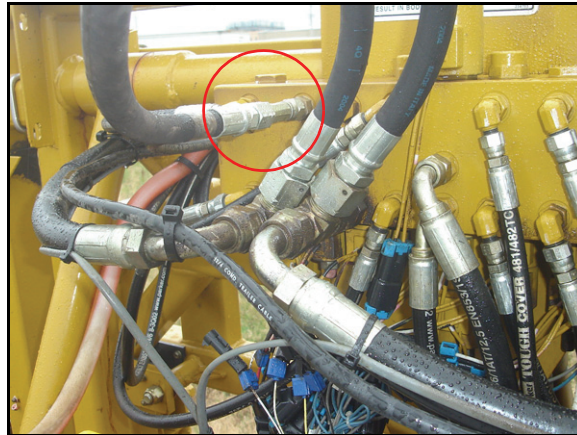
1. Locate and disconnect the machine's left cylinder raise hose from the machine's hydraulic valve.
2. Install a 1-1/16" JIC M/M/F swivel run tee fitting (P/N 333-0012-109) in the machine's left cylinder raise port.
3. Connect the machine's left cylinder raise hose to the opposite end of the installed tee fitting.
4. Install the 1-1/16" end of the supplied hydraulic hose (P/N 214-1000-309) on the 90° end of the installed tee fitting.
5. Connect the 3/4" end of the installed hydraulic hose to the fitting installed in Port LC of the AutoBoom valve.
6. Locate and disconnect the machine's right cylinder raise hose from the machine's hydraulic valve.
7. Install a 1-1/16" JIC M/M/F swivel run tee fitting (P/N 333-0012-109) to the machine's right cylinder raise port.
8. Connect the machine's right cylinder raise hose to the opposite end of the installed tee fitting.
9. Install the 1-1/16" end of the supplied hydraulic hose (P/N 214-1000-309) on the 90° end of the installed tee fitting.
10. Connect the 3/4" end of the installed hydraulic hose to the fitting installed in Port RC of the AutoBoom valve.

Install the Left and Right Down Hoses

FIGURE 11. Left Down Hoses Installed

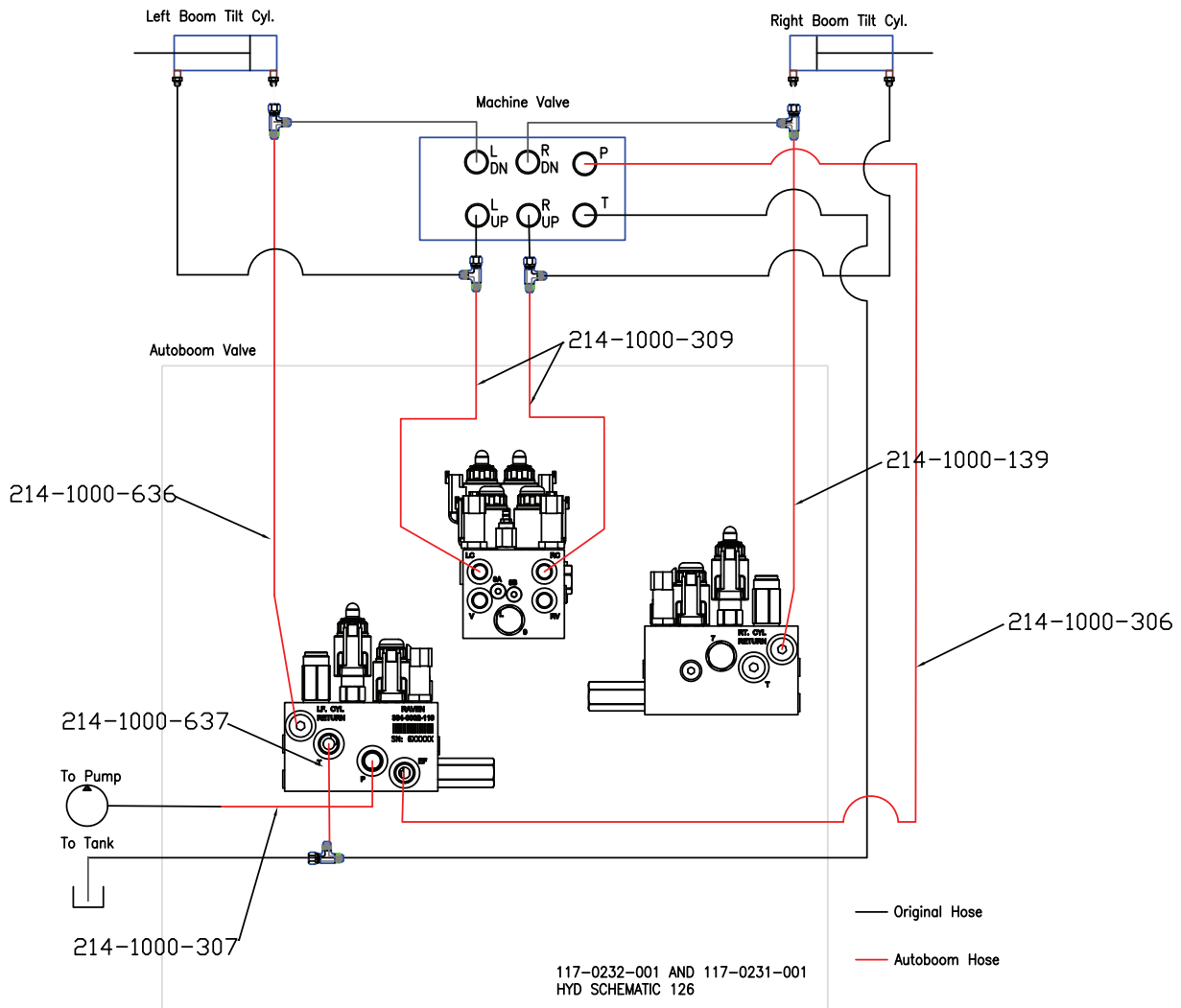


1. Locate and disconnect the machine's left down hose from the left cylinder return port on the machine's hydraulic valve.
2. Install a 9/16" JIC M/M/F swivel run tee fitting (P/N 333-0012-043) in the left cylinder return port.
3. Connect the machine's left down hose to the opposite end of the installed tee fitting.
4. Install one end of the supplied hydraulic hose (P/N 214-1000-636) on the 90° end of the installed tee fitting.
5. Connect the other end of the installed hydraulic hose to the installed fitting in the LF CYL RTN Port of the AutoBoom valve.

FIGURE 12. Right Down Hose Installed

6. Locate and disconnect the machine's right down hose from the right cylinder return port on the machine's hydraulic valve.
7. Remove the machine's fitting installed in the right cylinder return port.
8. Install a 9/16" JIC (M) to 9/16" SAE O-ring (M) straight adapter fitting (P/N 333-0012-045) in the machine's right cylinder return port.
9. Install a 9/16" JIC M/M/F swivel run tee fitting (P/N 333-0012-043) on the fitting installed in the machine's right cylinder return port.
10. Install the 9/16" JIC (F) to 7/16" JIC (M) straight adapter fitting (P/N 333-0012-159) on the 90° end of the installed tee fitting.
11. Connect the machine's right down hose to the fitting installed on the 90° end of the installed tee fitting.
12. Install the 90° end of the supplied hydraulic hose (P/N 214-1000-139) on the remaining end of the installed tee fitting.
13. Connect the straight end of the installed hydraulic hose to the fitting installed in the RT CYL RTN Port of the AutoBoom valve.

PowerGlide Plus Hydraulic Schematic

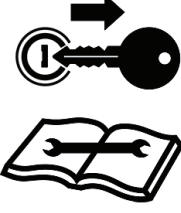


Install the Gauge Wheels

Gauge Wheel Mounting Locations

Wheel mounting locations may be influenced by the boom configuration. Determine the appropriate location for mounting the wheels on the boom, ensuring the wheels will not interfere with or be damaged while folding or unfolding the booms. The wheels should be mounted outside of the boom fold, but inside the boom breakaway.

Mount the Gauge Wheels



⚠ WARNING

The machine must remain stationary and switched off, with the booms unfolded and supported, during installation or maintenance.

Note: The appearance of the wheel axles may vary.

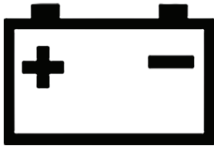
FIGURE 13. Gauge Wheel Installed



1. Remove the nuts from the right wheel axle (P/N 063-0131-585).
2. Place the wheel (P/N 322-0131-003) on the right wheel axle.
3. Align and place the hub retainer bracket (P/N 107-0171-617) over the wheel.
4. Reinstall the lug nuts on the wheel axle kit to secure the wheel and hub retainer bracket.
5. Mount the receiver bracket (P/N 116-0159-610) to the front of the right boom using two 1/9-16" W x 2-1/2" L x 3/8" thread U-bolts (P/N 107-0171-611), two 2-1/16" W x 3" L x 3/8" thread U-bolts (P/N 107-0171-609), and eight 3/8"-16 zinc flanged lock nuts (P/N 312-1001-164).
6. Insert the right wheel axle assembly into the mounted receiver bracket, positioning it so that the bottom of the wheel touches the ground (or nearly so) and the wheel faces away from the machine.
7. Secure the gauge wheel assembly in the wheel mounting bracket by installing two 1/2"-13 x 1-1/2" SS hex bolts (P/N 311-0058-186) and two 1/2" zinc hex nuts (P/N 312-1001-043).
8. Repeat the steps above to install the left wheel.

Install the PowerGlide Plus Wiring

Wiring Connections

	<p style="text-align: center;">⚠ CAUTION</p> <p>Always connect the power cable as the last step in the wiring process and verify that the power leads are connected with the correct polarity. Reversing power leads can cause severe damage to the equipment.</p>
---	---

Note: For wiring connections made outside the cab, apply dielectric silicone grease (P/N 222-0000-006) generously on both the male and female ends of the connectors. Application of the grease will prevent corrosion to the pins and wires.

Install the AutoBoom Node

FIGURE 14. Node Mounting Location



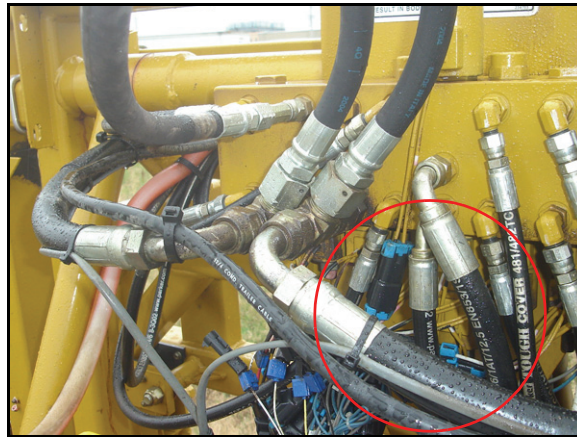
1. Mount the AutoBoom node (P/N 063-0130-010) to the mounting plate (P/N 107-0171-619) using three 3/8"-16 x 1-1/4" hex bolts (P/N 311-0054-106) and three 3/8"-16 zinc flanged lock nuts (P/N 312-1001-164).
2. Mount the mounting plate to the center rack support brace using two 2.2" ID x 3" L x 3/8"-16 thread with hardware clamp U-bolts (P/N 435-3003-046).
3. Insert the large, rectangular node connectors on the harness cable (P/N 115-0230-045 or 115-0230-085) into the correct ports of the AutoBoom node.
4. Tighten the bolts on the node connectors to secure the connections.

Connect the Harness to the Boom Function Controls

1. Locate the Left Press and Right Press connectors on the harness cable (P/N 115-0230-045 or 115-0230-085).
2. Route the connectors to the AutoBoom valve (P/N 063-0131-126).
3. Connect the Left press connector to Port G1 on the AutoBoom valve.
4. Connect the Right Press connector to Port G4 on the AutoBoom valve.
5. Locate the Left Solenoid and Right Solenoid connectors on the harness cable.

6. Connect the Left Solenoid connector to Port 4A on the AutoBoom valve.
7. Connect the Right Solenoid connector to Port 4B on the AutoBoom valve.
8. Locate the Left Prop and Right Prop connectors on the harness cable.
9. Connect the Left Prop connector to Port 5A on the AutoBoom valve.
10. Connect the Right Prop connector to Port 13A on the AutoBoom valve.

FIGURE 15. Machine's Boom Function Coils



11. Locate the machine's boom function coils near the machine's hydraulic valve.
12. Disconnect the connector from the machine's left tilt up coil.
13. Install a boom sense adapter cable (P/N 115-0230-072 or 115-0171-558) between the coil and the machine's coil connector.
14. Connect the remaining boom sense adapter cables between the left tilt down, right tilt up, and right tilt down coils and the coil connectors.
15. On the harness cable, locate the Left Solenoid Sense connectors. Isolate the cable labeled Up and connect it to the Left Tilt Up coil via the installed boom sense adapter cable.
16. Connect the Down Left Solenoid Sense connector to the left tilt down coil via the installed boom sense adapter cable.
17. Connect the Right Solenoid Sense connectors to the machine's right tilt up and right tilt down coils via the installed boom sense adapter cables.

Connect the Harness Cable to the Implement Extension Tee - Gen II Cable Only

1. Route the harness cable (P/N 115-0230-085) toward the implement extension tee cable.
2. Connect the harness cable to the To Node connector.
3. Remove the terminator from the machine's chassis harness or the standalone console harness.
4. Install the terminator on the remaining open end of the implement extension tee cable.
5. Refer to the wiring schematic (beginning on page 25) appropriate for the machine's configuration to route the implement extension tee cable.
6. Connect the implement extension tee cable to the location determined in the step above.

Connect the Harness Cable to the Controller Cable - Gen I Cable Only

1. Route the harness cable (P/N 115-0230-045) toward the machine's cab.
2. Connect the harness cable to the controller cable (P/N 115-0230-007).
3. Tighten the connector screw cap to secure the connection.

Note: Be sure to allow enough slack in the harness cable to allow for boom racking.

Connect the Controller (If Applicable) - Gen I Cable Only

1. Route the controller cable (P/N 115-0230-007) into the right side of the machine's cab.
2. Locate the two controller connectors and connect them to the AutoBoom controller (P/N 063-0130-021).

Note: The AutoBoom controller should be mounted in the machine's cab so that the machine's operator has easy access to it.

Connect the Field Computer (If Applicable)

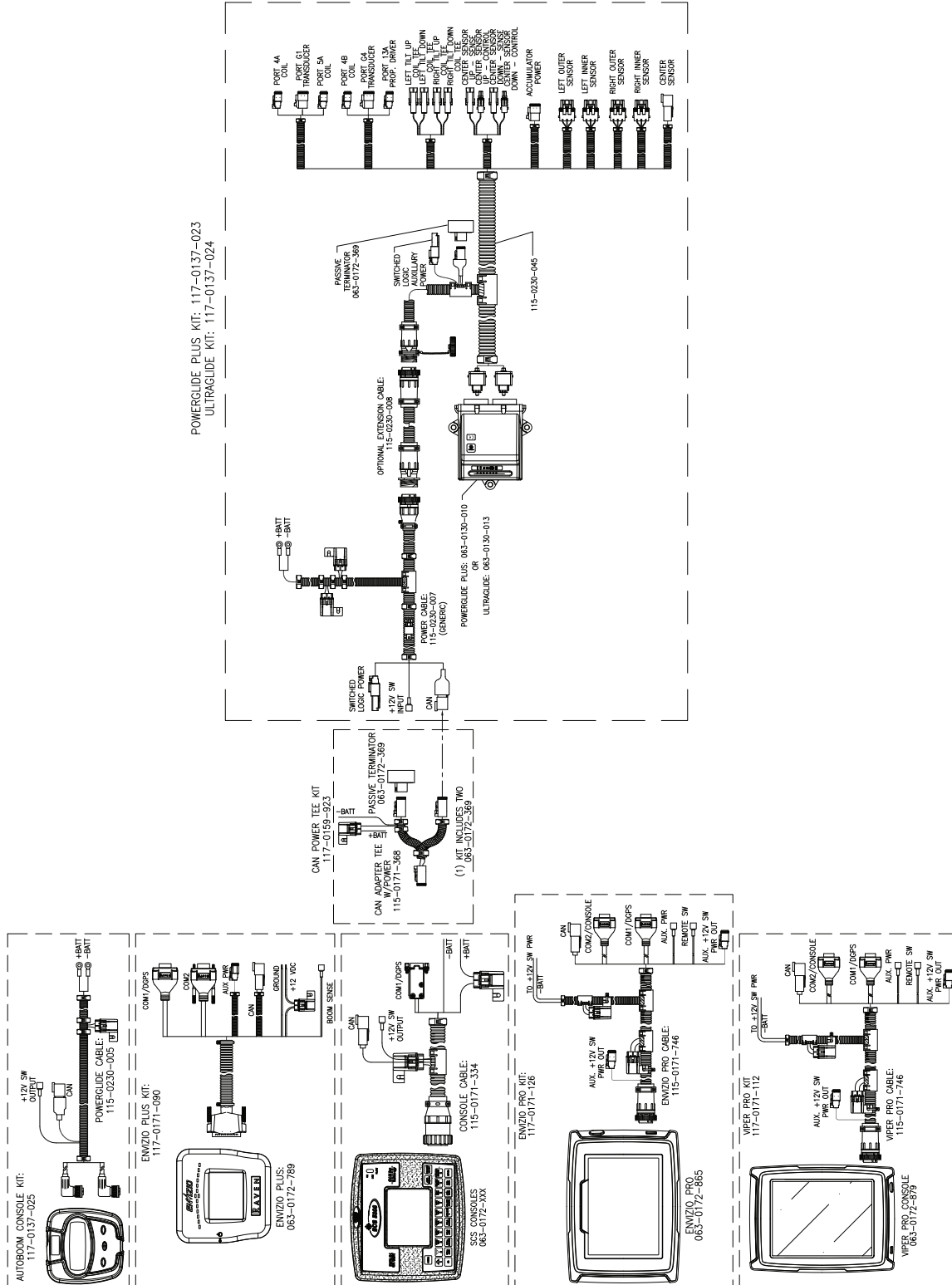
Refer to the Installation & Operation Manual and the appropriate wiring schematic beginning on page 25 for installation and wiring instructions for your specific field computer.

Connect the Power Leads

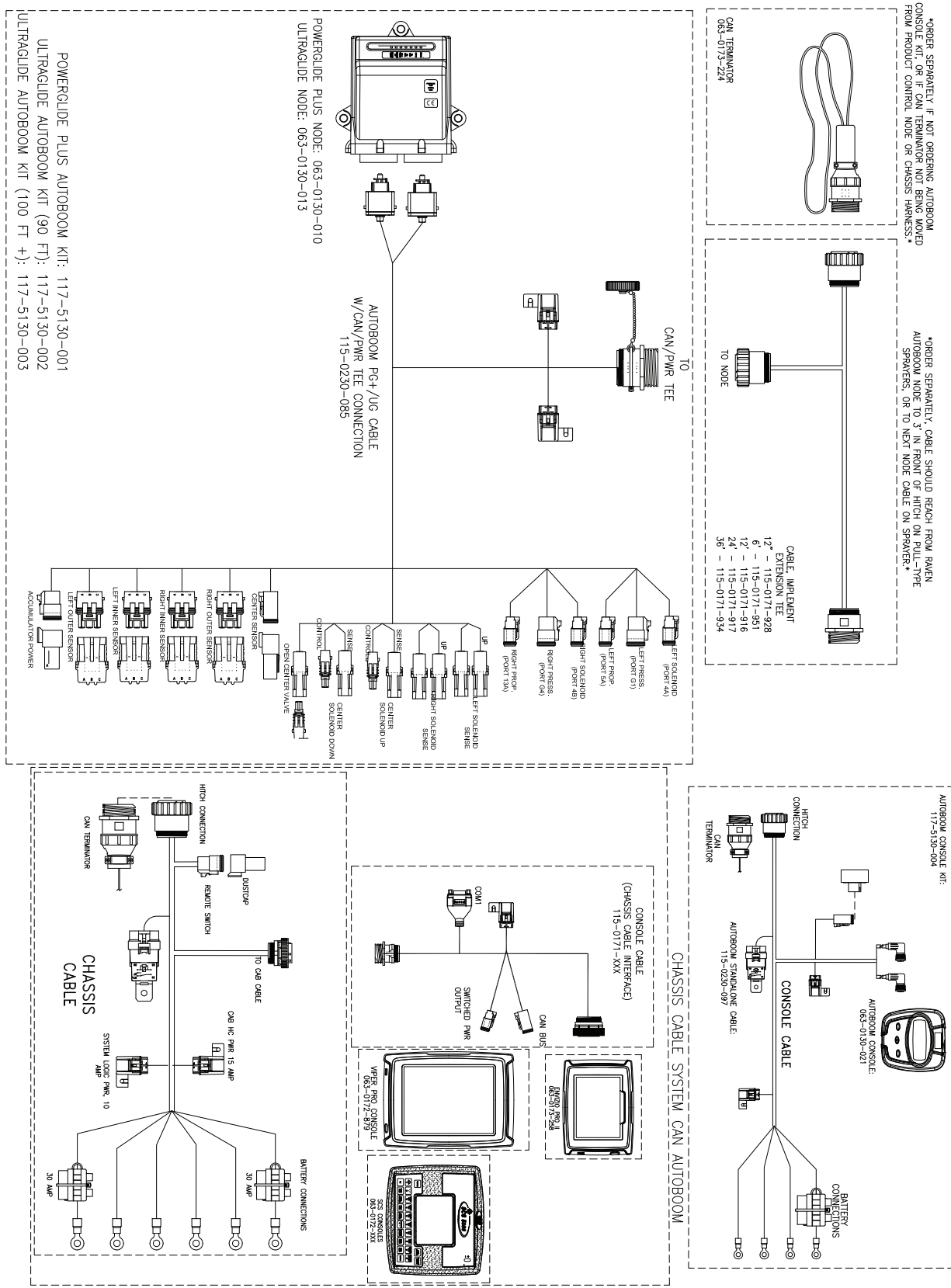
1. Locate the power cable that has the red and white power leads at one end.
2. Disconnect the machine's connectors from the battery terminals.
3. Install the red power lead on the positive battery terminal and reinstall the machine's battery connector.
4. Install the white power lead on the negative battery terminal and reinstall the machine's battery connector.

PowerGlide Plus Wiring Schematic

Gen I Cabling



Gen II Cabling



CHAPTER**4*****UltraGlide******UltraGlide Kit Contents***

This section contains a list of the components that are included in the UltraGlide AutoBoom kit. Before beginning the AutoBoom installation, compare the items in the AutoBoom kit with the components on this list. If you have questions about the kit, contact your Raven dealer.

TABLE 1. UltraGlide Installation Kit (P/N 117-0232-001)

Picture	Item Description	Part Number	Qty.
Not Pictured	Manual - RoGator 54 Series (1997 & Newer) AutoBoom Installation	016-0230-001	1
	Valve - PowerGlide Plus AutoBoom	063-0131-126	1
	Plate - Hydraulic Block Mounting	107-0171-619	2
	Sensor - Right Ultrasonic	063-0130-012	1
	Sensor - Left Ultrasonic	063-0130-014	1
	Sensor - Center Ultrasonic	063-0130-018	1

TABLE 1. UltraGlide Installation Kit (P/N 117-0232-001)

Picture	Item Description	Part Number	Qty.
	Cable - Pin A Signal Weatherpack Boom Sense Adapter	115-0171-558	5
	Cable - Pin A Signal Metripack Center Rack Control Adapter	115-0230-037	2
	Cable - Pin A Signal 280 Series Metripack Boom Sense Adapter	115-0230-072	5
	Cable - Pin A Signal 280 Series Metripack Center Rack Control Boom Sense Adapter	115-0230-074	2
	U-Bolt - 1-9/16" W x 2-1/2" L x 3/8" Thread	107-0171-611	6
	U-Bolt - 2-9/16" W x 3-1/2" L x 3/8" Thread	107-0171-616	2
	U-Bolt - 2.2" ID x 3" L x 3/8"-16 Thread with Hardware Clamp	435-3003-046	2
	Bolt - 5/16"-18 x 7/8" Hex	311-0052-104	4
	Bolt - 3/8"-16 x 1-1/4" Hex	311-0054-106	3
	Nut - 3/8"-16 Zinc Flanged Lock	312-1001-164	19
	Washer - 5/16" Zinc Plated Lock	313-1000-019	4

TABLE 2. Hydraulic Kit (P/N 117-0134-001)

Picture	Item Description	Part Number	Qty.
	Fitting - 9/16" JIC M/M/F Swivel Run Tee	333-0012-043	2
	Fitting - 9/16" JIC (M) to 9/16" SAE O-Ring (M) Straight Adapter	333-0012-045	1
	Fitting - 9/16" JIC (M) to 3/4" SAE O-Ring (M) Straight Adapter	333-0012-046	2
	Fitting - 3/4" JIC (M) to 9/16" SAE O-Ring (M) Straight Adapter	333-0012-055	2
	Fitting - 3/4" JIC (M) to 3/4" SAE O-Ring (M) Straight Adapter	333-0012-093	3
	Fitting - 1-1/16" JIC M/M/F Swivel Run Tee	333-0012-109	3
	Fitting - 9/16" JIC (F) to 7/16" JIC (M) Straight Adapter	333-0012-159	1
	Fitting - 9/16" O-Ring to 11/16" Hex Plug	333-0012-194	2
	Hydraulic Hose - 9/16" JIC (F) to 9/16" JIC (F) 90° - 48"	214-1000-139	1
	Hydraulic Hose - 9/16" JIC (F) to 9/16" JIC (F) - 36"	214-1000-636	1
	Hydraulic Hose - 3/4" JIC (F) to 3/4" JIC (F) - 36"	214-1000-306	1

TABLE 2. Hydraulic Kit (P/N 117-0134-001)




Picture	Item Description	Part Number	Qty.
	Hydraulic hose - 3/4" JIC (F) to 3/4" JIC (M) - 12"	214-1000-307	1
	Hydraulic Hose - 1-1/16" JIC (F) to 3/4" JIC (F) - 36"	214-1000-637	1
	Hydraulic Hose - 1-1/16" JIC (F) to 3/4" JIC (F) 90° - 42"	214-1000-309	2

TABLE 3. Ultrasonic Sensor Bracket Installation Kit (P/N 117-0131-082)





Picture	Item Description	Part Number	Qty.
Not Pictured	Sheet - AutoBoom Sensor Extension	016-0130-070	1
	Bracket - 12" S-Type AutoBoom Sensor	063-0131-592	2
	Bolt - 5/16"-18 x 1-1/4" Hex	311-0052-106	2
	Nut - 5/16"-18 Nylon Insert Lock	312-4000-059	2
	Washer - 5/16" Zinc Flat	313-2300-012	4

TABLE 4. Optional Wheel Kit (P/N 117-0133-001)






Picture	Item Description	Part Number	Qty.
	Axle Assembly - Right Cushioned AutoBoom	063-0131-585	1
	Axle Assembly - Left Cushioned AutoBoom	063-0131-590	1
	Bracket - Left Weldment	116-0159-609	1
	Bracket - Right Weldment	116-0159-610	1
	Bracket - Hub Retainer	107-0171-617	2
	Wheel	322-0131-003	2
	U-Bolt - 2-1/16" W x 3" L x 3/8" Thread	107-0171-609	4
	U-Bolt - 1-9/16" W x 2-1/2" L x 3/8" Thread	107-0171-611	4
	Bolt - 1/2"-13 x 1-1/2" SS Hex	311-0058-186	4
	Nut - 1/2"-13 Zinc Hex	312-1001-043	4
	Nut - 3/8"-16 Zinc Flanged Lock	312-1001-164	16

TABLE 5. Gen I UltraGlide Wiring Kit (P/N 117-0137-024)








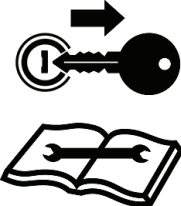
Picture	Item Description	Part Number	Qty.
Not Pictured	Manual - AutoBoom Calibration & Operation	016-0130-062	1
	Node - UltraGlide AutoBoom	063-0130-013	1
	Cable - Sensor	115-0171-527	2
	Cable - Harness	115-0230-045	1
	Cable - Power/CAN Controller	115-0230-007	1


TABLE 6. Gen II UltraGlide Wiring Kit (P/N 117-5130-003)


Picture	Item Description	Part Number	Qty.
Not Pictured	Manual - AutoBoom Calibration & Operation	016-0130-062	1
	Node - UltraGlide AutoBoom	063-0130-013	1
	Cable - Sensor	115-0171-527	2
	Cable - PowerGlide Plus/UltraGlide with CAN/Power Tee AutoBoom	115-0230-085	1

Important: In addition to the Gen II wiring kit components listed above, an implement extension tee cable is required for the operation of the UltraGlide AutoBoom system. For available cables and ordering information, contact your local Raven dealer.

Install the UltraGlide Hydraulic System

	WARNING
<p>The machine must remain stationary and switched off, with the booms unfolded and supported, during installation or maintenance.</p>	

	CAUTION
<p>When installing AutoBoom hydraulics or performing diagnostics, maintenance, or routine service, ensure precautions are taken to prevent any foreign material from being introduced into the machine's hydraulic system.</p> <p>Objects or materials that are able to bypass the machine's hydraulic filtration system will reduce performance and possibly cause damage to the AutoBoom hydraulic valve.</p>	

	NOTICE
<p>The appearance of the AutoBoom hydraulic valve may vary slightly from the images contained in this manual. However, the fittings, hose connections, and cable connections remain the same.</p>	

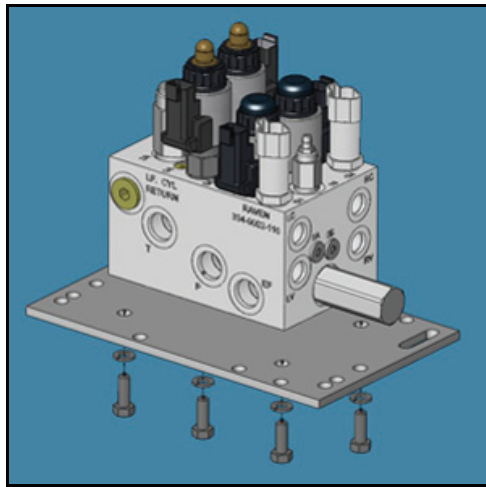
Install the Fittings on the AutoBoom Valve

Before mounting the AutoBoom valve on the machine, install the proper fittings on the valve. This prepares the valve for installation and simplifies the hose connection process later in the procedure. Refer to the following table to install the fittings in the appropriate ports of the AutoBoom valve.

Fitting	Part Number	Port
Fitting - 9/16" JIC (M) to 3/4" SAE O-Ring (M) Straight Adapter	333-0012-046	LF CYL RTN, RT CYL RTN
Fitting - 3/4" JIC (M) to 9/16" SAE O-Ring (M) Straight Adapter	333-0012-055	LC, RC
Fitting - 3/4" JIC (M) to 3/4" SAE O-Ring (M) Straight Adapter	333-0012-093	P, T, EF
Fitting - 9/16" O-Ring to 11/16" Hex Plug	333-0012-194	LV, RV

Mount the AutoBoom Valve

FIGURE 1. AutoBoom Valve Mounted on the Mounting Plate




1. Secure the AutoBoom valve (P/N 063-0131-126) to the mounting plate (P/N 107-0171-619) using four 5/16"-18 x 7/8" hex bolts (P/N 311-0052-104) and four 5/16" zinc plated lock washers (P/N 313-1000-019).

FIGURE 2. AutoBoom Valve Mounted to the Machine



2. Secure the mounting plate to the machine's center rack using two 2-9/16" W x 3-1/2" L x 3/8" thread U-bolts (P/N 107-0171-616) and four 3/8" zinc flanged lock nuts (P/N 312-1001-164).

Install the Pressure and Tank Hoses

	<p>⚠ WARNING</p> <p>Hydraulics are under pressure. Care should always be taken with a system that has been pressurized. When disconnecting or purging hydraulic hoses, be aware that the hydraulic fluid within the machine's system may be extremely hot and under high pressure.</p>
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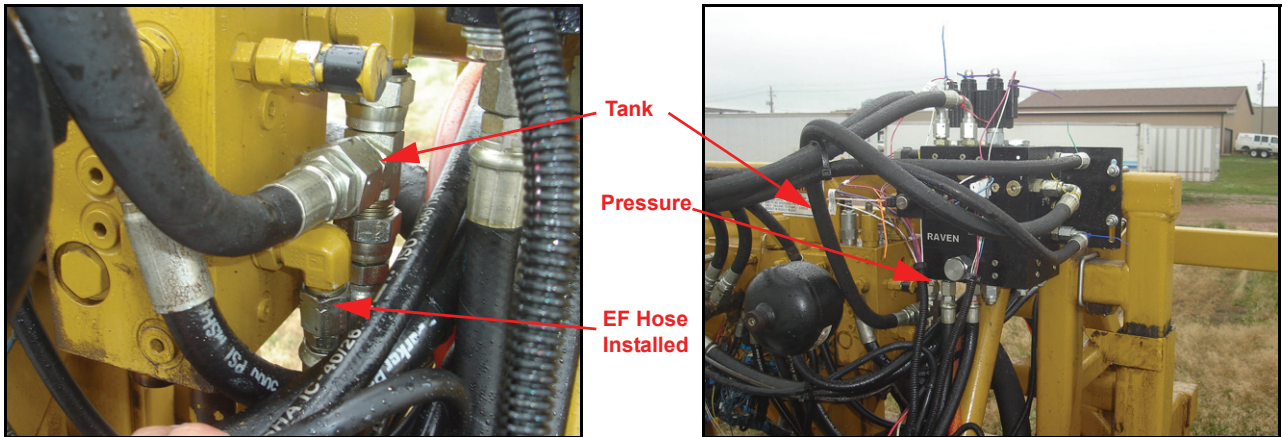
	<p>⚠ CAUTION</p> <p>When installing AutoBoom hydraulics or performing diagnostics, maintenance, or routine service, ensure precautions are taken to prevent any foreign material or contaminants from being introduced into the machine's hydraulic system.</p> <p>Objects or materials that are able to bypass the machine's hydraulic filtration system will reduce performance and possibly cause damage to the AutoBoom hydraulic valve.</p>
---	---

FIGURE 3. Pressure and Tank Hoses Installed



1. Locate and disconnect the machine's pressure hose from the machine's hydraulic valve.
2. Install the male end of the supplied hydraulic hose (P/N 214-1000-307) on the machine's pressure hose.
3. Route and connect the other end of the installed hydraulic hose to the installed fitting in Port P of the AutoBoom valve.
4. Install one end of the supplied hydraulic hose (P/N 214-1000-306) to the pressure port on the machine's hydraulic valve.
5. Connect the other end of the installed hydraulic hose to the installed fitting in Port EF of the AutoBoom valve.
6. Locate and disconnect the machine's tank hose from the machine's hydraulic valve.
7. Install a 1-1/16" JIC M/M/F swivel run tee fitting (P/N 333-0012-109) in the tank port of the machine's hydraulic valve.
8. Connect the machine's tank hose to the opposite end of the installed tee fitting.
9. Install the 1-1/16" end of the supplied hydraulic hose (P/N 214-1000-637) to the 90° end of the installed tee fitting.
10. Connect the 3/4" end of the installed hydraulic hose to the fitting installed in Port T of the AutoBoom valve.

Install the Left and Right Cylinder Hoses

FIGURE 4. Left and Right Cylinder Hoses Installed



1. Locate and disconnect the machine's left cylinder raise hose from the machine's hydraulic valve.
2. Install a 1-1/16" JIC M/M/F swivel run tee fitting (P/N 333-0012-109) in the machine's left cylinder raise port.
3. Connect the machine's left cylinder raise hose to the opposite end of the installed tee fitting.
4. Install the 1-1/16" end of the supplied hydraulic hose (P/N 214-1000-309) on the 90° end of the installed tee fitting.
5. Connect the 3/4" end of the installed hydraulic hose to the fitting installed in Port LC of the AutoBoom valve.
6. Locate and disconnect the machine's right cylinder raise hose from the machine's hydraulic valve.
7. Install a 1-1/16" JIC M/M/F swivel run tee fitting (P/N 333-0012-109) to the machine's right cylinder raise port.
8. Connect the machine's right cylinder raise hose to the opposite end of the installed tee fitting.
9. Install the 1-1/16" end of the supplied hydraulic hose (P/N 214-1000-309) on the 90° end of the installed tee fitting.
10. Connect the 3/4" end of the installed hydraulic hose to the fitting installed in Port RC of the AutoBoom valve.

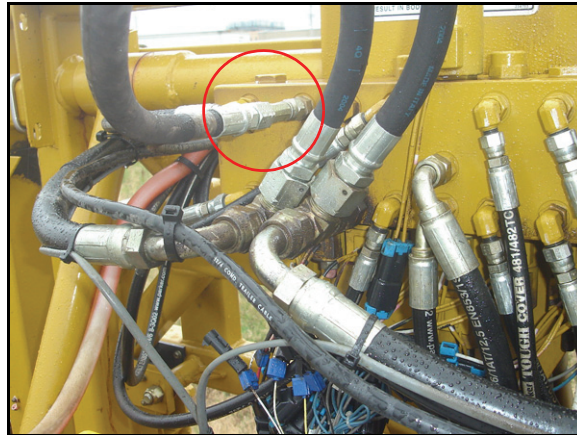
Install the Left and Right Down Hoses

FIGURE 5. Left Down Hoses Installed



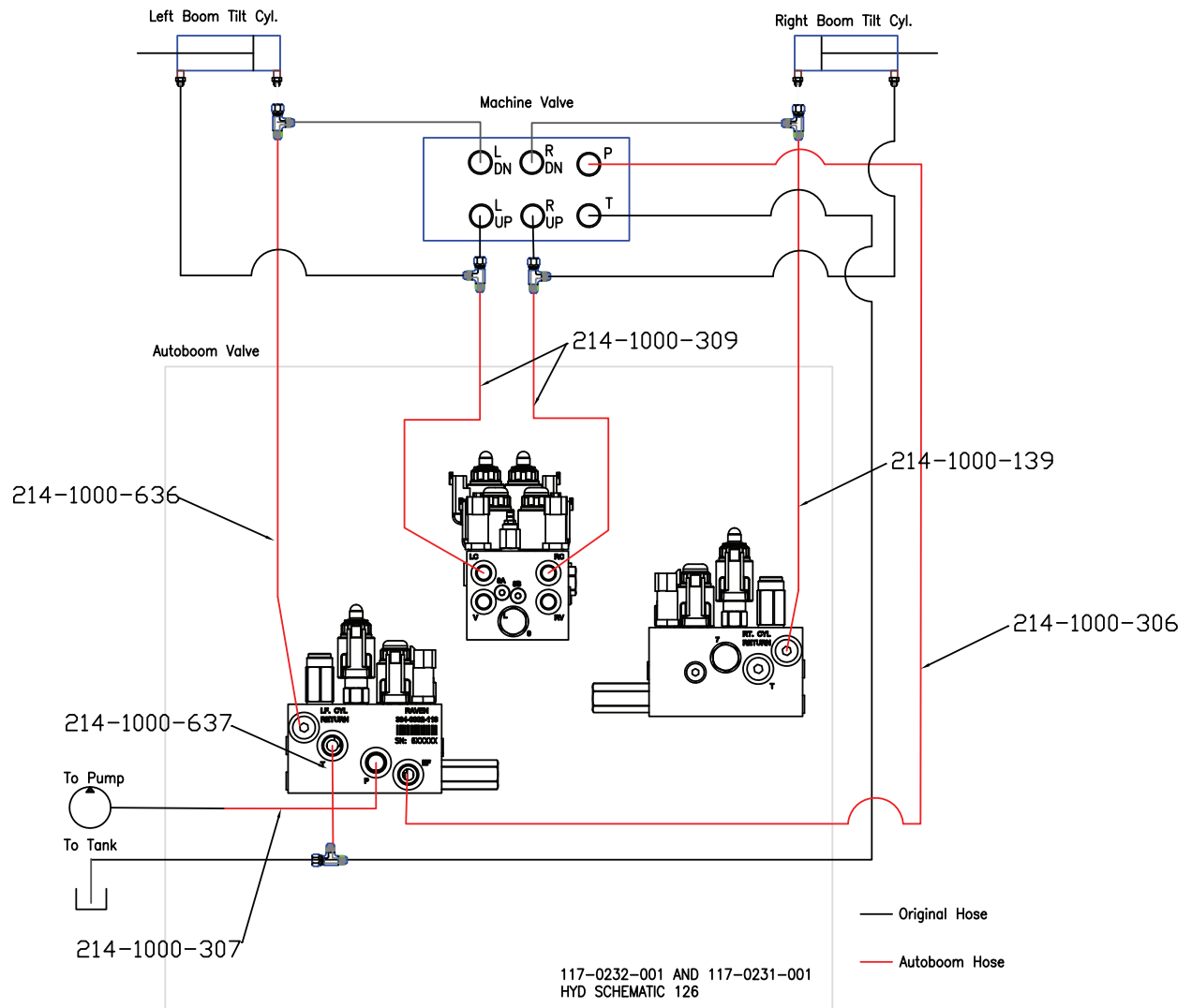
1. Locate and disconnect the machine's left down hose from the left cylinder return port on the machine's hydraulic valve.
2. Install a 9/16" JIC M/M/F swivel run tee fitting (P/N 333-0012-043) in the left cylinder return port.
3. Connect the machine's left down hose to the opposite end of the installed tee fitting.
4. Install one end of the supplied hydraulic hose (P/N 214-1000-636) on the 90° end of the installed tee fitting.
5. Connect the other end of the installed hydraulic hose to the installed fitting in the LF CYL RTN Port of the AutoBoom valve.

FIGURE 6. Right Down Hose Installed



6. Locate and disconnect the machine's right down hose from the right cylinder return port on the machine's hydraulic valve.
7. Remove the machine's fitting installed in the right cylinder return port.
8. Install a 9/16" JIC (M) to 9/16" SAE O-ring (M) straight adapter fitting (P/N 333-0012-045) in the machine's right cylinder return port.
9. Install a 9/16" JIC M/M/F swivel run tee fitting (P/N 333-0012-043) on the fitting installed in the machine's right cylinder return port.
10. Install the 9/16" JIC (F) to 7/16" JIC (M) straight adapter fitting (P/N 333-0012-159) on the 90° end of the installed tee fitting.
11. Connect the machine's right down hose to the fitting installed on the 90° end of the installed tee fitting.
12. Install the 90° end of the supplied hydraulic hose (P/N 214-1000-139) on the remaining end of the installed tee fitting.
13. Connect the straight end of the installed hydraulic hose to the fitting installed in the RT CYL RTN Port of the AutoBoom valve.

UltraGlide Hydraulic Schematic

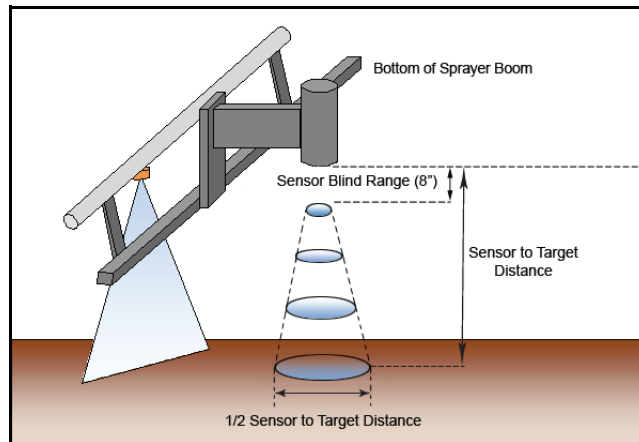


Install the UltraGlide Sensors

Boom Sensor Mounting Locations

Sensor mounting locations may be influenced by the boom configuration. If an object enters the sensor's blind range unexpectedly, a false echo return to the sensor could occur, causing the boom to drop and the sensor or boom to be damaged. To ensure optimal operation of the UltraGlide system and to protect the sprayer boom, the sensor should be mounted on the front side of the boom, 8 - 10" above the lowest hanging part of the boom.

FIGURE 7. Illustration of Sensor's Blind Range



Mount the Boom Sensors

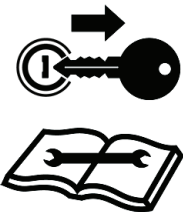
	<p>WARNING</p> <p>The machine must remain stationary and switched off, with the boom unfolded and supported, during installation or maintenance.</p>
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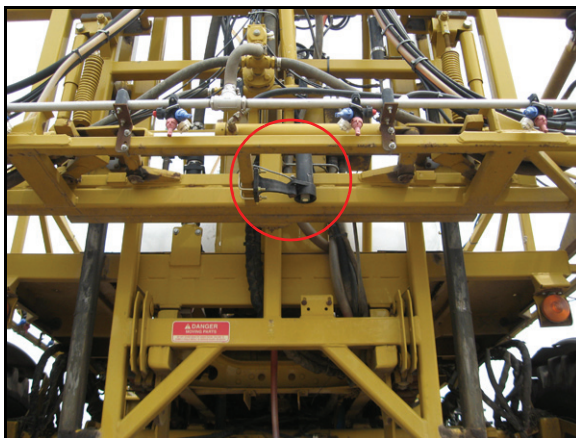
FIGURE 8. Mounted Boom Sensor



1. Locate the left and right ultrasonic sensors (P/N 063-0130-012 and 063-0130-014) in the AutoBoom installation kit.
2. Remove the sensor from the existing plastic arm.
3. Install the sensors on the 12" S-type sensor arms (P/N 063-0131-592) using the supplied 5/16"-18 x 1-1/4" bolts (P/N 311-0052-106), 5/16"-18 nylon insert lock nuts (P/N 312-4000-059) and 5/16" zinc flat washers (P/N 313-2300-012).
4. Mount the left sensor (P/N 063-0130-012) to the front of the left boom using two 1-9/16" W x 2-1/2" L x 3/8" thread U-bolts (P/N 107-0171-611) and four 3/8"-16 zinc flanged lock nuts (P/N 312-1001-164).
5. Tighten the nuts to ensure the sensor is mounted securely.
6. Repeat the steps 4 - 5 above to mount the remaining boom sensor(s).

Mount the Center Rack Sensor

FIGURE 9. Center Sensor Mounted



1. Mount the center sensor (P/N 063-0130-018) to the machine's center rack using two 1-9/16" W x 2-1/2" L x 3/8" thread U-bolts (P/N 107-0171-611) and four 3/8"-16 zinc flanged lock nuts (P/N 312-1001-164).
2. Tighten the nuts to ensure the sensor is mounted securely.

Connect the Sensor Cables

1. Connect the left sensor cable (P/N 115-0171-527) to the connector on the left sensor.
2. Route the left sensor cable toward the AutoBoom valve.
3. Loop and tie-off any excess cable, allowing enough cable for boom folding and extension.
4. Repeat the steps above to connect the remaining sensor cable(s).

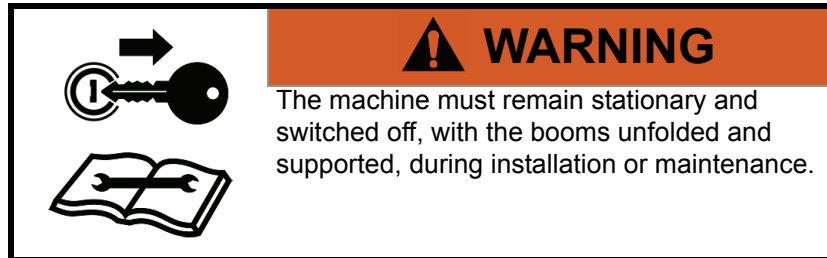
Note: The sensor cables will be connected to the AutoBoom system in the wiring phase of installation.

Install the Gauge Wheels - Optional

Gauge Wheel Mounting Locations

Wheel mounting locations may be influenced by the boom configuration. Determine the appropriate location for mounting the wheels on the boom, ensuring the wheels will not interfere with or be damaged while folding or unfolding the booms. The wheels should be mounted outside of the boom fold, but inside the boom breakaway.

Mount the Gauge Wheels



Note: The appearance of the wheel axles may vary.

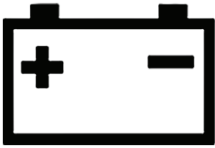
FIGURE 10. Gauge Wheel Installed



1. Remove the nuts from the right wheel axle (P/N 063-0131-585).
2. Place the wheel (P/N 322-0131-003) on the right wheel axle.
3. Align and place the hub retainer bracket (P/N 107-0171-617) over the wheel.
4. Reinstall the lug nuts on the wheel axle kit to secure the wheel and hub retainer bracket.
5. Mount the receiver bracket (P/N 116-0159-610) to the front of the right boom using two 1/9-16" W x 2-1/2" L x 3/8" thread U-bolts (P/N 107-0171-611), two 2-1/16" W x 3" L x 3/8" thread U-bolts (P/N 107-0171-609), and eight 3/8"-16 zinc flanged lock nuts (P/N 312-1001-164).
6. Insert the right wheel axle assembly into the mounted receiver bracket, positioning it so that the bottom of the wheel touches the ground (or nearly so) and the wheel faces away from the machine.
7. Secure the gauge wheel assembly in the wheel mounting bracket by installing two 1/2"-13 x 1-1/2" SS hex bolts (P/N 311-0058-186) and two 1/2" zinc hex nuts (P/N 312-1001-043).
8. Repeat the steps above to install the left wheel.

Install the UltraGlide Wiring

Wiring Connections

	<p style="text-align: center;">⚠ CAUTION</p> <p>Always connect the power cable as the last step in the wiring process and verify that the power leads are connected with the correct polarity. Reversing power leads can cause severe damage to the equipment.</p>
---	---

Note: For wiring connections made outside the cab, apply dielectric silicone grease (P/N 222-0000-006) generously on both the male and female ends of the connectors. Application of the grease will prevent corrosion to the pins and wires.

Install the AutoBoom Node

FIGURE 11. Node Mounting Location



1. Mount the AutoBoom node (P/N 063-0130-013) to the mounting plate (P/N 107-0171-619) using three 3/8"-16 x 1-1/4" hex bolts (P/N 311-0054-106) and three 3/8"-16 zinc flanged lock nuts (P/N 312-1001-164).
2. Mount the mounting plate to the center rack support brace using two 2.2" ID x 3" L x 3/8"-16 thread with hardware clamp U-bolts (P/N 435-3003-046).
3. Insert the large, rectangular node connectors on the harness cable (P/N 115-0230-045 or 115-0230-085) into the correct ports of the AutoBoom node.
4. Tighten the bolts on the node connectors to secure the connections.

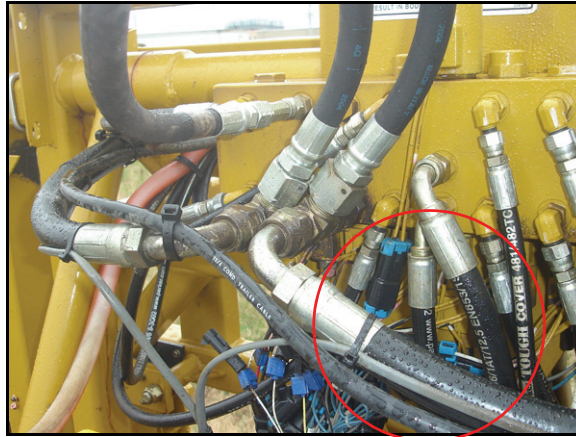
Connect the Harness to the Boom Function Controls

1. Locate the Left Press and Right Press connectors on the harness cable (P/N 115-0230-045 or 115-0230-085).
2. Route the connectors to the AutoBoom valve (P/N 063-0131-126).
3. Connect the Left press connector to Port G1 on the AutoBoom valve.
4. Connect the Right Press connector to Port G4 on the AutoBoom valve.
5. Locate the left Solenoid and Right Solenoid connectors on the harness cable.



6. Connect the Left Solenoid connector to Port 4A on the AutoBoom valve.
7. Connect the Right Solenoid connector to Port 4B on the AutoBoom valve.
8. Locate the Left Prop and Right Prop connectors on the harness cable.
9. Connect the Left Prop connector to Port 5A on the AutoBoom valve.
10. Connect the Right Prop connector to Port 13A on the AutoBoom valve.

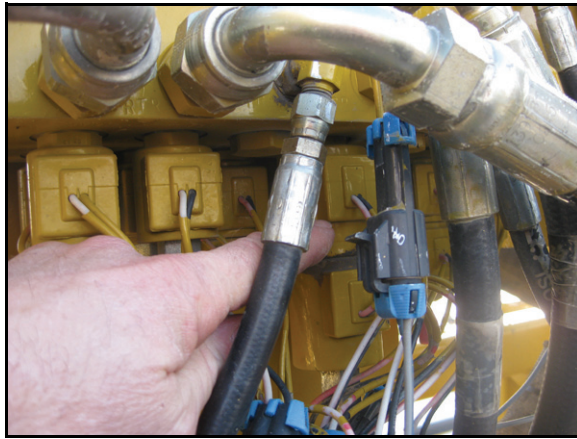
FIGURE 12. Machine's Boom Function Coils



11. Locate the machine's boom function coils near the machine's hydraulic valve.
12. Disconnect the connector from the machine's left tilt up coil.
13. Install a boom sense adapter cable (P/N 115-0230-072 or 115-0171-558) between the coil and the machine's coil connector.
14. Connect the remaining boom sense adapter cables between the left tilt down, right tilt up, and right tilt down coils and the coil connectors.
15. On the harness cable, locate the Left Solenoid Sense connectors. Isolate the cable labeled Up and connect it to the Left Tilt Up coil via the installed boom sense adapter cable.
16. Connect the Down Left Solenoid Sense connector to the left tilt down coil via the installed boom sense adapter cable.
17. Connect the Right Solenoid Sense connectors to the machine's right tilt up and right tilt down coils via the installed boom sense adapter cables.

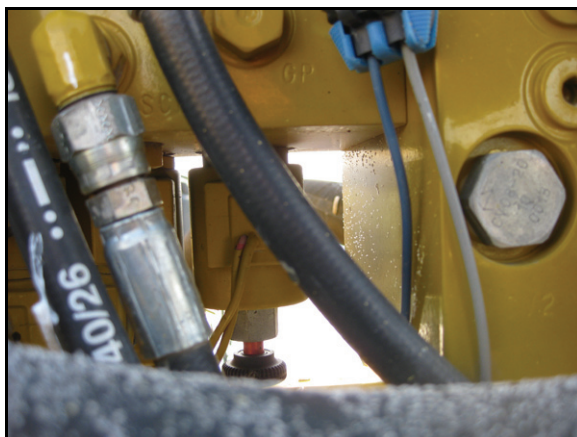
Install the Center Rack Control

FIGURE 13. Center Up/Down Coils



1. Locate the center up coil on the machine's hydraulic valve.
2. Unplug the coil connector from the center up coil.
3. Install a center rack control boom sense adapter cable (P/N 115-0230-074 or 115-0230-037) on the machine's up coil.
4. Connect the coil connector to the installed boom sense adapter cable.
5. Plug the single connectors on the installed boom sense adapter cable to the Center Up harness connectors on the AutoBoom harness cable (P/N 115-0230-045 or 115-0230-085).
6. Locate the center down connector on the machine's hydraulic valve.
7. Unplug the coil connector from the center down coil.
8. Install a center rack control boom sense adapter cable (P/N 115-0230-074 or 115-0230-037) on the machine's down coil.
9. Connect the coil connector to the installed boom sense adapter cable.
10. Plug the single connectors on the installed boom sense adapter cable in the Center Down harness connectors on the AutoBoom harness cable.

FIGURE 14. Master Open Center Coil



11. Locate the master open center coil on the machine's hydraulic valve.
12. Unplug the open center coil connector.

13. Install a boom sense adapter cable (P/N 115-0230-072 or 115-0171-558) on the open center coil.
14. Connect the installed boom sense adapter cable to the connector removed from the open center coil.
15. Connect the remaining end of the installed boom sense adapter cable to the Open Center connector on the AutoBoom harness cable.

Connect the Harness Cable to the Sensors

1. Locate the Center Sensor connector on the AutoBoom harness cable.
2. Connect the Center Sensor connector to the installed center sensor (P/N 063-0130-018).
3. Locate the Left Outer Sensor connector on the AutoBoom harness cable.
4. Connect the Left Outer Sensor connector to the installed left sensor cable (P/N 115-0171-527).
5. Locate the Right Outer Sensor connector on the AutoBoom harness cable.
6. Connect the Right Outer Sensor connector to the installed right sensor cable.
7. If optional inside boom sensors are installed, repeat the steps above to connect the inside sensors.

Connect the Harness Cable to the Implement Extension Tee - Gen II Cable Only

1. Route the harness cable (P/N 115-0230-085) toward the implement extension tee cable.
2. Connect the harness cable to the To Node connector.
3. Remove the terminator from the machine's chassis harness or the standalone console harness.
4. Install the terminator on the remaining open end of the implement extension tee cable.
5. Refer to the wiring schematic (beginning on page 48) appropriate for the machine's configuration to route the implement extension tee cable.
6. Connect the implement extension tee cable to the location determined in the step above.

Connect the Harness Cable to the Controller Cable - Gen I Cable Only

1. Route the harness cable (P/N 115-0230-045) toward the machine's cab.
2. Connect the harness cable to the controller cable (P/N 115-0230-007).
3. Tighten the connector screw cap to secure the connection.

Note: *Be sure to allow enough slack in the harness cable to allow for boom racking.*

Connect the Controller (If Applicable) - Gen I Cable Only

1. Route the controller cable (P/N 115-0230-007) into the right side of the machine's cab.
2. Locate the two controller connectors and connect them to the AutoBoom controller (P/N 063-0130-021).

Note: *The AutoBoom controller should be mounted in the machine's cab so that the machine's operator has easy access to it.*

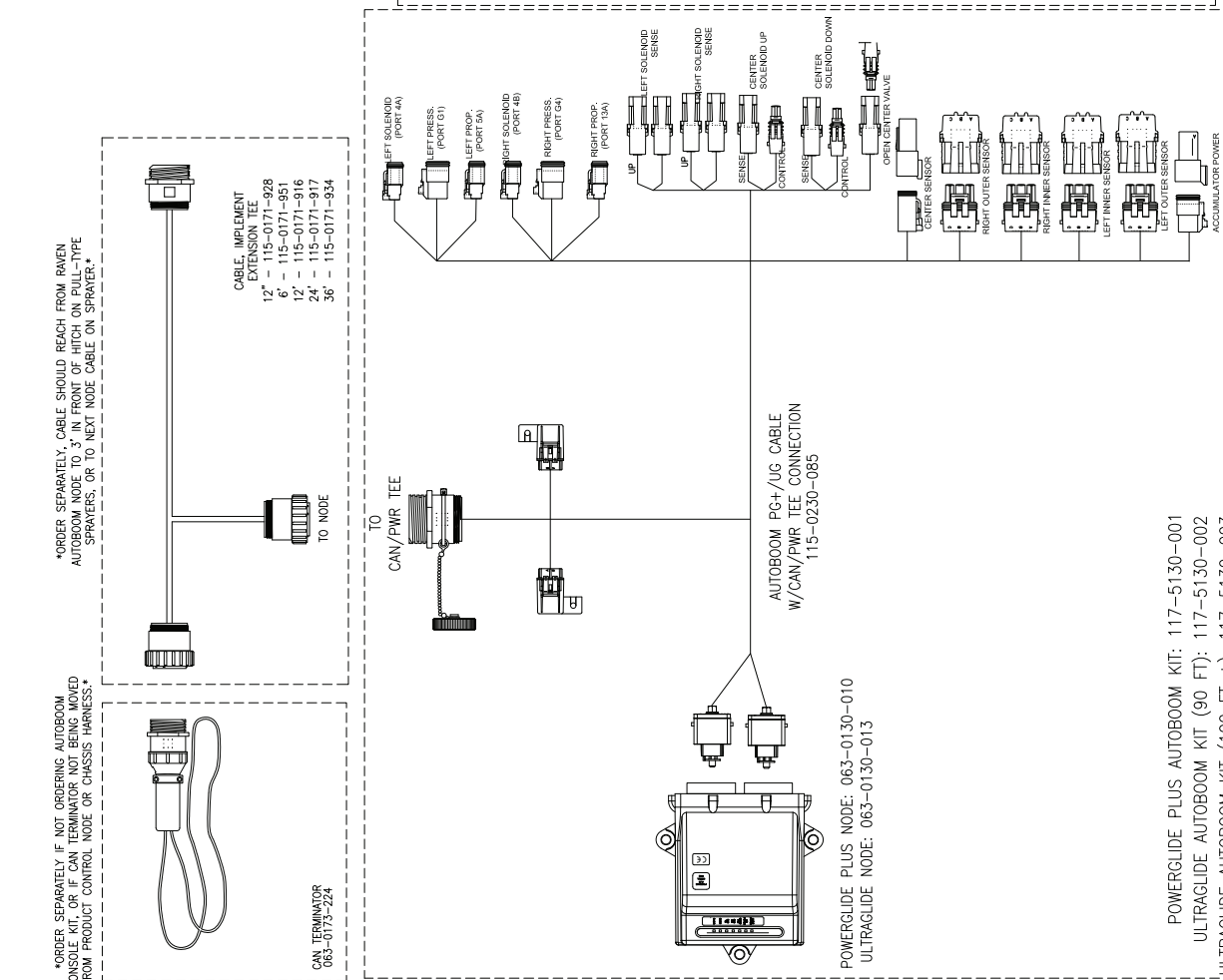
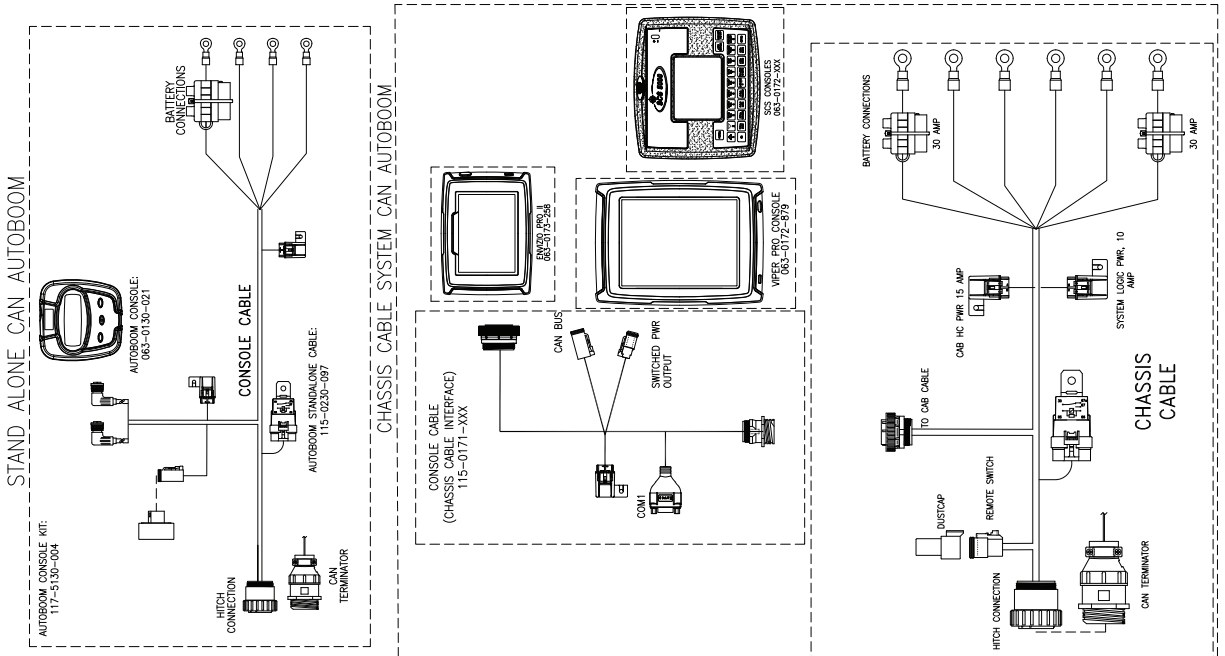
Connect the Field Computer (If Applicable)

Refer to the Installation & Operation Manual and the appropriate wiring schematic beginning on page 48 for installation and wiring instructions for your specific field computer.

Connect the Power Leads

1. Locate the power cable that has the red and white power leads at one end.
2. Disconnect the machine's connectors from the battery terminals.
3. Install the red power lead on the positive battery terminal and reinstall the machine's battery connector.
4. Install the white power lead on the negative battery terminal and reinstall the machine's battery connector.

Gen II Cabling



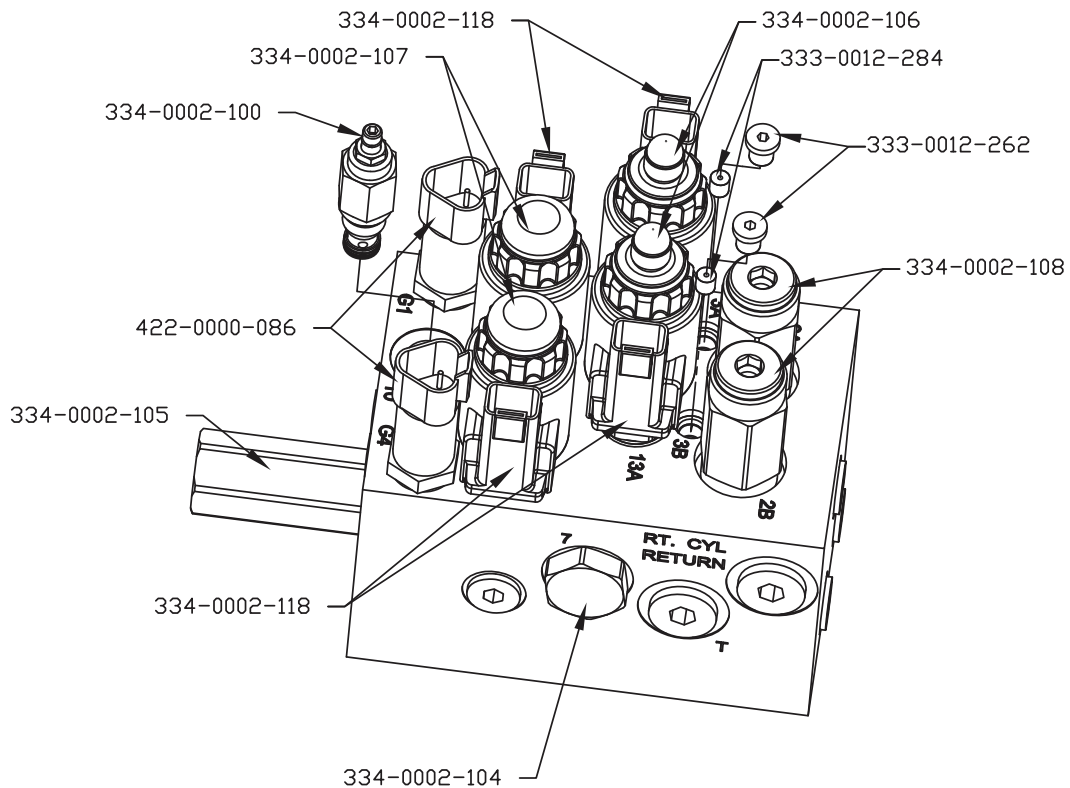
CHAPTER

5

Replacement Parts

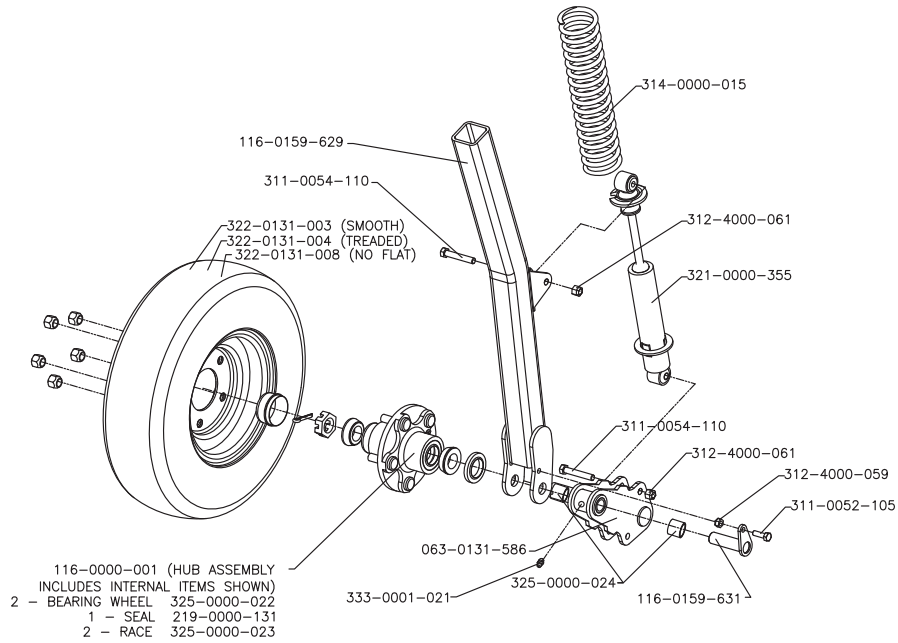
This section contains replacement part diagrams and listings for the PowerGlide Plus and UltraGlide systems. Please refer to these diagrams when calling to request replacement parts.

Valve Blocks

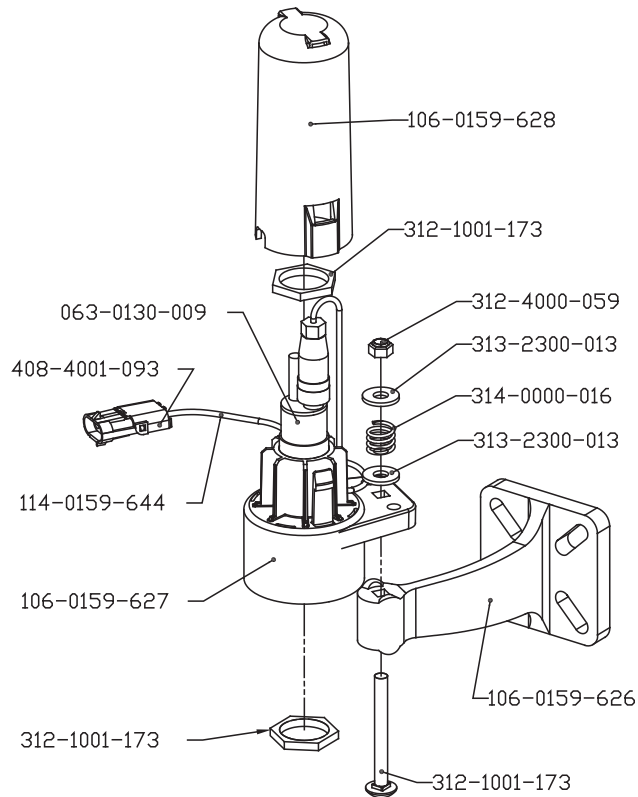


063-0131-126
VALVE, HYDRAULIC POWERGLIDE
PLUS/ULTRAGLIDE, OPEN CENTER, AUTOBOOM

Wheels



Sensors



E**Electrical**

Safety 2

H**Hydraulic**

Fittings 4

Safety 2

I**Important Safety Information**

Electrical 2

Hydraulics 2

K**Kit Contents**

PowerGlide Plus 7

UltraGlide 27

P**Point of Reference 4****PowerGlide Plus 7**

Install

Gauge Wheels 21

Gauge Wheel Mounting Locations 21

Mounting the Gauge Wheels 21

Hydraulic System 12

Hydraulic Schematic 20

Installing Fittings on the AutoBoom Valve 15

Installing the Left and Right Cylinder Hoses 17

Installing the Left and Right Down Hoses 18

Installing the Pressure and Tank Hoses 16

Mounting the AutoBoom Valve 15

Removing the Orifice Fittings 12

Wiring 22

Connecting the Controller 24

Connecting the Field Computer 24

Connecting the Harness Cable to the Controller Cable - Gen I Cable Only 24

Connecting the Harness Cable to the Implement Extension Tee - Gen II Cable Only 23

Connecting the Harness to the Boom Function Controls 22

Connecting the Power Leads 24

Installing the AutoBoom Node 22

Wiring Connections 22

Wiring Schematics

Gen I Cabling 25

Gen II Cabling 26

Kit Contents 7

Preparing for Installation 3**R****Recommendations 4****Replacement Parts 51**

Sensors 52

Valve Blocks 51

Wheels 52

T**Tools Needed 4****U****UltraGlide 27**

Install

Gauge Wheels

Gauge Wheel Mounting Locations 42

Mounting the Gauge Wheels 42

Hydraulic System 33

Hydraulic Schematic 39

Installing Fittings on the AutoBoom Valve 34

Installing the Left and Right Cylinder Hoses 36

Installing the Left and Right Down Hoses 37

Installing the Pressure and Tank Hoses 35

Mounting the AutoBoom Valve 34

Sensors

Boom Sensor Mounting Locations 40

Connecting the Sensor Cables 41

Mounting the Boom Sensors 40

Mounting the Center Rack Sensor 41

Wiring 43

Connecting the Controller 46

Connecting the Field Computer 46

Connecting the Harness Cable to the Controller Cable - Gen I Cable Only 46

Connecting the Harness Cable to the Implement Extension Tee - Gen II Cable Only 46

Connecting the Harness Cable to the Sensors 46

Connecting the Harness to the Boom Function Controls 43

Connecting the Power Leads 47

Installing the AutoBoom Node 43

Installing the Center Rack Control 45

Wiring Connections 43

Wiring Schematics

Gen I Cabling 48

Gen II Cabling 49

Kit Contents 27

RAVEN

RAVEN INDUSTRIES

Limited Warranty

What Does this Warranty Cover?

This warranty covers all defects in workmanship or materials in your Raven Applied Technology Division product under normal use, maintenance, and service.

How Long is the Coverage Period?

Raven Applied Technology Division products are covered by this warranty for 12 months after the date of purchase. This warranty coverage applies only to the original owner and is nontransferable.

How Can I Get Service?

Bring the defective part and proof of purchase to your Raven dealer. If your dealer agrees with the warranty claim, the dealer will send the part and proof of purchase to their distributor or to Raven Industries for final approval.

What Will Raven Industries Do?

Upon confirmation of the warranty claim, Raven Industries will, at our discretion, repair or replace the defective part and pay for return freight.

What is not Covered by this Warranty?

Raven Industries will not assume any expense or liability for repairs made outside our facilities without written consent. Raven Industries is not responsible for damage to any associated equipment or products and will not be liable for loss of profit or other special damages. The obligation of this warranty is in lieu of all other warranties, expressed or implied, and no person or organization is authorized to assume any liability for Raven Industries.

Damages caused by normal wear and tear, misuse, abuse, neglect, accident, or improper installation and maintenance are not covered by this warranty.